

# CD3000 *E*-3PH THYRISTOR UNIT WITH PROFIBUS-DP from 25A to 600A

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# 1 Important warnings for safety

This chapter contains important information for the safety. The not observance of these instructions may result in serious personal injury or death and can cause serious damages to the Thyristor unit and to the components system included.

The installation should be performed by qualified persons.



The Thyristor unit are integral part of industrial equipments. When it is supply, the Thyristor unit is subject to dangerous tensions.

- Don't remove the protection Cover.
- Don't use these unit in aerospace applications and/ or nuclear.



The nominal current corresponds to use at temperature not superior to 45°C.

- The Thyristor unit must be mounted in vertical position and without obstruction above and below to allow a good flow ventilation.
- The hot air of one thyristor unit must not invest the unit positioned above.
- For side by side placed leave a space of 15mm between the unit.



A suitable device must ensure that the unit can be electrically isolated from the supply, this allows the qualified people to work in safety.



## **Protection (Protection, Protezione)**

The unit have IP20 protection rating as defined by the specific international. Is necessary consider the place of installation.



## **Earth (Terre, Messa a terra)**

For safety, the Thyristor unit with isolated heat-sink must be connected to earth. Earth impedance should be correspondent to local earth regulation. Periodically the earth efficiency should be inspected.



## **Electronic supply (Alimentation électronique, Alimentazione elettronica)**

The electronic circuit of the Thyristor unit must be supplied by dedicated voltage for all electronic circuits and not in parallel with coil contactors, solenoids and other.

It's recommended to use a shielded transformer.



## **Electric Shock Hazard (Risque de choc électrique, Rischi di scosse elettriche)**

When the Thyristor unit is energized, after the power supply is shut off, wait least a minute for allow the discharge of the internal capacitors where there is a dangerous tension. Before working, make sure that:

- Only authorized personnel must perform maintenance, inspection, and replacement operations.
- The authorized personnel must read this manual before to have access to the unit.
- Unqualified People don't perform jobs on the same unit or in the immediate vicinities.

**Important warnings (Attention, Avvertenze importanti)**

During the operations with units under tension, local regulations regarding electrical installation should be rigidly observed:

- Respect the internal safety rules.
- Don't bend components to maintain insulation distances.
- Protect the units from high temperature humidity and vibrations.
- Don't touch components to prevent electrostatic discharges on them.
- Verify that the size is in line with real needs.
- To measure voltage current etc. on unit, remove rings and other jewels from fingers and hands.
- Authorized personnel that work on thyristor unit under power supply voltage must be on insulated board

This listing does not represent a complete enumeration of all necessary safety cautions.

**Electromagnetic compatibility****(Compatibilità elettromagnetica, Compatibilità elettromagnetica)**

Our thyristor units have an excellent immunity to electromagnetic interferences if all suggestions contained in this manual are respected. In respect to a good Engineering practice, all inductive loads like solenoids contactor coils should have a filter in parallel.

**Emissions (Emission, Emissioni)**

All solid-state power controllers emit a certain amount of radio-frequency energy because of the fast switching of the power devices.

The CD Automation's Thyristor unit are in accord with the EMC norms, CE mark.

In most installations, near by electronic systems will experience no difficulty with interference. If very sensitive electronic measuring equipment or low-frequency radio receivers are to be used near the unit, some special precautions may be required. These may include the installation of a line supply filter and the use of screened (shielded) output cable to the load.

## **Note**



**Warning:** This icon is present in all the operational procedures where the Improper operation may result in serious personal injury or death



**Caution:** This icon is present in all the operational procedures where the Improper operation can cause damage for the Thyristor unit.

CD Automation reserves the right to modify the own products and this manual without any advise.



## 2 Introduction

A thyristor unit is semiconductor device which acts as a switch formed by two thyristors in ant parallel. To switch on the alternating current the input signal will be on and the thyristor will switch off at first Zero Crossing voltage with no input signal.

The benefits of thyristor units compared with elettromechanical contactors are numerous: no moving parts, no maintenance and capacity to switch very fast. Thyristors are the only solution to control transformers and special loads that change resistance with temperature and with age.

### 2.1 Advantages compared with analog thyristor unit

CD3000E is an universal Thyristor unit, designed to control resistive or inductive loads including three phase transformers. The electronic circuit is completely digital and is based on a powerful microprocessor with high performance that allow the use in different ways:

- Single cycle
- Burst Firing with soft start and current limit
- Delayed triggering
- Phase Angle with soft start and current limit

On same unit can be used different feed back that define the control mode:

- Voltage
- Current
- Power  $V \times I$
- External  $0 \div 10Vdc$

On same unit can be used different input:

- $4 \div 20mA$
- $0 \div 10Vdc$
- Potentiometer  $10K\Omega$
- SSR

Communication RS485 is a standard feature of CD3000E this allows the use of many information like: tension, current, power, load state and all the parameters for diagnostic and configuration. Ulterior advantages of the digital system vs the analogical is the flexibility and the possibility of implement special characteristics without change the hardware. Several strategies can be implemented and selected through the configuration parameters.

With CD-KP, you can have access to the configuration parameters without expose at the dangerous voltage inside the cabinet and without stop the plant.

CD THYRISTOR UNIT  
INSIDE CABINET

CD-KP  
ON FRONT DOOR

PC FOR CONFIGURATION



## 2.2 CD-KP

The CD-KP is designed to be connected with all CD Automation's Thyristor units via RS485 communication. On front unit is possible to read the principal operational parameters of the unit like: power, tension, current, reference, alarms, etc.

One of these variables can be selected and retransmitted via an isolated output (4÷20mA or 0÷10V). All the menus (except the operator menu) can be protected by password to avoid accidental change of configuration parameters by unauthorised personnel.

On front unit is also available a plug-in connector RS485 for connect a PC with the Thyristor units without open the cabinet and without stop the production process.

### Technical Specification:

- Use in Local/Remote
- Set Point Ramp UP - Down
- Scroll selection of:
  - Set point
  - Power output
  - Current
  - Voltage
- Display indication for:
  - Heater Break alarm
  - SCR short circuit
- Password for configuration parameters
- Plug-in connector on front to use software configurator
- Retransmission (4-20mA or 0-10Vdc) of one of these parameters: Power PV, Current, Voltage.
- Dimension 48x96x92mm (LxAxP)
- Comply with EMC, CE marked



## 2.3 CD-EASY

CD-EASY is a Memory of support used for maintenance people that is not confident in personal computer.

With the CD-EASY is possible memorize the configuration of one Thyristor Unit and paste it into another in few seconds.

CD-EASY could be loaded with the personal configuration of the unit and stored together with the system drawings in a convenient place, enabling unit reconfiguration within seconds if require.

CD THYRISTOR UNIT 1



OPERATE  
"READ"  
PUSH  
BUTTON



MOVE AND CLONE

CD THYRISTOR UNIT 2

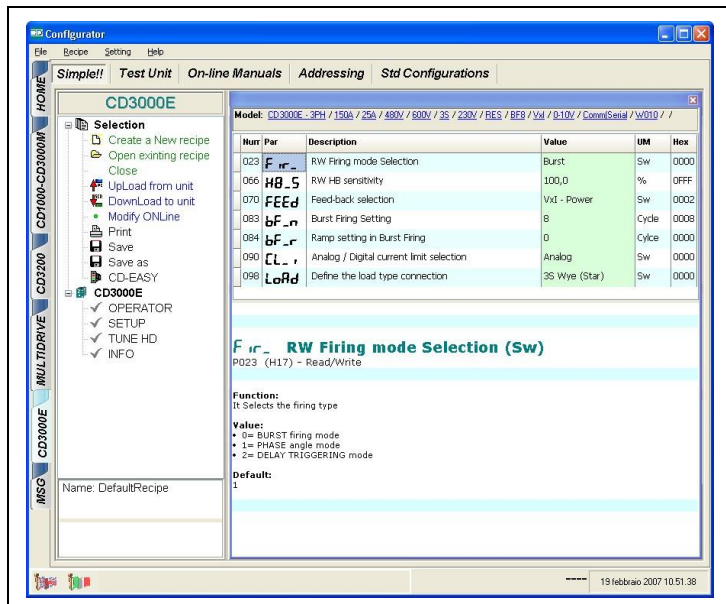


OPERATE  
"READ"  
PUSH  
BUTTON





## 2.4 Software Configurator



The software configuration is free and is possible download it from our site:  
[www.cdautomation.com](http://www.cdautomation.com)

If the Order Code is in line with requirement, then CD3000E has been already configured in Factory and it's ready to use.

You need the software only to modify the ordered configuration. Anyway we suggest to check the unit on the machine with the "Test unit" section.

For install the software, launch the program and follow the instructions on the screen.



To connect the unit at the PC, it's necessary use the programming cable connected between the PG connector (see par. 12.7) and the serial port RS232 of the PC.

The programming cable is not included.



With the CD-RS serial converter is possible configure the Thyristor unit also through the RS485 (see par. 14). For this solution, the programming cable is not necessary.

Run the software configurator and set the serial port of the PC like the parameters P114 *boud* and P115 *Addr* of the Thyristor unit.



## 3 Quick Start



**Caution:** *this procedure must be performed only by qualified persons.*

If the Order Code of the Thyristor unit is in line with what you really need, then CD3000E has been already configured in Factory and you just need to do the following steps:

1. Verify the CD3000E Sizing. Making sure that:
  - The load current is equal or less than the MAX current of CD3000E.
  - The load voltage is equal or less than the MAX voltage of CD3000E.(see par. 4)
2. Verify the Order Code  
(see par. 5.2)
3. Verify the Installation  
(see par. 6)
4. Verify the Diagram of control connection:
  - All auxiliary connections must be done in line with wirings on this manual.
  - Verify that there isn't a short circuit on the load.(see par. 7.4)
5. Supply the Electronic boards  
(see Order Code)
6. If not specified in the Order Code:
  - Set the Load Voltage in the parameter P116 *U<sub>OP</sub>*.
  - Set the Load Current in the parameter P119 *I<sub>Lo</sub>*.(see par. 13.1)
7. Make the Current Limit Procedure  
(see par. 11.5)
8. With Burst Firing (BF) or Heater Break Alarm (HB)  
make the Calibration procedure  
(see par. 9.4)

**The CD3000E Thyristor unit is ready to start.**

## 4 CD3000E Sizing

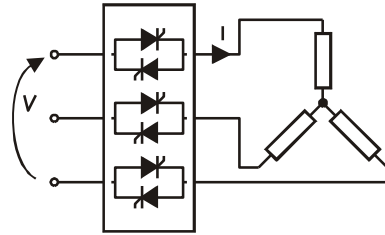
### 4.1.1 Star wiring with resistive load

$$I = \frac{P}{1,73V}$$

V = Nominal voltage phase to phase

I = Nominal current of the load

P = Nominal power of the load



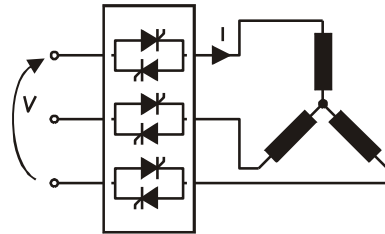
### 4.1.2 Star wiring with inductive load

$$I = \frac{P}{1,73V \cos \phi}$$

V = Nominal voltage phase to phase

I = Nominal current of the load

P = Nominal power of the load



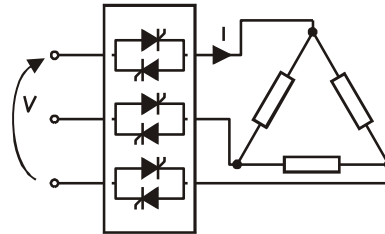
### 4.1.3 Delta wiring with resistive load

$$I = \frac{P}{1,73V}$$

V = Nominal voltage phase to phase

I = Nominal current of the load

P = Nominal power of the load



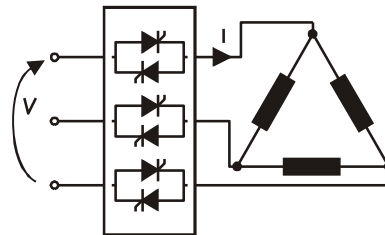
### 4.1.4 Delta wiring with inductive load

$$I = \frac{P}{1,73V \cos \phi}$$

V = Nominal voltage phase to phase

I = Nominal current of the load

P = Nominal power of the load



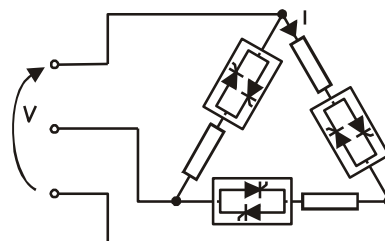
### 4.1.5 Open Delta wiring with resistive load

$$I = \frac{P}{3V}$$

V = Nominal voltage phase to phase

I = Nominal current of the load

P = Nominal power of the load



## 5 Identification and Order Code

### 5.1 Identification of the unit



**Caution:** Before to install, make sure that the Thyristor unit have not damages. If the product has a fault, please contact the dealer from which you purchased the product.

The identification's label give all the information regarding the factory settings of the Thyristor unit, this label is on the unit, like represented in figure.

Verify that the product is the same thing as ordered (see par. 5.2).



## 5.2 Order Code

Model	1	2	3	4	5	6	7	8	9	10	11	12	13
CD3000E-3PH													

<b>1</b>	<b>Max Current of CD3000E</b>												
	25A		45A		100A		150A		300A		400A		500A
	35A		75A		125A		225A		350A		450A		600A
	The Max Current must be equal or more than Load Current												

<b>2</b>	<b>Load Current</b>												
	Specify this value to configure the unit in CD Automation												

<b>3</b>	<b>Load Voltage</b>												
	Specify this value to configure the unit in CD Automation												

<b>4</b>	<b>Max Voltage of CD3000E</b>												
	480V						600V						
	The Max Voltage must be equal or more than Load Voltage												

<b>5</b>	<b>Load Connection</b>												
	3S	Star					3D	Delta					
	4S	Star + neutral					6D	Open Delta					

<b>6</b>	<b>Voltage supply for the Electronic boards</b>												
	110V	From 100 to 130Vac					230V	From 210 to 265Vac					

7	Load Type			
	RES	Resistive	IRSW	Infrared short wave form
	TRA	Transformer	IRW	Infrared medium and long
	CR	Cold resistance		
	If the load is transformer that supply a normal resistive load write TRA+RES			

8	Firing Type			
	SC	Single Cycle	DT	Delay Triggering
	PA	Phase Angle	BF <input type="checkbox"/>	Burst Firing
	S+PA	Soft Start + Phase Angle	S+BF <input type="checkbox"/>	Soft Start + Burst Firing
	<input type="checkbox"/> Specify the number of firing cycles at 50% of the input signal (from 1 to 255)			

<b>9</b>	<b>Feed-Back</b>												
	V	Voltage					W	Power					
	I	Current					EX	External (0÷10Vdc)					

10	Input			
	0÷10V	0÷10Vdc	POT	Potentiometer 10KΩ
	4÷20mA	4÷20mA	Comm	RS485
	Specify if you use the second analogical input, example: 0÷10V + 4÷20mA			

11	External Current Profiler or External Feed-Back			
	0÷10V	0÷10Vdc	POT	Potentiometer 10KΩ
			Comm	RS485
	If you don't use the External Current Profiler or External Feed-Back, write: NONE			

<b>12</b>	<b>Retransmission</b>												
	010	0÷10Vdc			020	0÷20mA			420	4÷20mA			

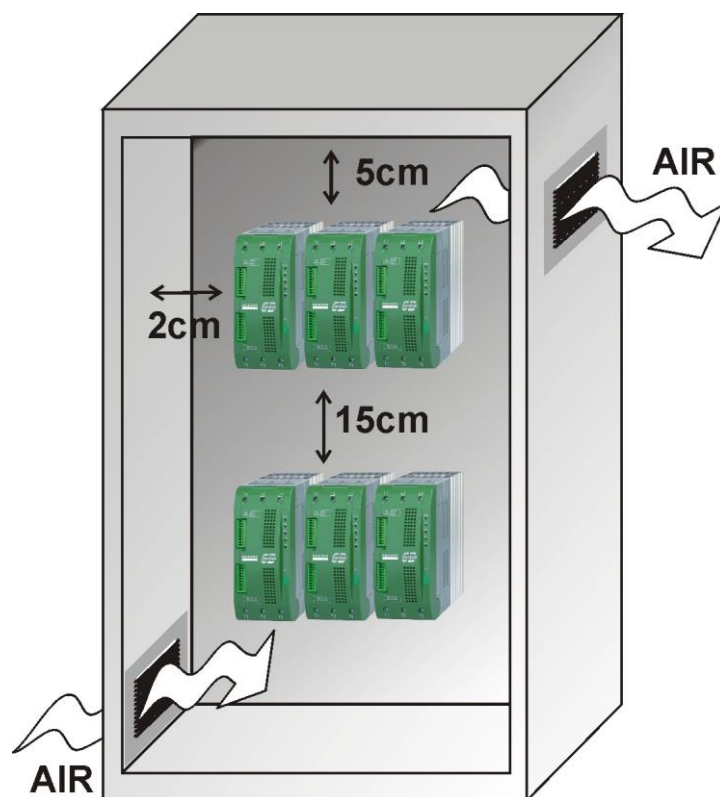
<b>13</b>	<b>Option</b>												
	CD-KP	External Keypad					NO-HB	Without Heater Break alarm					
	FUMS	Fuse Microswitch					UL	UL Certification					

## 6 Installation



**Caution:** Don't install near the hot elements or near the units that could give electromagnetic interferences.

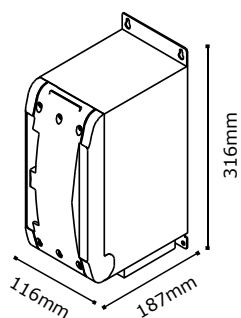
The CD3000E Thyristor unit must be always mounted in vertical position to improve air cooling on heat-sink. Maintain the minimum distances in vertical and in horizontal as represented. When more unit has mounted inside the cabinet maintain the air circulation like represented in figure. Sometimes is necessary installing a fan to have better air circulation.



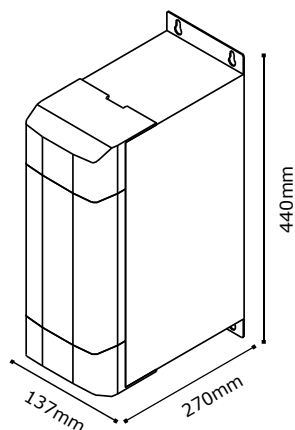
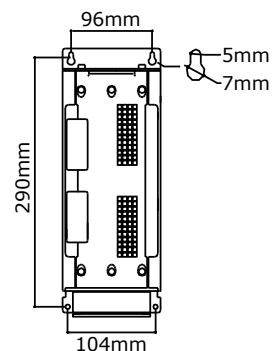
### 6.1 Environmental installation conditions

Ambient temperature	0-45°C at nominal current. Over 45°C use the derating curve (see par. 8.1)
Storage temperature	-25°C to 70°C
Installation place	Don't install at direct sun light, where there are conductive dust, corrosive gas, vibration or water and also in salty environmental.
Altitude	Up to 1000 meter over sea level. For higher altitude reduce the nominal current of 2% for each 100m over 1000m
Humidity	From 5 to 95% without condense and ice

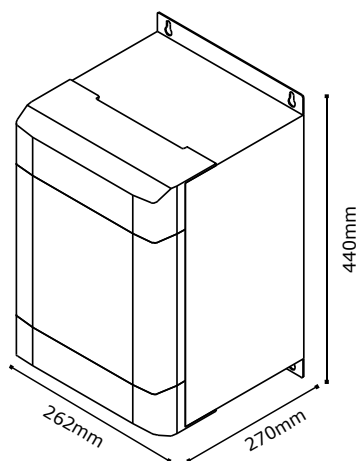
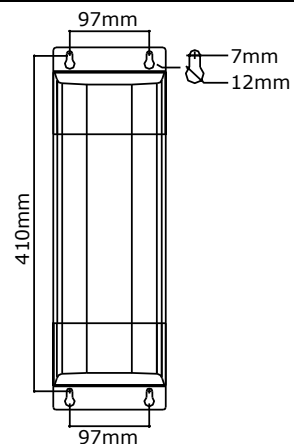
## 6.2 Dimensions and Fixing holes



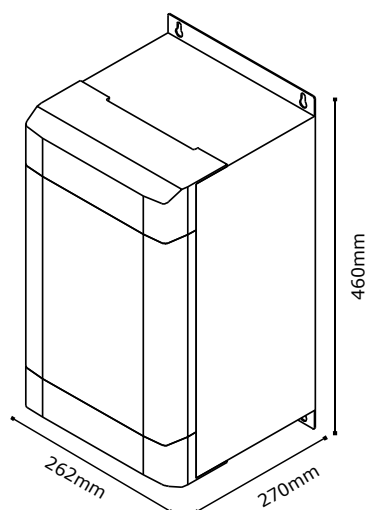
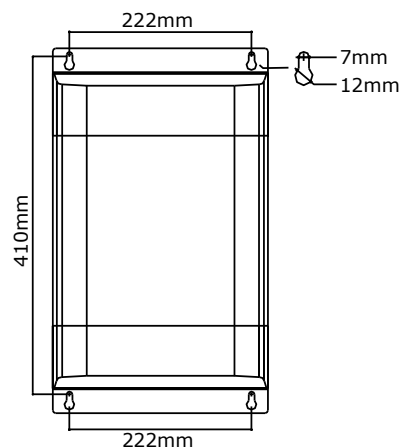
**Size S09**  
**(25A÷75A)**  
Weight 5kg



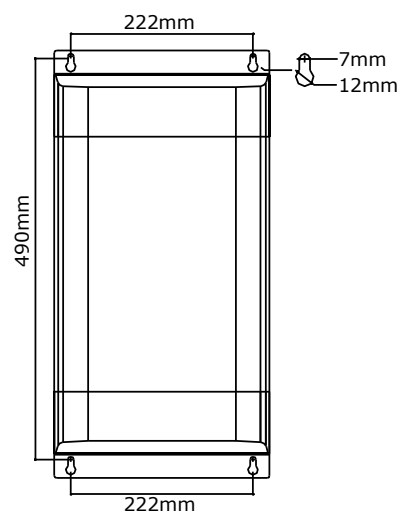
**Size S11**  
**(100A÷150A)**  
Weight 10,5kg



**Size S13**  
**(225A)**  
Weight 18kg



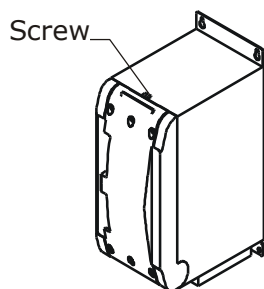
**Size S14**  
**(300A÷600A)**  
Weight 22,5kg



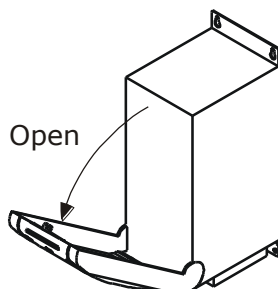
## 6.3 Removing the cover

### Size S09

Remove the screw, if present

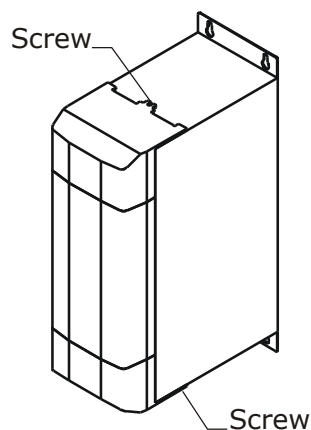


Open the unit

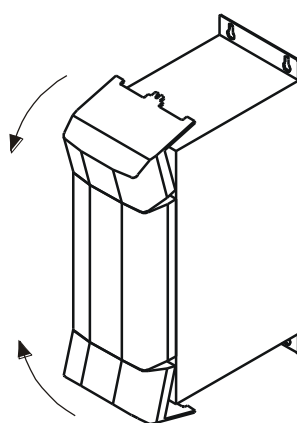


### Size S11

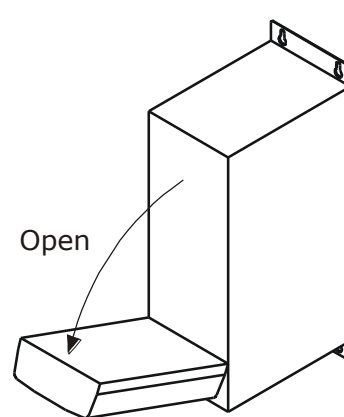
Remove the screw, if present



Remove the plastic cover

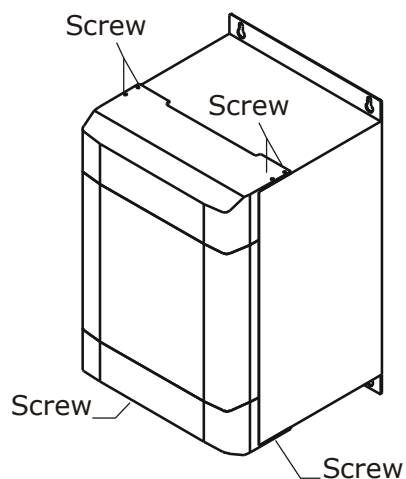


Open the unit

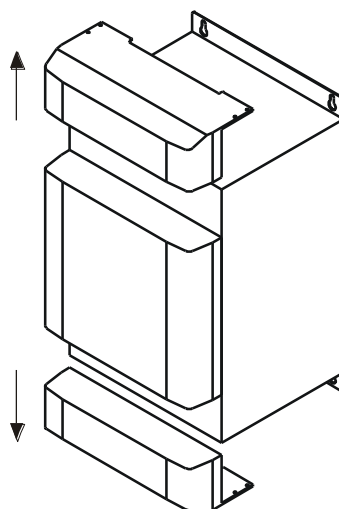


### Size S13/S14

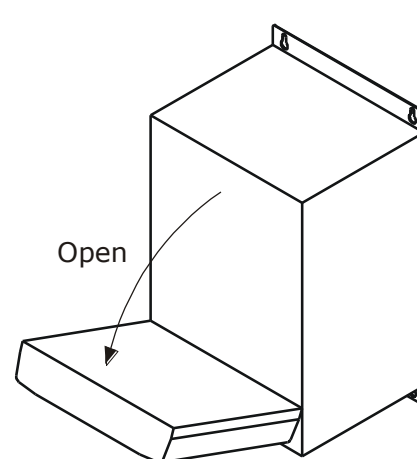
Remove the screw



Remove the plastic cover



Open the unit





## 7 Wiring instructions



**Caution:** this procedure must be performed only by qualified persons.

The Thyristor unit could be susceptible to interferences lost by near equipments or by the power supply, for this reason in accord to the fundamental practices rules is opportune take some precautions:

- The electronic circuit of the Thyristor unit must be supplied from a dedicated voltage and not with inductive or capacitive loads. We recommend the use of a screened transformer.
- The coil contactor, the relays and other inductive loads must be equipped with opportune RC filter.
- Use shielded bipolar cables for all the input and output signals.
- The signal cables must not be near and parallel to the power cables.
- Local regulations regarding electrical installation should be rigidly observed.

For safety connect the heat-sink to the earth with his terminal.

### 7.1 Wiring details

Use copper cables and wires rated for use at 75°C only.

#### 7.1.1 Power cable torque (suggested)

Current	Connector Type	Torque Lb-in (N-m)	Wire Range AWG / kcmil	Wire Terminal
25A÷225A	Terminal Block M8	265 (30.0)	8 4/0	Copper wire Compact (Solid) Stranded
300A	Bus Bar with M8 screw	505 (57.0)	2x1/0 350	UL Listed (ZMVV) Copper Tube Crimp. Lug
350A÷400A	Bus Bar with M10 screw	505 (57.0)	2x3/0 600	UL Listed (ZMVV) Copper Tube Crimp. Lug
450A	Bus Bar with M10 screw	505 (57.0)	Bus Bar 30x6mm	
500÷600A	Bus Bar with M10 screw	505 (57.0)	Bus Bar 60x4mm	

**7.1.2 Power cable dimensions (suggested)**

Current	Power Supply Cable		Load Cable (Output)		Earth	
	mm <sup>2</sup>	AWG	mm <sup>2</sup>	AWG	mm <sup>2</sup>	AWG
25A (S09)	10	8	10	8	4	12
35A (S09)	10	8	10	8	6	10
45A (S09)	10	8	10	8	6	10
75A (S09)	25	4	25	4	10	8
100A (S11)	35	3	35	3	16	6
125A (S11)	50	1	50	1	16	6
150A (S11)	70	1/0	70	1/0	16	6
225A (S13)	120	4/0	120	4/0	25	4
300A (S14)	2 x 70	2 x 1/0	2 x 70	2 x 1/0	50	1
350A (S14)	2 x 95	2 x 3/0	2 x 95	2 x 3/0	50	1
400A (S14)	2 x 95	2 x 3/0	2 x 95	2 x 3/0	50	1
450A (S14)	Bus Bar 30 x 6 mm		Bus Bar 30 x 6 mm		70	1/0
500A (S14)	Bus Bar 60 x 4 mm		Bus Bar 60 x 4 mm		70	1/0
600A (S14)	Bus Bar 60 x 4 mm		Bus Bar 60 x 4 mm		70	1/0

**7.1.3 Cable dimensions of the Command Terminals**

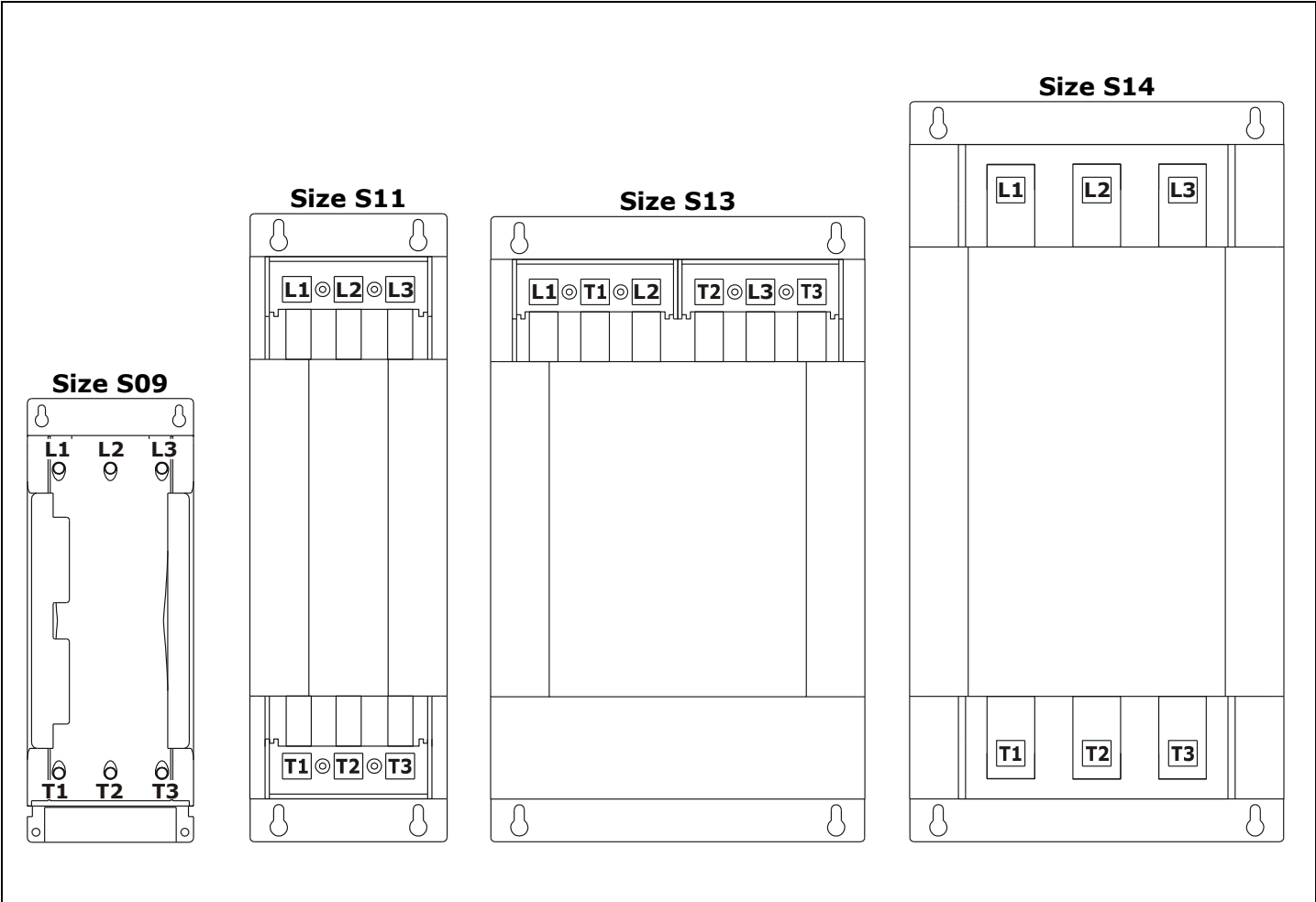
Maximum connection capacity for all size: 1.5 mm<sup>2</sup> (14 AWG)

7.2 Power Terminals



**Warning:** Before connecting or disconnecting the unit check that power and control cables are isolated from voltage sources.

Terminal	Description
L1	Line Input Phase 1
L2	Line Input Phase 2
L3	Line Input Phase 3
T1	Load Output Phase 1
T2	Load Output Phase 2
T3	Load Output Phase 3



## 7.3 Command Terminals Size S09



**Warning:** Before connecting or disconnecting the unit check that power and control cables are isolated from voltage sources.

Terminal	Description
1	Voltage Supply for Electronic Boards (See par. 12.2)
2	Voltage Supply for Electronic Boards (See par. 12.2)
3	Not used
4	Isolated output +12Vdc MAX 20mA
5	GND for Digital Input
6	Output +10Vdc MAX 5mA
7	GND for Analogue Input
8	(+)Analogue Input 1: Primary (See par. 12.3)
9	(+)Analogue Input 2: Ext. Current (See par. 12.3)
10	Analogue Output 1: Power (See par. 12.4)
11	RS485 B
12	RS485 A
13	Output relay: Run (Max 500mA, 125Vac)
14	Common of the contact relay: Run
15	NPN Output 1: Critical Alarm (12Vdc max 20mA)
16	NPN Output 2: Configurable (12Vdc max 20mA)
17	Digital Input: Reset Alarm
18	Digital Input: Start/Stop
19	Digital Input: Calibration
20	Digital Input: Configurable

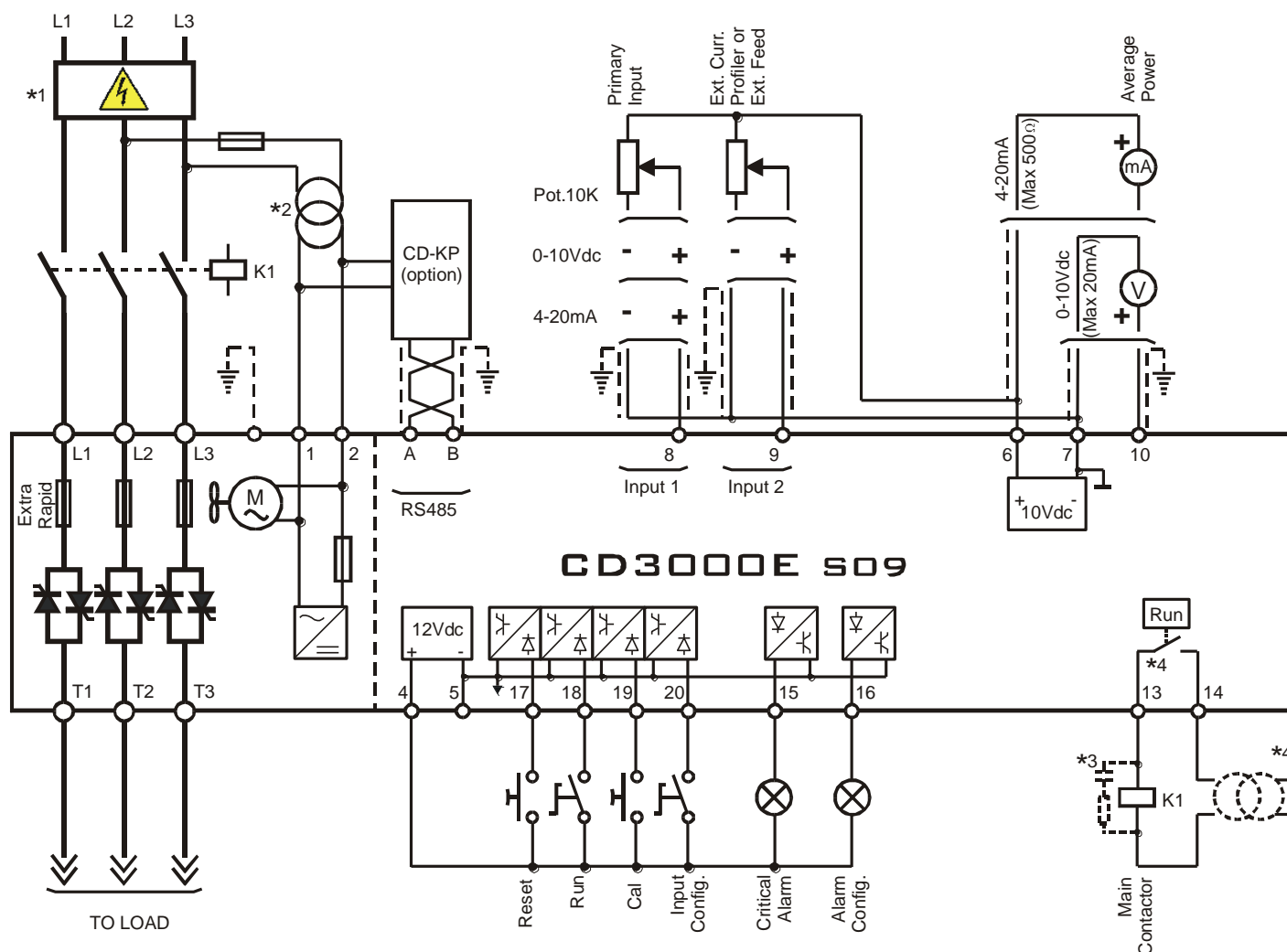
(See par. 12)



## 7.4 Diagram of control connection Size S09



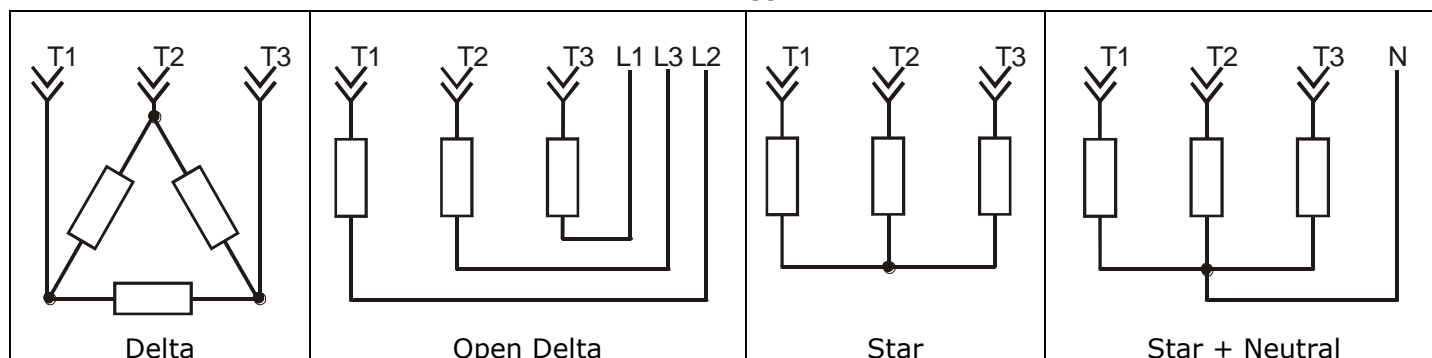
**Caution:** this procedure must be performed only by qualified persons.



### NOTE:

- \*1 The user installation must be protecting by electromagnetic circuit breaker or by fuse isolator.
- \*2 Use an appropriate external transformer based on the voltage supply of the electronic board (see the identification label)
- \*3 The coil contactor, the relays and other inductive loads must be equipped with opportune RC filter.
- \*4 Before give the Start command supply the auxiliary voltage.

### Load Type



## 7.5 Command Terminals Size S11/S13/S14



**Warning:** Before connecting or disconnecting the unit check that power and control cables are isolated from voltage sources.



Terminal	Description
1	Internal use
2	Internal use
3	RS485 A
4	RS485 B

(See par. 14)

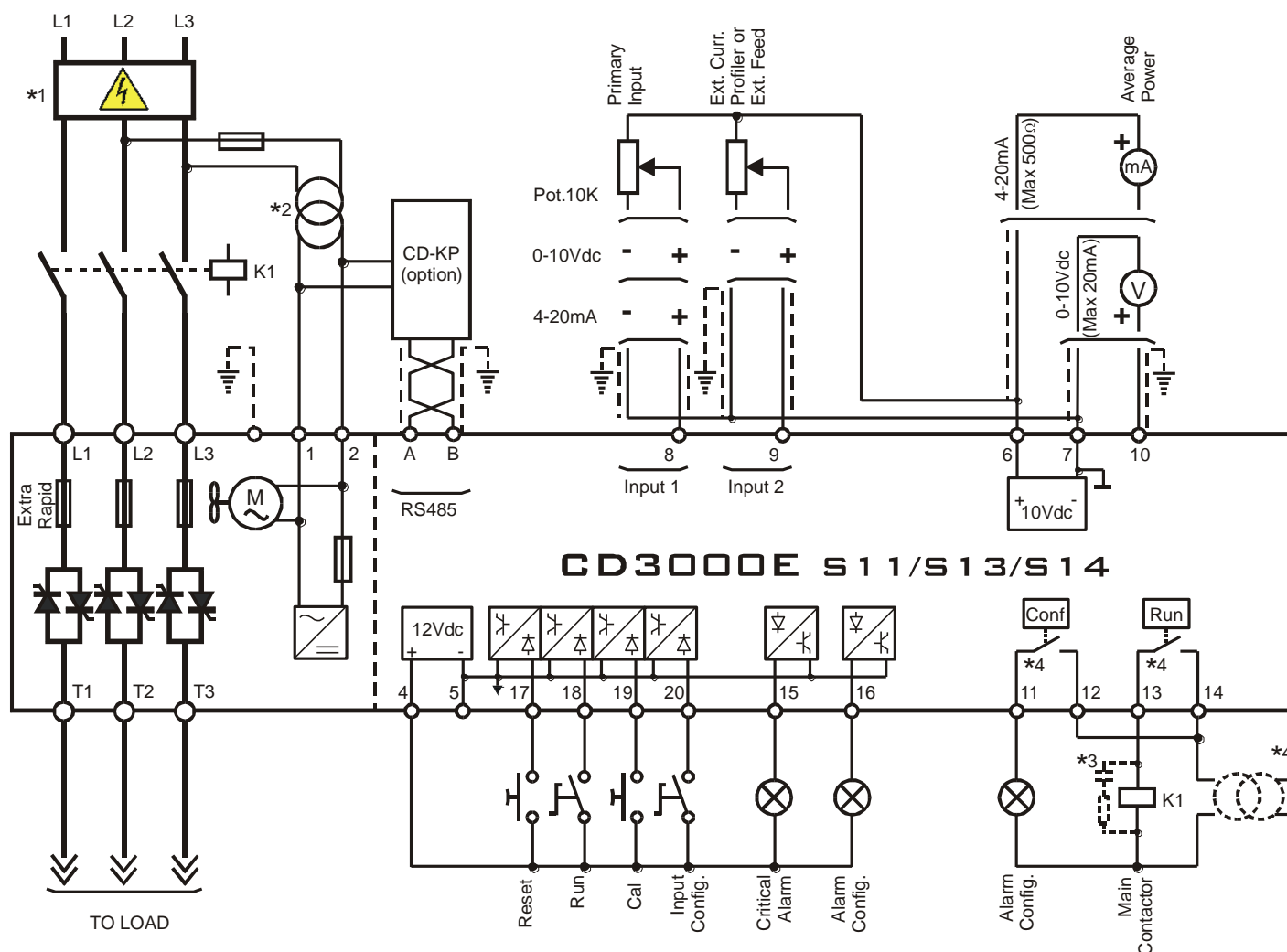
Terminal	Description
1	Voltage Supply for Electronic Boards (See par. 12.2)
2	Voltage Supply for Electronic Boards (See par. 12.2)
3	Not used
4	Isolated output +12Vdc MAX 20mA
5	GND for Digital Input
6	Output +10Vdc MAX 5mA
7	GND for Analogue Input
8	(+)Analogue Input 1: Primary (See par. 12.3)
9	(+)Analogue Input 2: Ext. Current (See par. 12.3)
10	Analogue Output 1: Power (See par. 12.4)
11	Output relay: Conf (Max 500mA, 125Vac)
12	Common of the contact relay: Conf
13	Output relay: Run (Max 500mA, 125Vac)
14	Common of the contact relay: Run
15	NPN Output 1: Critical Alarm (12Vdc max 20mA)
16	NPN Output 2: Configurable (12Vdc max 20mA)
17	Digital Input: Reset Alarm
18	Digital Input: Start/Stop
19	Digital Input: Calibration
20	Digital Input: Configurable

(See par. 12)

## 7.6 Diagram of control connection Size S11/S13/S14



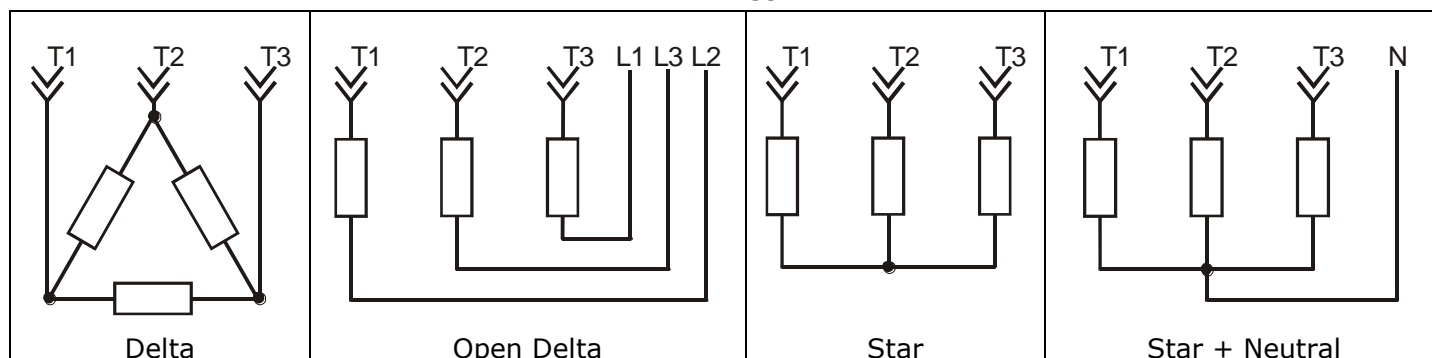
**Caution:** this procedure must be performed only by qualified persons.



### NOTE:

- \*1 The user installation must be protecting by electromagnetic circuit breaker or by fuse isolator.
- \*2 Use an appropriate external transformer based on the voltage supply of the electronic board (see the identification label)
- \*3 The coil contactor, the relays and other inductive loads must be equipped with opportune RC filter.
- \*4 Before give the Start command supply the auxiliary voltage.

### Load Type

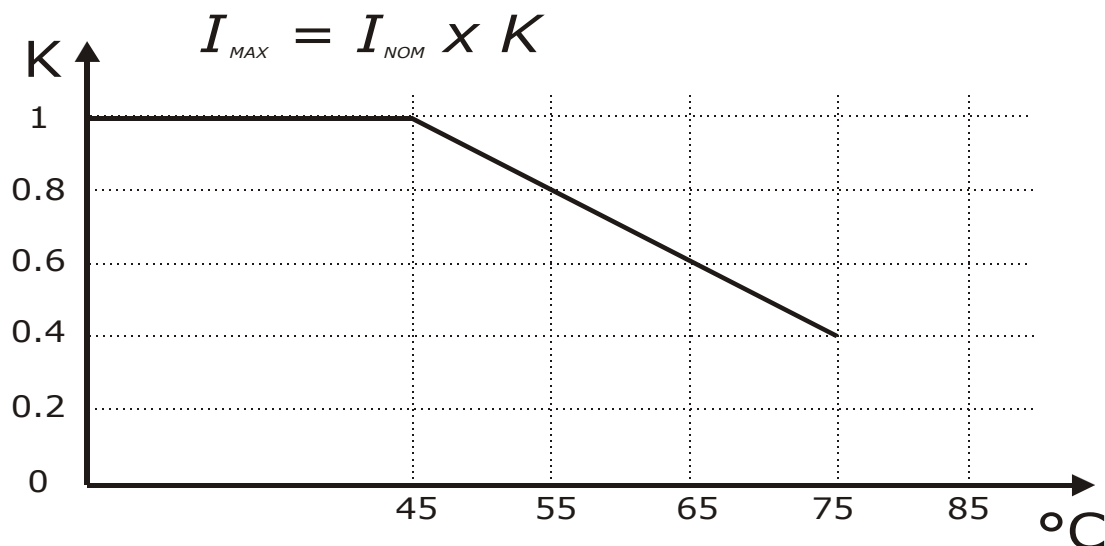




## 8 Power output features

Current	Voltage range	Repetitive peak reverse voltage		Latching current	Max peak one cycle	Leakage current	I <sup>2</sup> T value max	Frequency range	Power loss	Isolation Voltage
(A)	(V)	(480V)	(600V)	(mAeff)	(10msec.) (A)	(mAeff)	tp=10msec	(Hz)	I=Inom (W)	Vac
25A	330÷600	1600	1600	450	500	15	1030	47÷70	90	2500
35A	330÷600	1600	1600	450	1000	15	4750	47÷70	126	2500
45A	330÷600	1600	1600	450	1000	15	4810	47÷70	162	2500
75A	330÷600	1600	1600	450	1000	15	4810	47÷70	270	2500
100A	330÷600	1600	1600	450	1540	15	11300	47÷70	360	2500
125A	330÷600	1600	1600	450	2000	15	19100	47÷70	450	2500
150A	330÷600	1600	1600	450	2000	15	19100	47÷70	540	2500
225A	330÷600	1600	1600	300	4800	15	108000	47÷70	810	2500
300A	330÷600	1600	1600	300	5250	15	128000	47÷70	1080	2500
350A	330÷600	1600	1600	200	7800	15	300000	47÷70	1260	2500
400A	330÷600	1600	1600	200	8000	15	306000	47÷70	1440	2500
450A	330÷600	1600	1600	1000	17800	15	1027000	47÷70	1620	2500
500A	330÷600	1600	1600	1000	17800	15	1027000	47÷70	1800	2500
600A	330÷600	1600	1600	1000	17800	15	1027000	47÷70	2160	2500

### 8.1 Derating curve



### 8.2 Cooling fans

The CD3000E thyristor unit is equipped with a cooling fans. The supply voltage is the same of the electronic board (see par. 12.2). The fan's power consumption is below listed:

Size	CE Number of fans	UL US Number of fans
25A ÷ 150A	One Fan - 17W	One Fan - 17W
225A	Two Fans - 30W	Two Fans - 30W
350A, 450A	Two Fans - 30W	Four Fan - 60W
300A, 400A, 500A, 600A	Four Fan - 60W	Four Fan - 60W

## 9 Led status and Alarms

### 9.1 LED Status Table

On the Electronic board there are LED that indicates the state of the Electronic cards:

LED For All size	STATUS	DESCRIPTION
AUX	○	The power supply is not connected or fault on the electronic board
	●	Fault on the electronic board
	⦿	Electronic board is OK
All ON	○	No alarm
	●	In Alarm
		Critical Alarm
SC	○	SCR OK
	●	SCR short circuit
HB	○	Laod OK
	●	Load Fault
	⦿	Current limit active
	○	= OFF
	●	= ON
	⦿	= Lampeggiante

## 9.2 Critical Alarms

When a critical alarm is active, it stops the CD3000E thyristor unit and activates the relative digital output (terminal 15).

The parameter P001 *RL* allows to visualize the state of these alarms (see par. 13.1).

### 9.2.1 Phase loss

This critical alarm is active when one of the three phases R-S-T is loss. The phase loss could be also activated by an interrupted fuse.

For restart the thyristor unit, check the presence of the line voltage on the power terminals L1, L2, L3 and check the state of the internal fuses, When the problem is solved before to restart is necessary use the digital input: "Reset Alarm" (see par. 12.5).

### 9.2.2 External Alarm

This critical alarm is active when the Digital input 4 is configured like "External Alarm" and is activated. For restart the thyristor unit, you must disarm the external alarm. When the problem is solved before to restart is necessary use the digital input: "Reset Alarm" (see par. 12.5).

### 9.2.3 Heat-sink Over temperature

This critical alarm is active when the thermal switch mounted on the heat-sink is activated.

For restart the thyristor unit, you must wait that the heat-sink returns at the safety temperature. When the problem is solved before to restart is necessary use the digital input: "Reset Alarm" (see par. 12.5).

If this alarm becomes active, check if the indications described in the "par. 6" of this manual are respected.



**Caution:** *this procedure must be performed only by qualified persons.*

## 9.3 Not Critical Alarm

The Not Critical Alarm, doesn't stop the CD3000E thyristor unit, but is possible to associate an digital output at these alarms (see par. 12.6).

The parameter P002 *AL\_2* allows to visualize the state of these alarms (see par. 13.1).

### 9.3.1 SCR Short Circuit

This alarm is active when CD3000E read the output current in absence of the input signal. This is possible if there are a short circuit on the thyristor or if there are a wrong wiring of the load.

When the problem is solved is necessary use the digital input: "Reset Alarm" (see par. 12.5).

### 9.3.2 Unbalanced Load

This alarm is active when one of the three load current (read on the terminals T1, T2, T3) differs from the others more than 30%.

The unbalanced alarm could be active also if there are a wrong wiring of the load.

When the problem is solved is necessary use the digital input: "Reset Alarm" (see par. 12.5).

### 9.3.3 Heater Break alarm (HB)

This alarm is active when the load current decrease under the threshold set on the parameter P066 *Hb\_5* (see par. 13.3).

The Heater Break alarm could be active also if there are a wrong wiring of the load.

When the problem is solved is necessary use the digital input: "Reset Alarm" (see par. 12.5).

The Heater Break alarm to work properly must have an input signal more then 25% of the nominal current value.



**Caution:** *In the first start, and each time that the load is replaced, it's necessary make the Calibration procedure.*

## 9.4 Calibration Procedure

The Calibration procedure is an automatic procedure that save in memory the three different values of load current (for each phase)

This procedure is necessary if you use the Burst Firing (BF) or if you use the Heater Break Alarm.

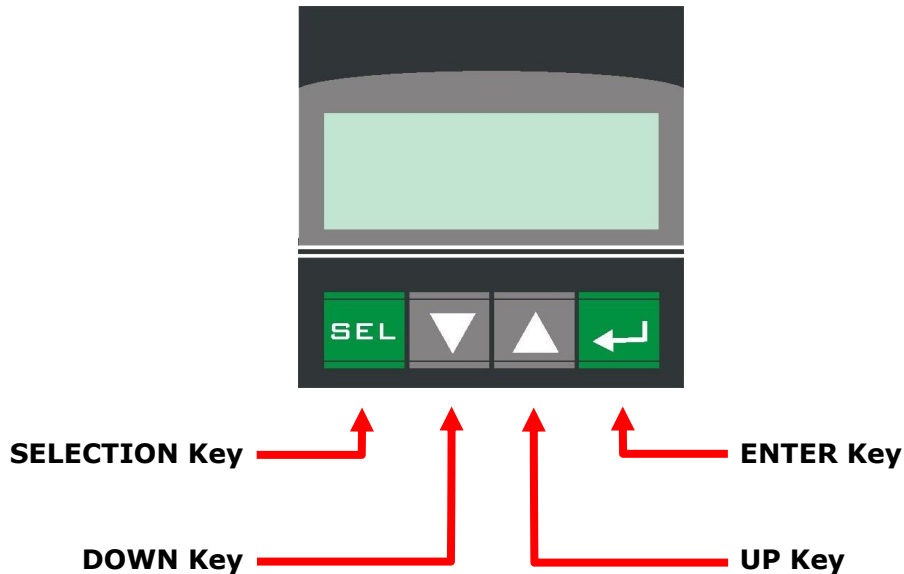
To make the Calibration procedure follow these steps:

- Give the power supply and start the thyristor unit (see par. 12.5).
- Activate the digital input: "Cal" (terminal 19).
- The CD3000E thyristor unit give the maximum output voltage.
- After a few seconds the values of voltage and current are stored in memory.
- The CD3000E thyristor unit returns to the initial situation.
- Stop the thyristor unit.

The Calibration procedure is done.

## 10 Control Panel

The Control Panel is placed on the front of the thyristor unit, on his display you can visualize the alarms, the input and output signals and all the configuration parameters (see par. 0).



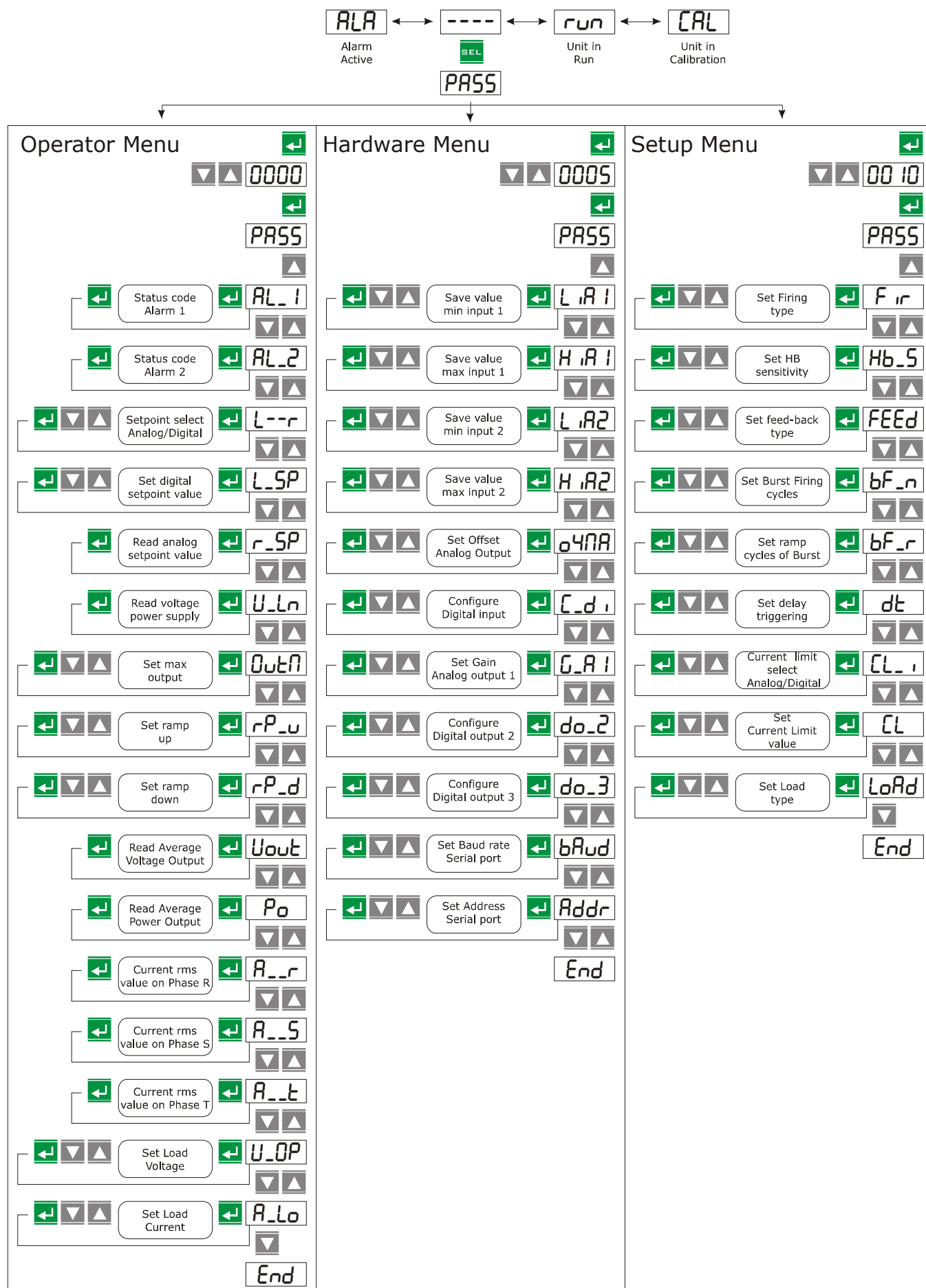
The function keys is the following:

- The SELECTION key is used for enter and exit from the menu.
- The UP key and DOWN key is used to scroll the parameters in the menu and to change data.
- The ENTER key is used to edit the parameters and to save the modified values.

The Control Panel have three menu, and to enter in one of them you must set correctly the parameter P000 *PASS* :

- Operator Menu (P000 *PASS* = 0)  
This menù contains a reading parameters that give information on the state of the unit, it include also the base parameters for quick start, like the value of current and voltage load and the Set-point data.
- Hardware Menu (P000 *PASS* = 5)  
This menu contains all the configuration parameters for analogic and digital I/O, and the parameters to set the serial port like the address and the baudrate.
- Setup Menu (P000 *PASS* = 10)  
This menù contains all the setting parameters to configure the thyristor unit, like the firing type, the current limit, [ecc].

## 10.1 Scroll the parameters



## 11 Firing type

Choose an correct firing type allows to optimize the thyristor unit for the installed load. The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label. However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** *this procedure must be performed only by qualified persons.*

### 11.1 Single Cycle (SC)

Single Cycle it's the faster zero crossing switching method in relationship of the power demand from a temperature regulator or from an external signal.

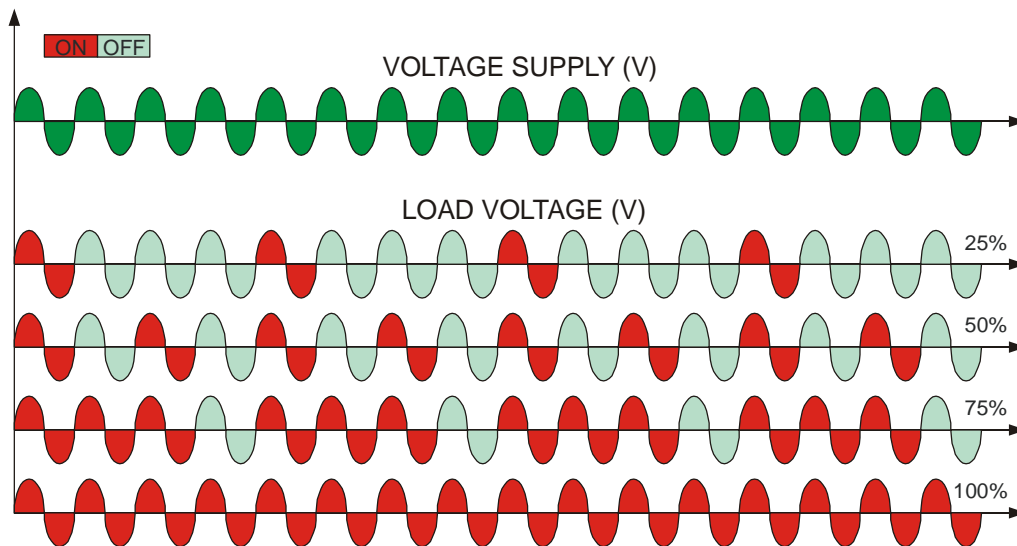
With input signal at 25% the output is one cycle ON and three cycles OFF

With input signal at 50% the output is one cycle ON and one cycle OFF

With input signal at 75% the output is three cycles ON and one cycle OFF

With input signal at 76% the output is the same of 75% but for each ON cycle the microprocessor divides 76/75, and when the sum of rests is one, the unit does one more cycle ON. For this firing is necessary to have analog input.

The Single Cycle is used to control the loads with low inertia or for infrared lamps to short wave.





### 11.1.1 Suggested recipe for Single Cycle

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	Outn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	I_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	F <sub>ir</sub>	0	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n	1	Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r	0	Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0	Delay triggering	°	R/W
P090 (H5A)	CL_1	1	Limit current Analog/Digital		R/W
P091 (H5B)	CL	0÷100,0□	Digital Limit current value	%	R/W
P098 (H62)	LoAd	0÷3	Define the load type connection: 0=star 1=star+N 2=delta 3=open delta		R/W

	= modification is not necessary
	= modification is necessary

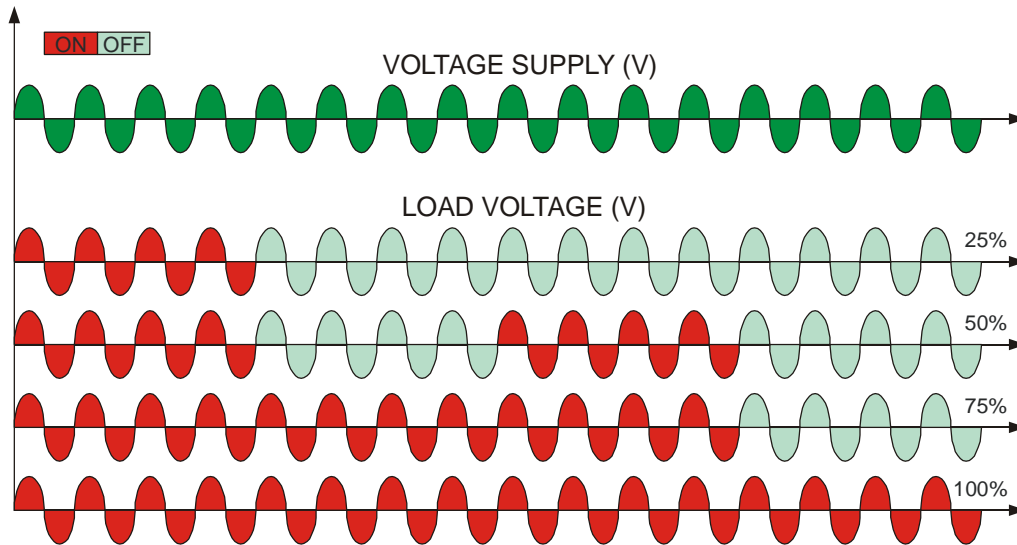
□ If the current limit is not used set this value to 100,0%

## 11.2 Burst Firing (BF)

The Burst Firing is similar to the Single Cycle, but consecutive cycles ON are selectable between 2 and 255, with input signal equal at 50%.

Burst Firing is a method zero crossing that it reduces the electromagnetic interferences because the thyristor switches at zero voltage crossing.

The example show the Burst Firing with Burst cycles: P083  $bF\_n = 4$

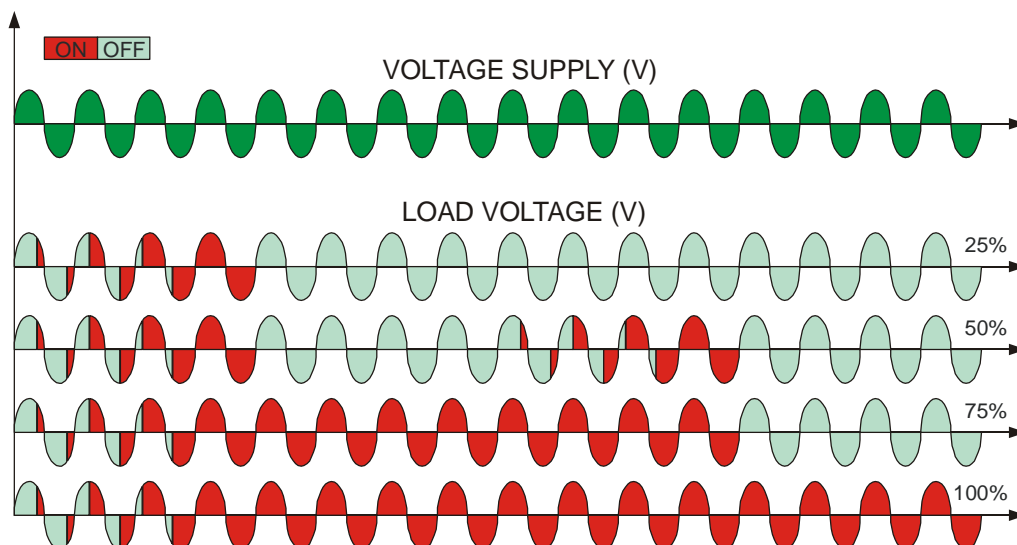


### 11.2.1 Soft Start with Burst Firing (S+BF)

This is an additional function to the Burst Firing. The unit start in phase angle mode with a ramp starting from zero up to the full tension in the cycles number set in the parameter P084  $bF\_r$ .

When the ramp is over, the thyristor unit will stay in conduction at full voltage up to the end of cycles of burst. The S+BF firing is used to control small inductive loads to avoid inrush surge current and to reduce the electromagnetic interferences.

The example show the firing with Burst cycles: P083  $bF\_n = 4$  and ramp cycles: P084  $bF\_r = 3$



### 11.2.2 Suggested recipe for Burst Firing

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	Outn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	I_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	Fir	0	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n	8	Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r	<P083 bF_n <sup>2</sup>	Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0	Delay triggering	°	R/W
P090 (H5A)	CL_1	1	Limit current Analog/Digital		R/W
P091 (H5B)	CL	0÷100,0□	Digital Limit current value	%	R/W
P098 (H62)	LoAd	0÷3	Define the load type connection: 0=star 1=star+N 2=delta 3=open delta		R/W

	= modification is not necessary
	= modification is necessary

□ If the current limit is not used set this value to 100,0%.

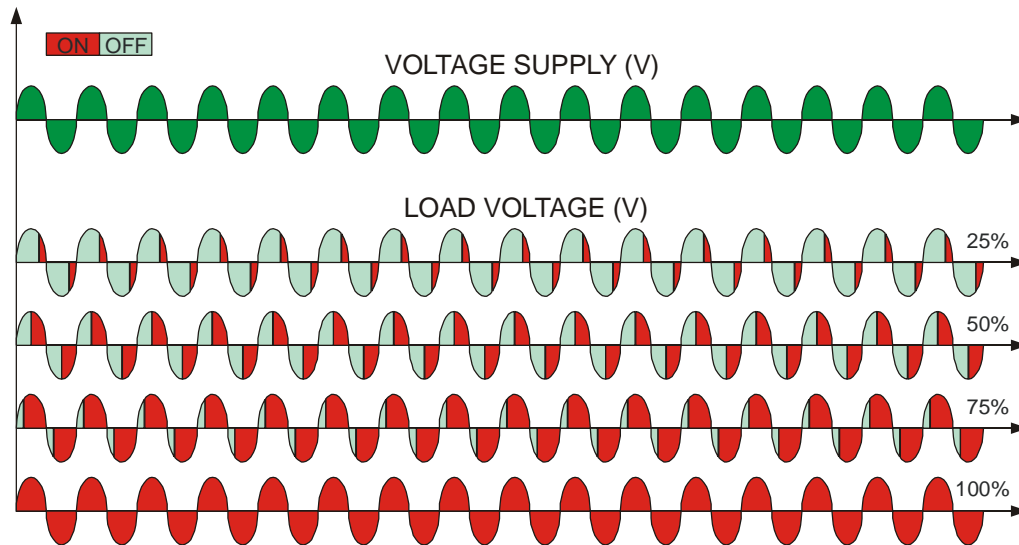
<sup>2</sup> If don't use the ramp soft start (S+BF) set this value to 0.

## 11.3 Phase Angle (PA)

The Phase Angle firing allow the control of the power on the load, for this firing the thyristor can be in conduction only for a part of the voltage cycle.

This part of the voltage cycle is adjustable in function of the input signal from 0 at 100%.

The PA firing is normally used for control the inductive loads, and is also possible control a primary of transformer coupled with the cold resistances like: Superkanthal, Molybdenum, Platinum, Tungsten or Quartz Lamp. The only disadvantage with phase angle is the possible generation of interferences that however can be reduced with opportune filters.



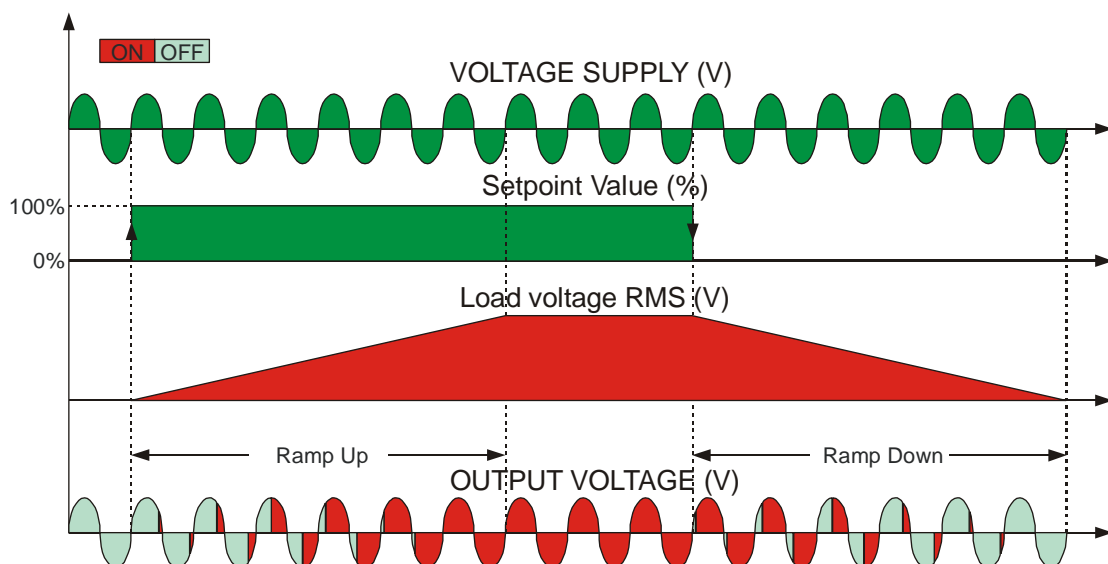
### 11.3.1 Soft Start with Phase Angle (S+PA)

This is an additional function to the Phase Angle. The firing angle of the thyristor increase or decrease up to the final setpoint value.

The Soft start ramp is an important feature to reduce the inrush current with transformers during the during the cycle of magnetization or with cold resistance that are near to the short circuit when they are supplied.

Setpoint Ramp Up : P024  $rP_u$

Setpoint Ramp Down: P025  $rP_d$



### 11.3.2 Suggested recipe for Phase Angle

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	OUTn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0÷1000 <sup>2</sup>	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0÷1000 <sup>2</sup>	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	I_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	F <sub>ir</sub>	1	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n		Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r		Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0	Delay triggering	°	R/W
P090 (H5A)	CL_1	1	Limit current Analog/Digital		R/W
P091 (H5B)	CL	0÷100,0□	Digital Limit current value	%	R/W
P098 (H62)	LoAd	0÷3	Define the load type connection: 0=star 1=star+N 2=delta 3=open delta		R/W

	= modification is not necessary
	= modification is necessary

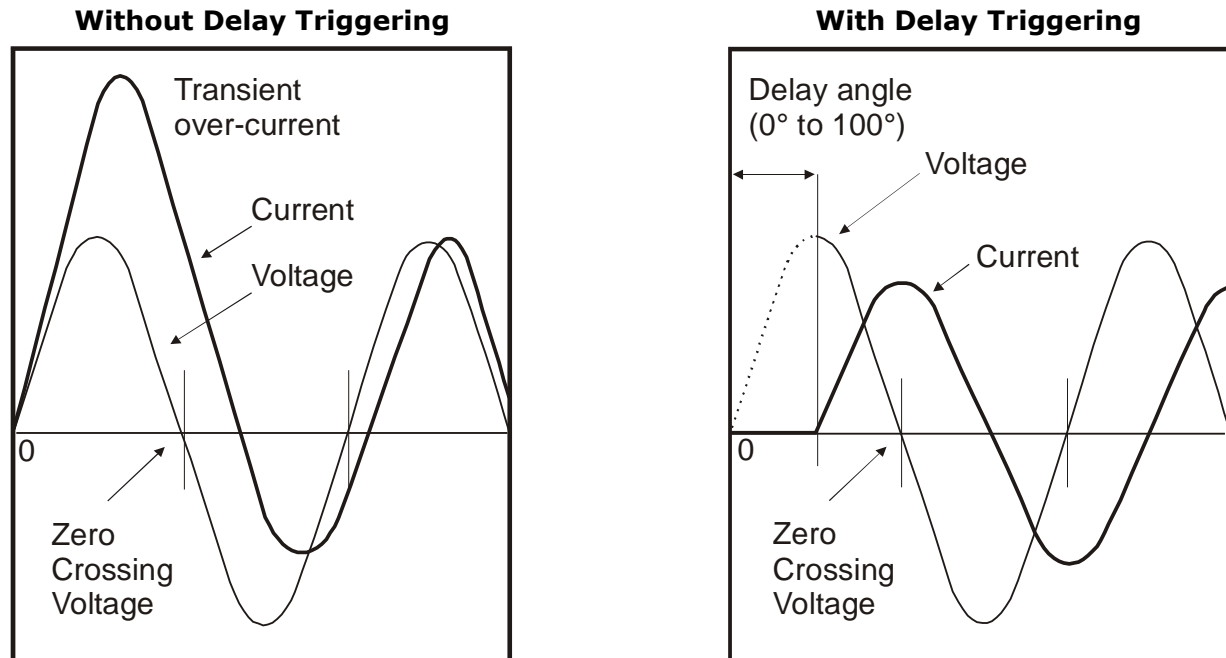
□ If the current limit is not used set this value to 100,0%.

<sup>2</sup> If don't use the ramp soft start (S+PA) set this value to 0.

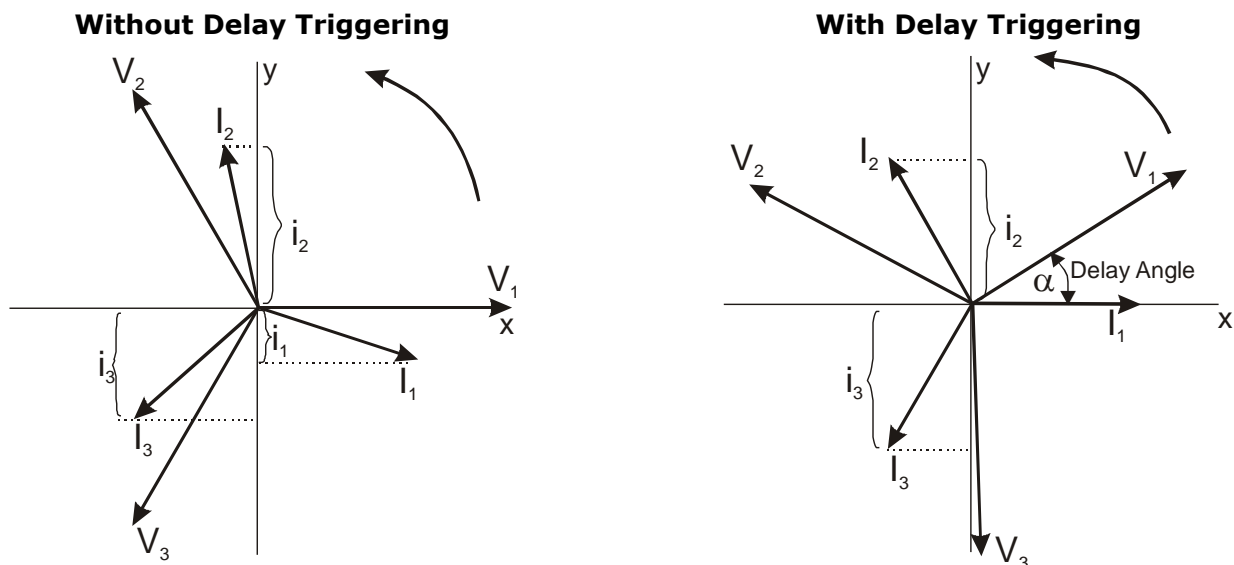
## 11.4 Delay Triggering (DT)

The Delay Triggering firing is used to control a primary of transformer coupled with the normal resistances on the secondary (N.B. don't connect cold resistances on the secondary like: Superkanthal, Molybdenum, Platinum, Tungsten, Quartz Lamp).

For an inductive load (ex transformer), switching the thyristors at zero crossing can generate transient over currents that can blow the fuses, to avoid this problem you must use the Delay Triggering. This firing delay the first half cycle of Burst for an angle from 0 to 100° relative to the zero, besides all the first burst start with soft start ramp to reduce the inrush current during the cycle of magnetization.



For understand the Delay Triggering firing, we have represented the waves generate by vectors that rotates in counterclockwise:



Without delay at zero crossing when  $V_1$  is to zero (projected on the X axis) the unit switch On.

In this case the instantaneous value of the currents are  $i_1$ ,  $i_2$  and  $i_3$  and this condition, for the curve of magnetization, could generate transient over currents that can blow the fuses.

With Delay Triggering the firing of the thyristor are triggered with a delay until the instantaneous value of the current  $i_1=0$ ,  $i_2$  positive and  $i_3$  negative like represented.

In this case the risk of transient over currents is reduced and the fuses don't blow.

The angle  $\alpha$  is the delay to have  $i_1=0$  and this angle depends on the power factor.

The delay angle suggest for most applications is 80°

### 11.4.1 Suggested recipe for Delay Triggering

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	OUTn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0÷1000 <sup>2</sup>	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0÷1000 <sup>2</sup>	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	I_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	F <sub>ir</sub>	2	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n	8	Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r	0	Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0÷100 <sup>3</sup>	Delay triggering	°	R/W
P090 (H5A)	CL_1	1	Limit current Analog/Digital		R/W
P091 (H5B)	CL	0÷100,0□	Digital Limit current value	%	R/W
P098 (H62)	LoAd	0÷3	Define the load type connection: 0=star 1=star+N 2=delta 3=open delta		R/W

	= modification is not necessary
	= modification is necessary

□ If the current limit is not used set this value to 100,0%.

<sup>2</sup> If don't use the setpoint ramp set this value to 0.

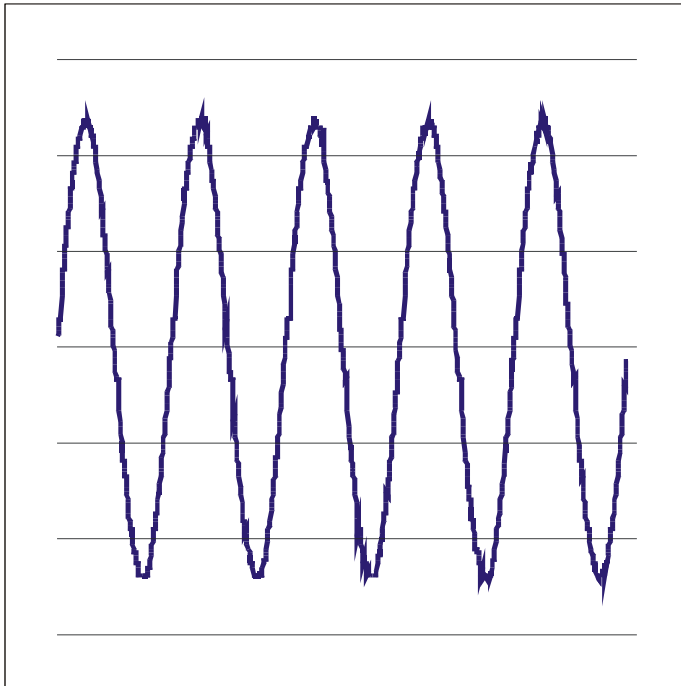
<sup>3</sup> The delay angle suggest for most applications is 80°

## 11.5 Action of the Limit Current

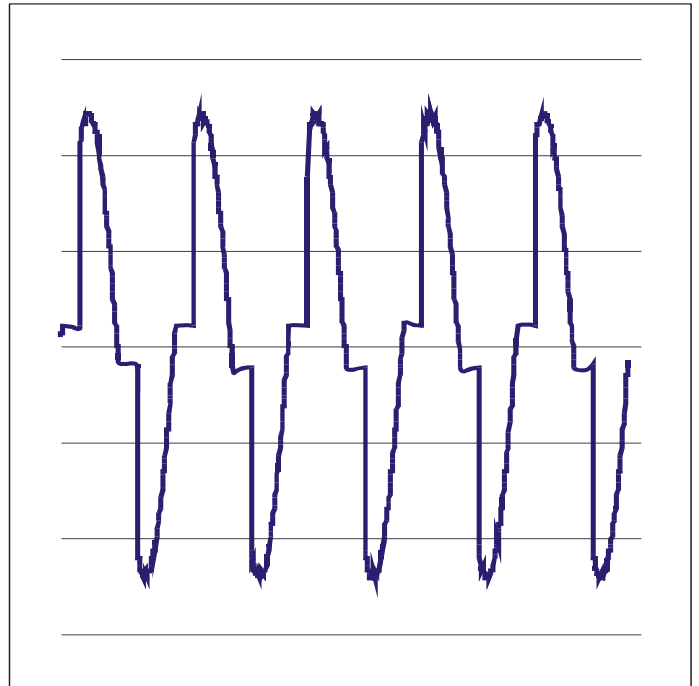
The Current Limit is available for each firing type.

It control the firing angle of the thyristor to maintain the three RMS current under the set value. When the current exceeds this value, the voltage is decreased up to reach the current limit set.

**I Load  $\leq$  I Limit Set**



**I Load  $>$  I Limit Set**



### 11.5.1 Current Limit Procedure

The current limit could be set through the analogic input 2: External Current Profiler, or in digital mode through the parameter P091  $\llcorner L$ .

To select Analog/Digital mode use the parameter P090  $\llcorner L$ ,

0 = Analog, Current Limit from analog input (terminals 9-7)

1 = Digital, Current Limit from parameter P091  $\llcorner L$

To make Current Limit Procedure follow these steps:



**Caution:** this procedure must be performed only by qualified persons.

- Give the power supply and set the current limit to zero:
  - In analog mode, set the analog input 2 at the min value (ex. 0V for 0÷10Vdc or 4 for 4÷20mA)
  - In digital mode, set the parameter P091  $\llcorner L = 0$
- Start the thyristor unit (see par. 12.5).
- Set the primary input or the setpoint value at 100% (see par. 12.3).
- Increase the current limit until to reach the desired value.
- Stop the thyristor unit.

The Current Limit Procedure is done.



## 11.6 Feed-back type

The Feed-back type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the Feed-back type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** *this procedure must be performed only by qualified persons.*

The Feed-back type is defined by the parameter P070 *FEED* (see par. 13.3).

If the configurable digital input has set like Feed-Back Selection (see par. 12.5), it's possible to change the select Feed-Back with the Voltage Feed-Back (V) simply activating the input.

The feed-back defines the Control Mode. It's possible to have:

- V=Voltage feed-back.  
The input signal is proportional to the output voltage. This means that input signal becomes a voltage demand. This control mode compensates the voltage fluctuation of the incoming line supply.
- I=Current feed-back.  
The input signal is proportional to the current output. This means that input signal becomes a current demand. This control mode maintain the current also if the load impedance changes.
- W=Power feed-back.  
The input signal is proportional to the power output. This means that input signal becomes a power demand. The power remains constant also if voltage and load impedance change. This control mode is used with silicon carbide elements that change its resistive value with temperature and with age. In addition it compensates the voltage fluctuation of the incoming line supply.
- EX=External feed-back 0÷10Vdc (see par. 12.3).  
The input signal is proportional to an external signal. This means that input signal becomes a demand to maintain this signal always constant. This control mode is used for example with galvanic systems, where it's necessary to control the current value through the electrodes.

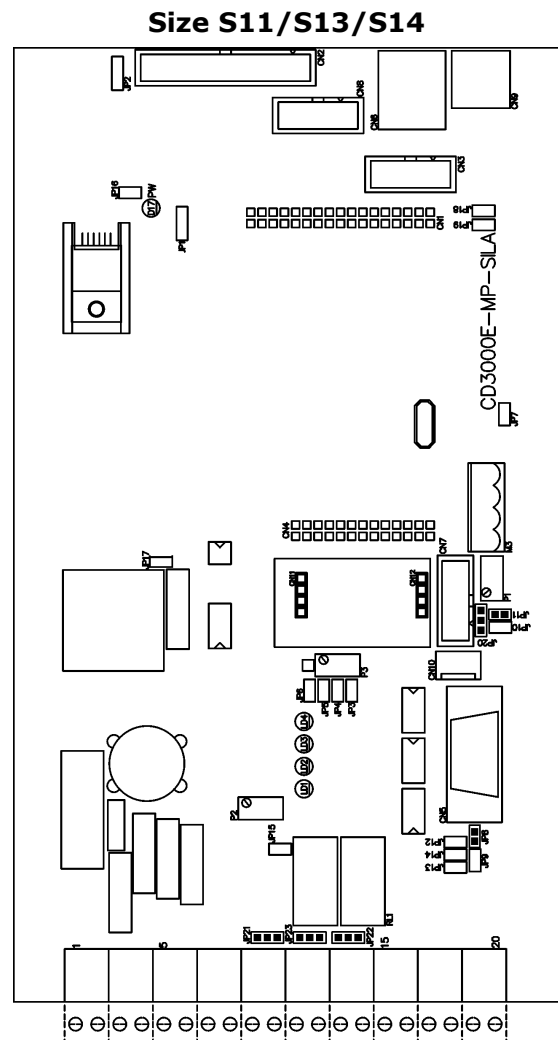
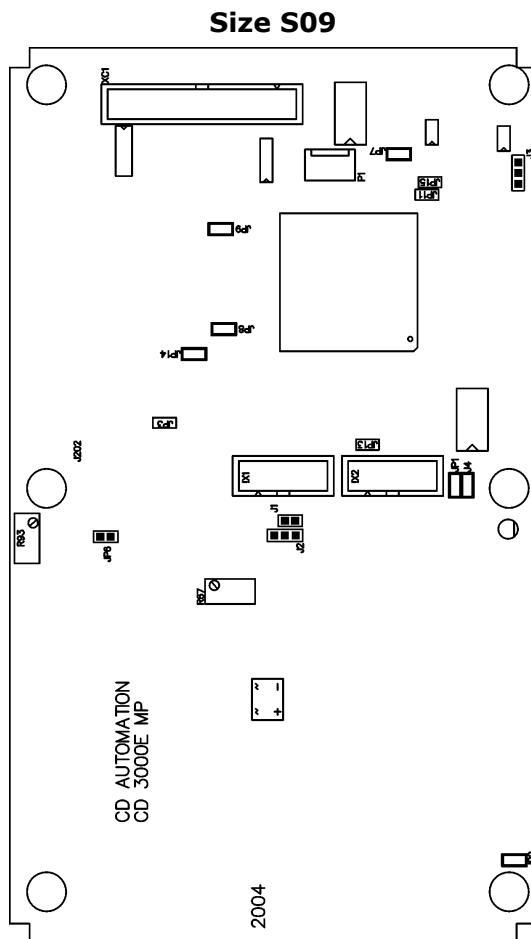
## 12 Connection description

## 12.1 Access to the Electronic boards

To have access to the electronic boards the user must removing the unit's cover (see par.6.3)



**Warning:** Before operate, be sure that power and control cables are isolated from voltage sources



## 12.2 Supply the Electronic Board

The CD3000E thyristor unit, to work, requires a voltage supply for the electronic boards. This voltage is used also to supply the internal fans.

The consumption is 20VA max, at this you must add the consumption of the internal fans (see par. 8.2). The voltage supply for the electronic boards is configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.



**Warning:** Before connecting or disconnecting the unit check that power and control cables are isolated from voltage sources.

Terminal	Description
1	Voltage Supply for Electronic Boards
2	Voltage Supply for Electronic Boards

## 12.3 Analog Inputs

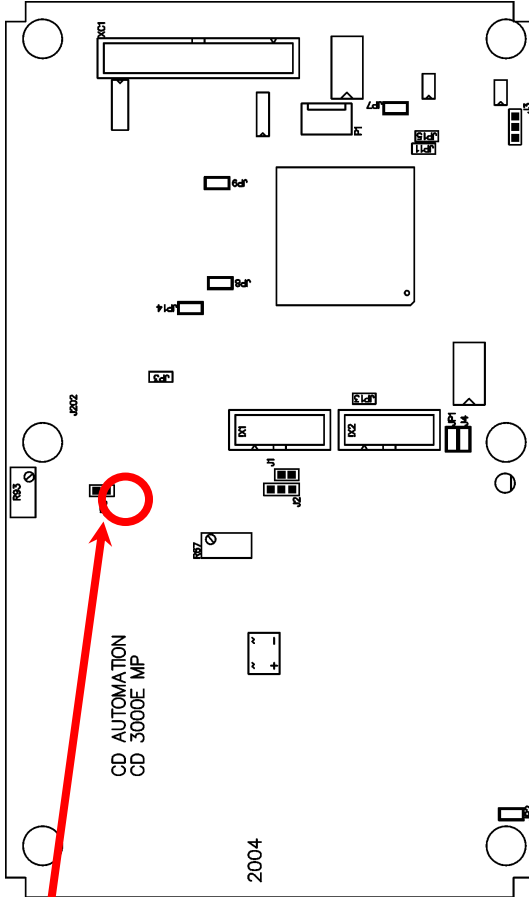
The CD3000E thyristor unit has 2 configurable analog inputs (0÷10V, 4÷20mA, ecc):  
The primary input for the analog setpoint, the secondary input for the Current Profiler or Ext. Feed-Back.

### 12.3.1 Primary Input (Terminals 8 and 7)

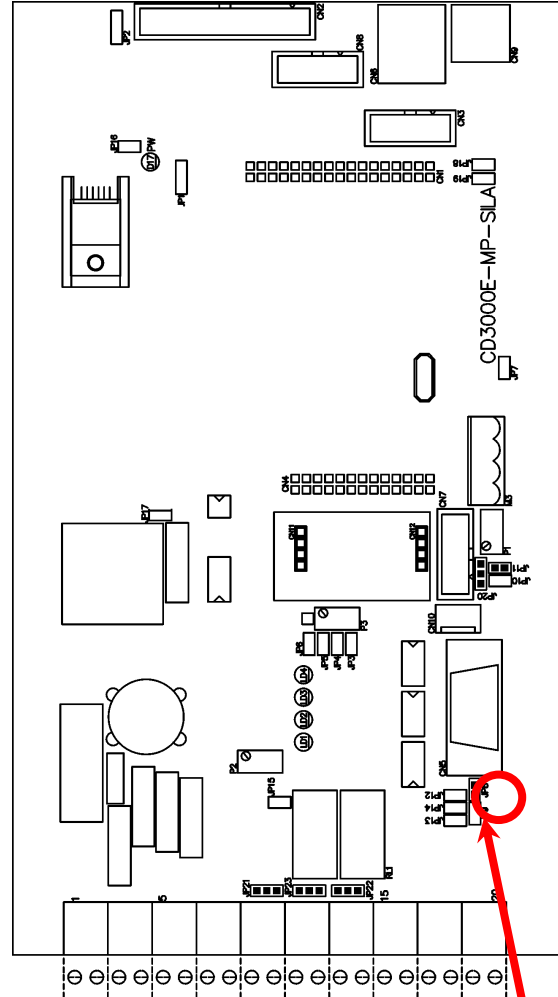
The primary input is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the primary input (ex. from 0÷10V to 4÷20mA) proceed as follows:

**Size S09**



**Size S11/S13/S14**



**JP6**



Type	Input features		Jumper
0÷10V (default)	Impedance	40KΩ	Open
POT	Impedance	10KΩ min	Open
4÷20mA	Impedance	500Ω	Close

**JP8**



### Primary Input calibration procedure

When you change the hardware setting is necessary make the Input calibration procedure.

To make the Input calibration procedure follow these steps:

- Give the power supply.
- With Control Panel go in the Hardware menu (P000 *PR55* = 5)
- Set the input signal to the min value (ex. 0V for 0÷10V or 4mA for 4÷20mA)
- Set the parameter P057 *L iR I* = 1
- Press ENTER key
- Set the input signal to the max value (ex.10V for 0÷10V or 20mA for 4÷20mA)
- Set the parameter P058 *H iR I* = 1
- Press ENTER key

The Input calibration procedure is done.

### 12.3.2 External Current Profiler (Terminals 9 and 7)

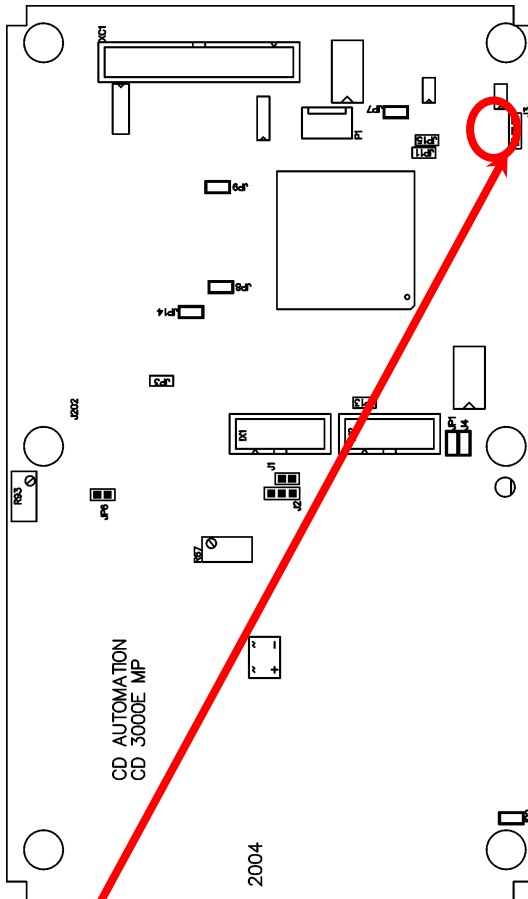
The secondary input is for the External Current Profiler or for the External Feed-Back. The secondary input is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the secondary input proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

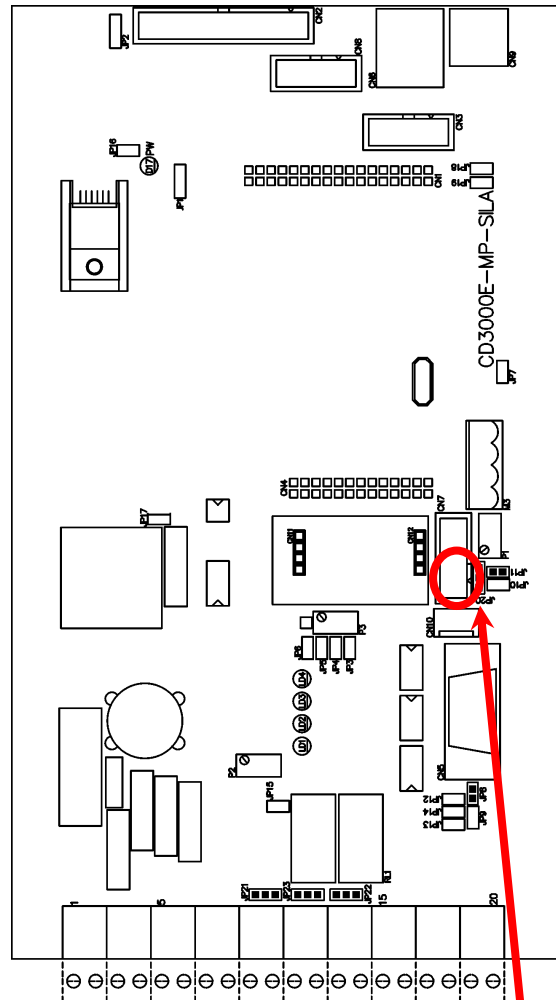
Size S09



JP3



Size S11/S13/S14



JP20



Type (0÷10Vdc)	P070 FEED	P090 CL	Jumper
Current Profiler	0÷2	0	A-B
External Feed-Back	3	1	B-C

#### External Current Profiler or External Feed-Back Input calibration procedure

When you change the hardware setting is necessary make the Input calibration procedure.

To make the Input calibration procedure follow these steps:

- Give the power supply.
- With Control Panel go in the Hardware menu (P000 PASS = 5)
- Set the input signal to the min value (ex. 0V for 0÷10V)
- Set the parameter P061  $L_{R2} = 1$
- Press ENTER key
- Set the input signal to the max value (ex. 10V for 0÷10V 5V for 0÷5V)
- Set the parameter P062  $H_{R2} = 1$
- Press ENTER key

The Input calibration procedure is done.

## 12.4 Analog Outputs

The CD3000E thyristor unit have 1 analog output (0÷10V, 4÷20mA, ecc).  
The output is for retransmitting the average power on the three phases.

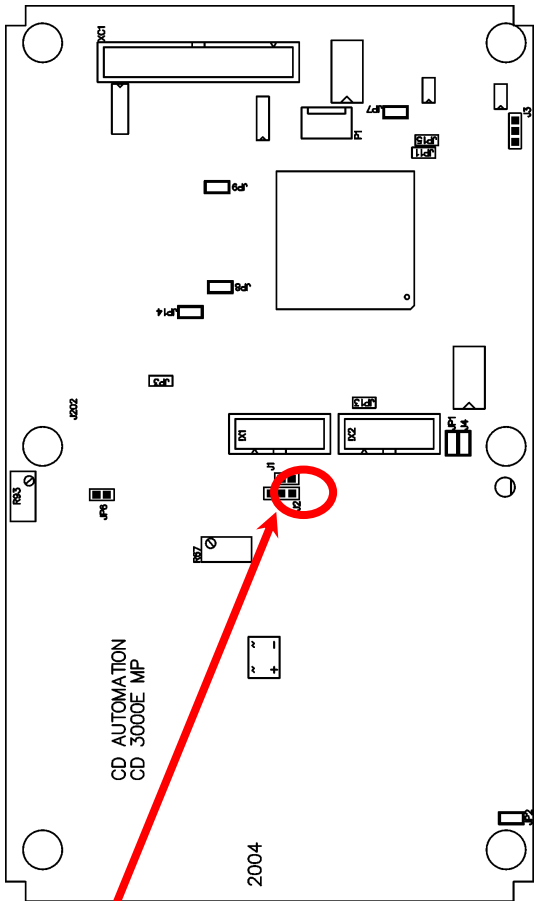
### 12.4.1 Output 1: Average Power (Terminals 10 and 6 or 10 and 7)

The average power output is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.  
However, if you wish to change the average power output (ex. from 0÷10V to 4÷20mA) proceed as follows:

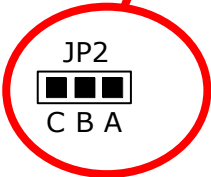
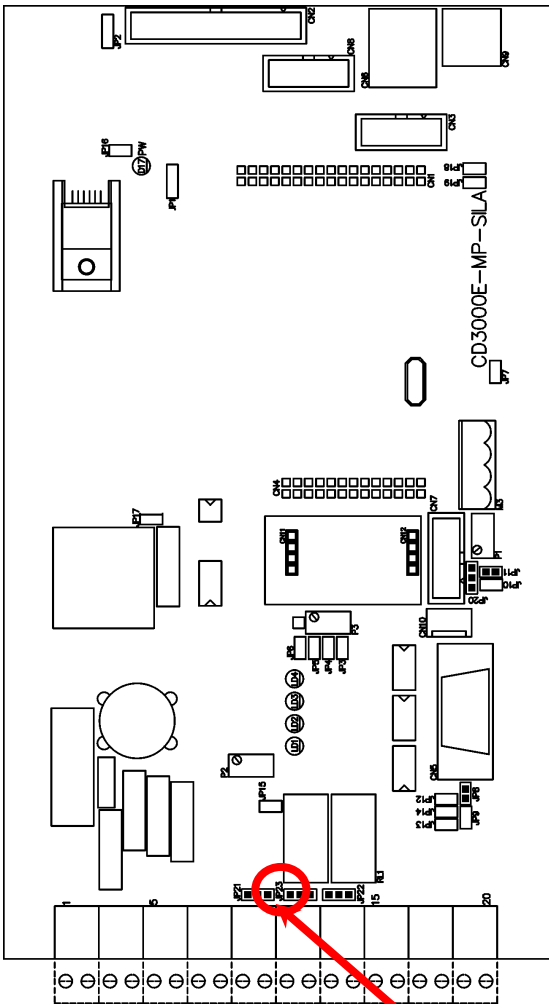


**Caution:** this procedure must be performed only by qualified persons

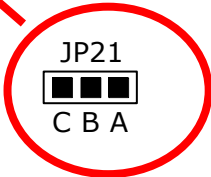
Size S09



Size S11/S13/S14



Type	Output features	P097 047A	Jumper
0÷10V (default)	20mA Max	0	A-B
0÷20mA	500Ω Max	0	B-C
4÷20mA	500Ω Max	1	B-C



### Setting the Output Value

The parameter P104 *G<sub>A</sub>I* allows to set the full scale value to have the maximum output, for example if you use an indicator with full scale 50Kw set the parameter P104 *G<sub>A</sub>I* = 50.

## 12.5 Digital Input

The CD3000E thyristor unit has 4 digital inputs opto-isolated to 12Vdc.

You can activate the inputs with the internal supply (see par. 7.4) or with an external source for example the PLC.

### 12.5.1 Reset alarm (Terminal 17)

The Reset Alarm is used for restore the unit after an alarm occurs.

Before using this input you must resolve the fault or the alarm status come back.

### 12.5.2 Start/Stop (Terminal 18)

This is the start command of the CD3000E thyristor unit and active the relative digital output (terminal 13 and 14) connected to the main contactor, if no alarm occurs, the CD3000E thyristor unit give an output proportional at the input signal.

If you Remove the Start command the CD3000E thyristor unit will be stopped and the output will return at zero following the ramp. When the ramp is over the Run contact will be reopened and the main contactor goes down.

### 12.5.3 Calibration (Terminal 19)

The Calibration input activates the Calibration procedure that is necessary if you use the Burst Firing (BF) or the Heater break alarm (see par. 9.4).

### 12.5.4 Configurable Input (Terminal 20)

This digital input is configured by the parameter P103 *Cmd* , and could perform different functions:

- Additional Reset Alarm:  
This function is the same of the Reset Alarm command.
- Setpoint zero:  
This function forces the output at zero maintaining the Run contact closed.
- Feed-Back Selection:  
With this function, when you active the input, the feed-back setted in the parameter P070 *FEED* change in Voltage Feed-Back (V).
- Analog/Digital Setpoint:  
With this function, when you active the input, the setpoint reference change from Analog input to Digital value, setted in the parameter P004 *LSP* (see par. 13.1).
- External Alarm:  
With this function the thyristor unit, to work, must not have this digital input active.  
When the unit is in Run and you active the External Alarm, the unit will be stopped and the output goes at zero without follow the ramp. The Run contact at the terminals 13 and 14 will be immediately reopened and the main contactor goes down. The External Alarm activates also the Critical Alarm digital output.

## 12.6 Digital Output

The CD3000E thyristor unit has 2 digital output (1 for size S09) with relay contact (Max 500mA, 125Vac) and 2 digital output with logic NPN 12Vdc (20ma Max).

### 12.6.1 Configurable Relay (Terminals 11 and 12 not available for size S09)

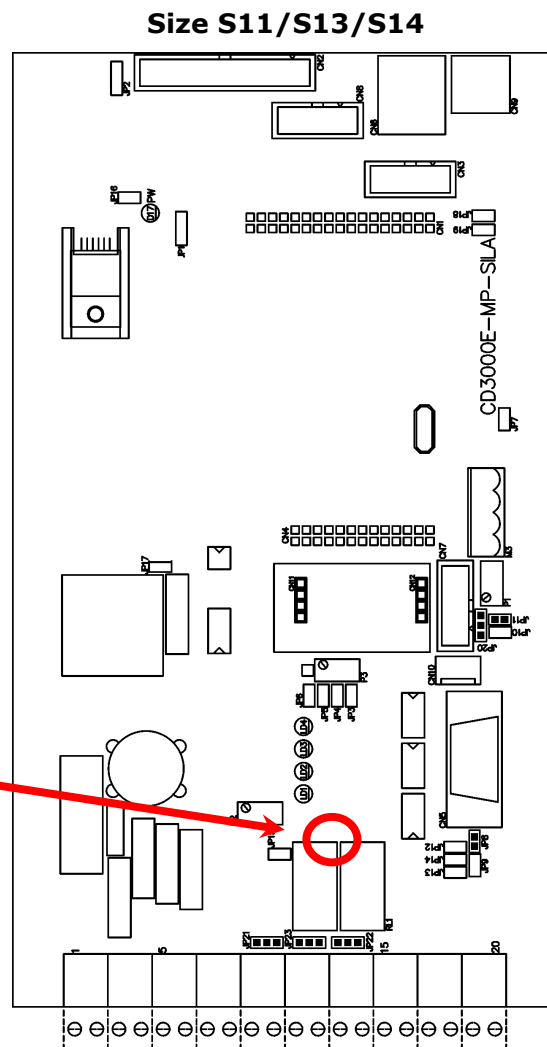
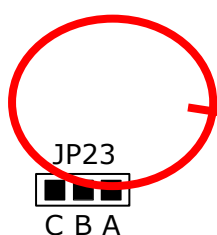
This digital output can be configured in order to activate itself after that one of these alarms occurs:

- SCR in short circuit
- Unbalanced Load
- Heater Break Alarm (HB)
- Low Voltage

The parameter for configurate the output is the P113 *do\_3* (see par. 13.2).

The standard contact used for this output is normally open (NO), but is possible change the contact type:

Type	Jumper
NC	A-B
NO (standard)	B-C



### 12.6.2 Run Relay (Terminals 13 and 14)

This digital output is used to control the main contactor, when the thyristor unit is in run the output is active and the contact is closed.

### 12.6.3 Critical Alarm (Terminal 15)

This digital output is active when a critical alarm occurs (see par. 9.2).

### 12.6.4 Configurable Relay Digital Output (Terminal 16)

This digital output can be configured in order to activate itself after that one of these alarms occurs:

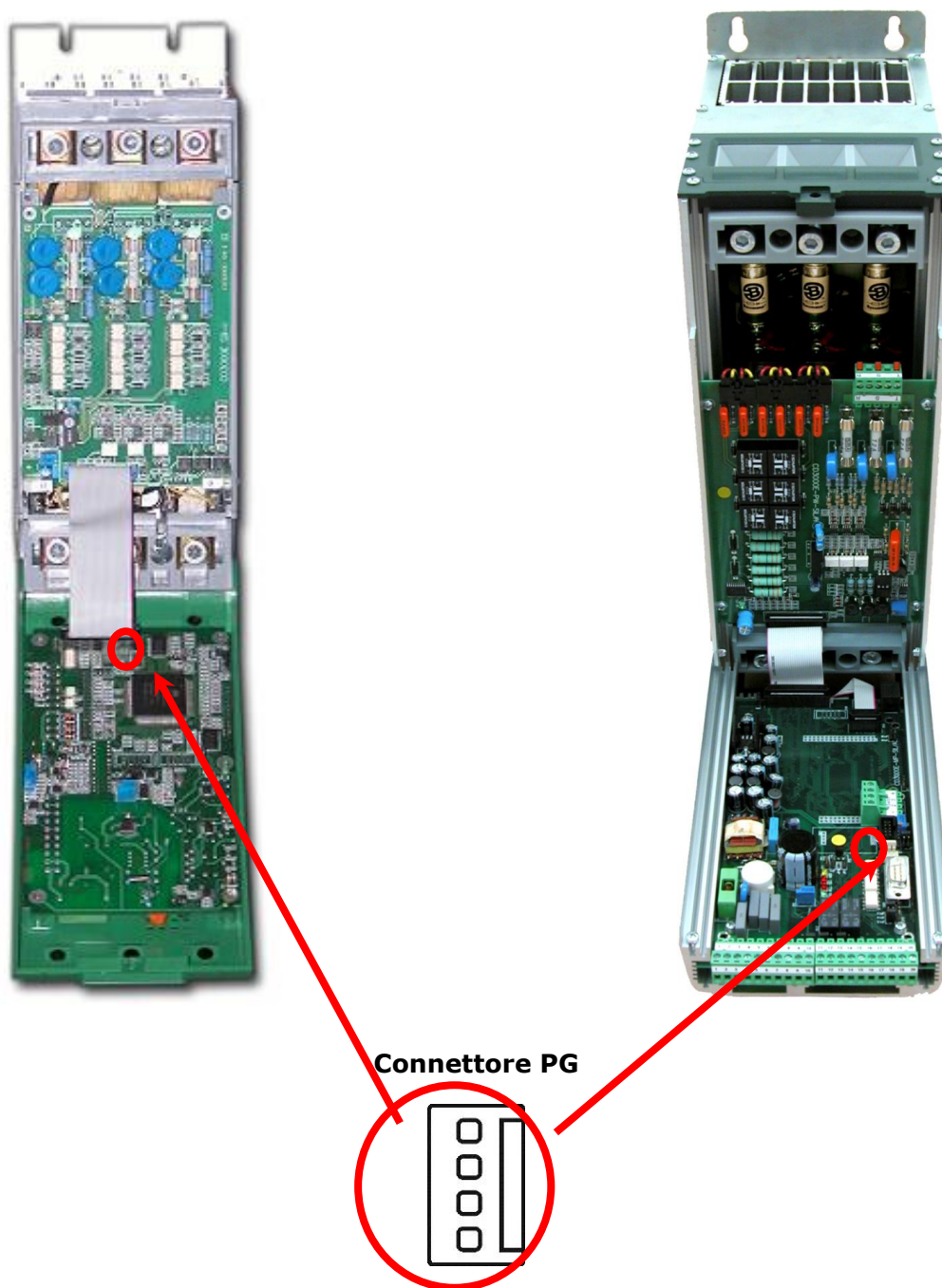
- SCR in short circuit
- Unbalanced Load
- Heater Break Alarm (HB)
- Current Limit active

The parameter for configurate the output is the P112 *do\_2* (see par. 13.2).

## 12.7 PG Connector

The PG Connector is used to configure the thyristor unit with the configuration software and with the programming cable.

The programming cable is not included.





## 13 Configuration Parameters

The Configuration Parameters are accessible from the Control Panel (place in front of unit), from the software configurator or through the serial communication port RS485.

With the RS485 Serial Port the parameters are not divided by menu, but only by numerical order.

### 13.1 Operator Menu

<b>P000 (H00)</b>	<b>PASS</b>	<b>Password</b>	<b>R/W</b>
Function:		This parameter gives access at the available menus.	
Value:		0 = Operator Menu 5 = Setup Menu 10 = Hardware Menu	
Note:		With the RS485 Serial Port this parameter are not used.	
<b>P001 (H01)</b>	<b>AL_1</b>	<b>Code of Critical alarm</b>	<b>R</b>
Function:		This parameter read only gives information on the following alarms that they stop the CD3000E.	
Valore:		00 = No Alarm 01 = Phase Loss 20 = External Alarm 40 = Heat-sink over temperature	
Note:		If more alarms occur, the value will be equal at the sum of the two alarms. example: External Alarm + Phase Loss= 20 + 01 = 21	
<b>P002 (H02)</b>	<b>AL_2</b>	<b>Code of Not Critical alarm</b>	<b>R</b>
Function:		This parameter read only gives information on the following alarms that don't stop the CD3000E.	
Value:		00 = No Alarm 01 = Thyristor Failure 02 = Heater Break Alarm 04 = Unbalanced Load	
Note:		If more alarms occur, the value will be equal at the sum of the two alarms. example: Thyristor Failure + Heater Break Alarm = 01 + 02 = 03	
<b>P003 (H03)</b>	<b>L--r</b>	<b>Setpoint selection Analog / Digital</b>	<b>R/W</b>
Function:		This parameter determines the use of the analog setpoint (terminal 7-8) or of the digital setpoint setted in the parameter P004 <b>L_SP</b> .	
Value:		0 = Analog setpoint 1 = Digital setpoint	
Default:		0	
Note:		The parameter is not memorized in EEPROM.	
<b>P004 (H04)</b>	<b>L_SP</b>	<b>Setpoint Digital Value</b>	<b>% R/W</b>
Function:		This parameter contains the digital setpoint value, active with P003 <b>L--r</b> = 1	
Min/Max:		0 ÷ 100%	
Default:		0	
Note:		The parameter is not memorized in EEPROM.	
<b>P008 (H08)</b>	<b>r_SP</b>	<b>Valore Setpoint Analogico</b>	<b>% R</b>
Function:		This parameter read only contains the analog setpoint value present at the terminals 7-8 of the command terminals.	
Min/Max:		0 ÷ 100%	
Example:		With input 4÷20mA: Input 4mA P008 <b>r_SP</b> = 0 Input 12mA P008 <b>r_SP</b> = 50 Input 20mA P008 <b>r_SP</b> = 100	

<b>P011 (H0B)</b>	<i>U_Ln</i>	<b>Voltage supply</b>	<b>V</b>	<b>R</b>
Function:		This parameter read only contains the voltage value of the power supply.		
<b>P019 (H13)</b>	<i>Outn</i>	<b>Maximum output</b>	<b>%</b>	<b>R/W</b>
Function:		This parameter set in % the maximum output voltage.		
Min/Max:		0 ÷ 100%		
Default:		100		
<b>P024 (H18)</b>	<i>rP_u</i>	<b>Setpoint Ramp Up</b>	<b>Sec</b>	<b>R/W</b>
Function:		This parameter set the Setpoint Ramp Up.		
Min/Max:		0 ÷ 1000 seconds		
Default:		2		
<b>P025 (H19)</b>	<i>rP_d</i>	<b>Setpoint Ramp Down</b>	<b>Sec</b>	<b>R/W</b>
Function:		This parameter set the Setpoint Ramp Down.		
Min/Max:		0 ÷ 1000 seconds		
Default:		2		
<b>P031 (H1F)</b>	<i>Uout</i>	<b>Average voltage output on the three phases</b>	<b>V</b>	<b>R</b>
Function:		This parameter read only show the Average voltage output on the three phases.		
<b>P032 (H20)</b>	<i>Po</i>	<b>Average power output on the three phases</b>	<b>Kw</b>	<b>R</b>
Function:		This parameter read only show the Average power output on the three phases.		
<b>P033 (H21)</b>	<i>A_rr</i>	<b>RMS Current on the phase R</b>	<b>A</b>	<b>R</b>
Function:		This parameter read only shows the RMS current present on the power terminal L1.		
<b>P034 (H22)</b>	<i>A_ss</i>	<b>RMS Current on the phase S</b>	<b>A</b>	<b>R</b>
Function:		This parameter read only shows the RMS current present on the power terminal L2.		
<b>P035 (H23)</b>	<i>A_tt</i>	<b>RMS Current on the phase T</b>	<b>A</b>	<b>R</b>
Function:		This parameter read only shows the RMS current present on the power terminal L3.		
<b>P116 (H74)</b>	<i>U_OP</i>	<b>Operative Load Voltage</b>	<b>V</b>	<b>R/W</b>
Function:		This parameter is used to set in volt the operative voltage of the load.		
Min/Max:		24 ÷ 1000V		
Default:		400 (if not specified in the Order Code)		
Note:		For voltage under the 330V or upper to 600V its necessary makes hardware modification. For this reason it's very important specify this value in the Order Code.		
<b>P119 (H77)</b>	<i>A_Lo</i>	<b>Load nominal Current</b>	<b>A</b>	<b>R/W</b>
Function:		This parameter is used to set the Load nominal Current.		
Min/Max:		0 ÷ 300.0 Ampere for size from 25 to 300A		
		0 ÷ 3000 Ampere for size upper to 300A		
Default:		Max Current of CD3000E (if not specified in the Order Code)		
Example:		Size of CD3000E (Max Current) : 100A		
		Load nominal Current: 50A		
		P119 <i>A_Lo</i> =50.0		
Note:		This parameter is necessary to have the correct rescaling inside the unit. For this reason it's very important specify this value in the order code.		

## 13.2 Hardware Menu

<b>P057 (H39)</b>	<b>L ,R 1</b>	<b>Calibration min value of analog input 1</b>	<b>R/W</b>
Function:		This parameter saves in memory the min value of the primary analog input (see par. 12.3.1)	
Value:		0 = Default 1 = Save value	
Note:		The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.	
<b>P058 (H3A)</b>	<b>H ,R 1</b>	<b>Calibration max value of analog input 1</b>	<b>R/W</b>
Function:		This parameter saves in memory the max value of the primary analog input (see par. 12.3.1)	
Value:		0 = Default 1 = Save value	
Note:		The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.	
<b>P061 (H3D)</b>	<b>L ,R 2</b>	<b>Calibration min value of analog input 2</b>	<b>R/W</b>
Function:		This parameter saves in memory the min value of the External Current Profiler analog input (see par. 12.3.2)	
Value:		0 = Default 1 = Save value	
Default:		0	
Note:		The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 0÷5V) and must be performed only by qualified persons.	
<b>P062 (H3E)</b>	<b>H ,R 2</b>	<b>Calibration max value of analog input 2</b>	<b>R/W</b>
Function:		This parameter saves in memory the max value of the External Current Profiler analog input (see par. 12.3.2)	
Value:		0 = Default 1 = Save value	
Default:		0	
Note:		The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 0÷5V) and must be performed only by qualified persons.	
<b>P097 (H61)</b>	<b>o 4 n</b>	<b>Offset of the Analog Outputs</b>	<b>R/W</b>
Function:		This parameter is used to set the offset for the Analog Outputs.	
Value:		0 = 0 ÷ 10Vdc / 0 ÷ 20mA 1 = 4 ÷ 20mA	
Default:		0 (if not specified in the Order Code)	
<b>P103 (H67)</b>	<b>[ _ d ,</b>	<b>Digital input configuration (terminal 20)</b>	<b>R/W</b>
Function:		This parameter selects the function of digital input.	
Value:		0 = Additional Reset Alarm 1 = Setpoint Zero 2 = Feed-back Selection 3 = Setpoint Analog/Digital 4 = External Alarm	
Default:		1	
<b>P104 (H68)</b>	<b>[ _ A 1</b>	<b>Full scale of Analog Output 1 (Power Avarage)</b>	<b>Kw R/W</b>
Function:		This parameter is used to adjust the full scale value of the analog output.	
Min/Max:		0 ÷ 300.0 Kw for size from 25 to 300A 0 ÷ 3000 Kw for size upper to 300A	
Default:		1000	

<b>P112 (H70)</b>	<i>do_2</i>	<b>Digital output configuration (terminal 16)</b>	<b>R/W</b>
Function:		This parameter selects the function of the digital output.	
Value:		0 = Thyristor Failure 1 = Heater Break Alarm (HB) 2 = Unbalanced Load 3 = Current limit active	
Default:		1	
<b>P113 (H71)</b>	<i>do_3</i>	<b>Digital output configuration (terminal 11 and 12)</b>	<b>R/W</b>
Function:		This parameter selects the function of the digital output.	
Value:		0 = Thyristor Failure 1 = Heater Break Alarm (HB) 2 = Unbalanced Load 3 = Low voltage	
Default:		0	
Note:		Not available for size S09	
<b>P114 (H72)</b>	<i>bAud</i>	<b>Baud Rate</b>	<b>R/W</b>
Function:		This parameter selects the Baud rate on the serial port.	
Value:		0 = 4800 1 = 9600 2 = 19200	
Default:		2	
<b>P115 (H73)</b>	<i>Addr</i>	<b>Address</b>	<b>R/W</b>
Function:		This parameter selects the Address on the serial port for the thyristor unit.	
Min/Max:		1 ÷ 127	
Default:		1	

## 13.3 Setup Menu

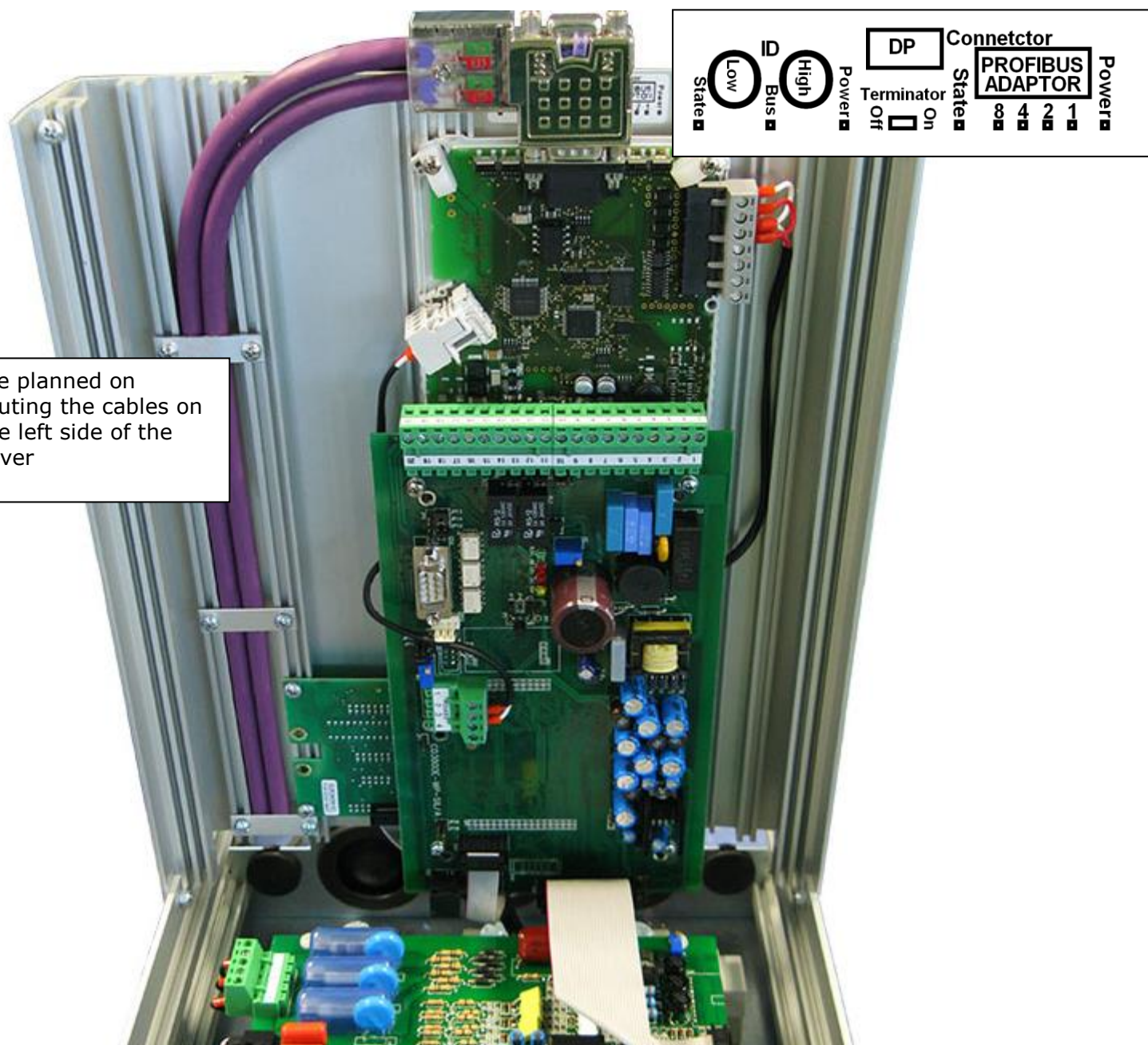
<b>P023 (H17)</b>	<i>Fir</i>	<b>Firing Type</b>		<b>R/W</b>
Function:		This parameter selects the Firing Type.		
Value:		0= BURST firing mode 1= PHASE ANGLE mode 2= DELAY TRIGGERING mode		
Default:		1 (if not specified in the Order Code)		
<b>P066 (H42)</b>	<i>Hb_S</i>	<b>HB sensitivity</b>	%	<b>R/W</b>
Function:		This parameter defines the threshold of current that activates the HB alarm This value is in percentage respect the nominal load value		
Min/Max:		0,0 ÷ 100,0%		
Default:		100,0		
Example:		Nominal Current 100A P066 <i>Hb_S</i> =20. This means that the Heather Break Alarm became active when the current goes below 80A		
<b>P070 (H46)</b>	<i>FEEd</i>	<b>Feed back selection</b>		<b>R/W</b>
Function:		This parameter selects the Feed-back type.		
Value:		0 = Current feed-back (rms value) 1 = Voltage feed-back (rms value) 2 = Power feed-back VxI 3 = External feed-back		
Default:		1 (if not specified in the Order Code)		
Note:		Feed-back value is the average value on the three phase R, S, T		
<b>P083 (H53)</b>	<i>bF_n</i>	<b>Burst Firing Cycles (Not used in PHASE ANGLE)</b>	Cycles	<b>R/W</b>
Function:		It defines the number of voltage cycles in ON condition at 50% of power demand		
Min/Max:		1 ÷ 255 cycles		
Default:		8 (if not specified in the Order Code)		
<b>P084 (H54)</b>	<i>bF_r</i>	<b>Ramp Cycles of Burst (Not used in PHASE ANGLE)</b>	Cycles	<b>R/W</b>
Function:		In Burst Firing is possible to have a soft start ramp. With this parameter you can define how much cycles are necessary to reach the complete wave form. You must set a value between 0 and the number of cycles settled in the parameter P083 <i>bF_n</i> . If you set 0 value the ramp is disabled		
Min/Max:		0 ÷ 100 cycles		
Default:		4 (con accensione S+BF)                                  0 (per altre accensioni)		
<b>P085 (H55)</b>	<i>dL</i>	<b>Delay triggering (Not used in others firing)</b>	°	<b>R/W</b>
Function:		This parameter set firing delay in °		
Min/Max:		0 ÷ 100°		
Default:		80		
<b>P090 (H5A)</b>	<i>[L_ i</i>	<b>Current Limit select Analog/Digital</b>		<b>R/W</b>
Function:		This parameter determines the use of the analog or digital Current Limit		
Value:		0 = Analog, Current Limit from analog input (terminals 9-7) 1 = Digital, Current Limit from parameter P091 <i>[L_ i</i>		
Default:		1		
Note:		This parameter is saved in EEPROM		
<b>P091 (H5B)</b>	<i>[L_ i</i>	<b>Digital Limit current value</b>	%	<b>R/W</b>
Function:		This parameter contains the digital Current Limit value, active with P091 <i>[L_ i</i> = 1		
Min/Max:		0,0 ÷ 100,0%		
Default:		100,0		

<b>P098 (H62)</b>	<b>LoRd</b>	<b>Load Type</b>	<b>R/W</b>
Value:		0=star 1=star+N 2=delta 3=open delta	
Default:		0 (if not specified in the Order Code)	

## 14 PROFIBUS DP

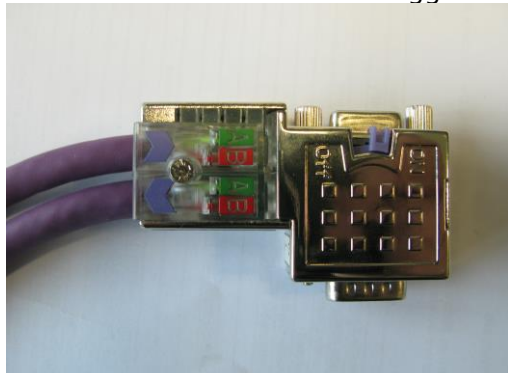
### 14.1 Connections (S14)

The communication port RS485 is available on the Command Terminals.

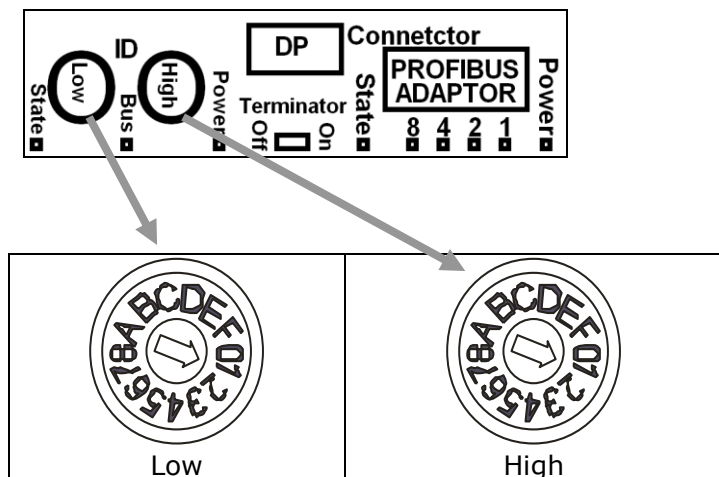


We planned on routing the cables on the left side of the cover

To connect the Profibus we suggest use a 90° PROFIBUS connector

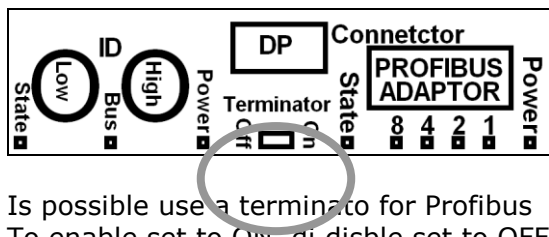


## 14.2 How to set PROFIBUS ID



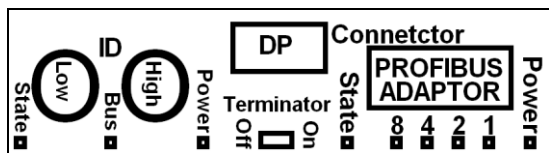
To set the PROFIBUS ID address use rotary switch "ID Low" and "ID High"

## 14.3 PROFIBUS Termination



Is possible use a terminator for Profibus  
To enable set to ON, di disable set to OFF

## 14.4 Leds Status



LED	Status	Meaning
1,2,3	Scrolling	Communication Active
	Fixed	Communication Stopped
4	1 Fash	Write a value
	No flash	No data are sent
State	Red	Communicatio error present
	Green	Communication OK

### PROFIBUS-DP

LED	Status	Meaning
Bus	Green	Profibus ok
	Red	Profibus error
State	Green	Profibus in state data exchange
	Flash green	Gateway waits for profibus comminication data
	Flash green/red	Gateway waits for profibus parametercommunication data
	Red	General profibus error

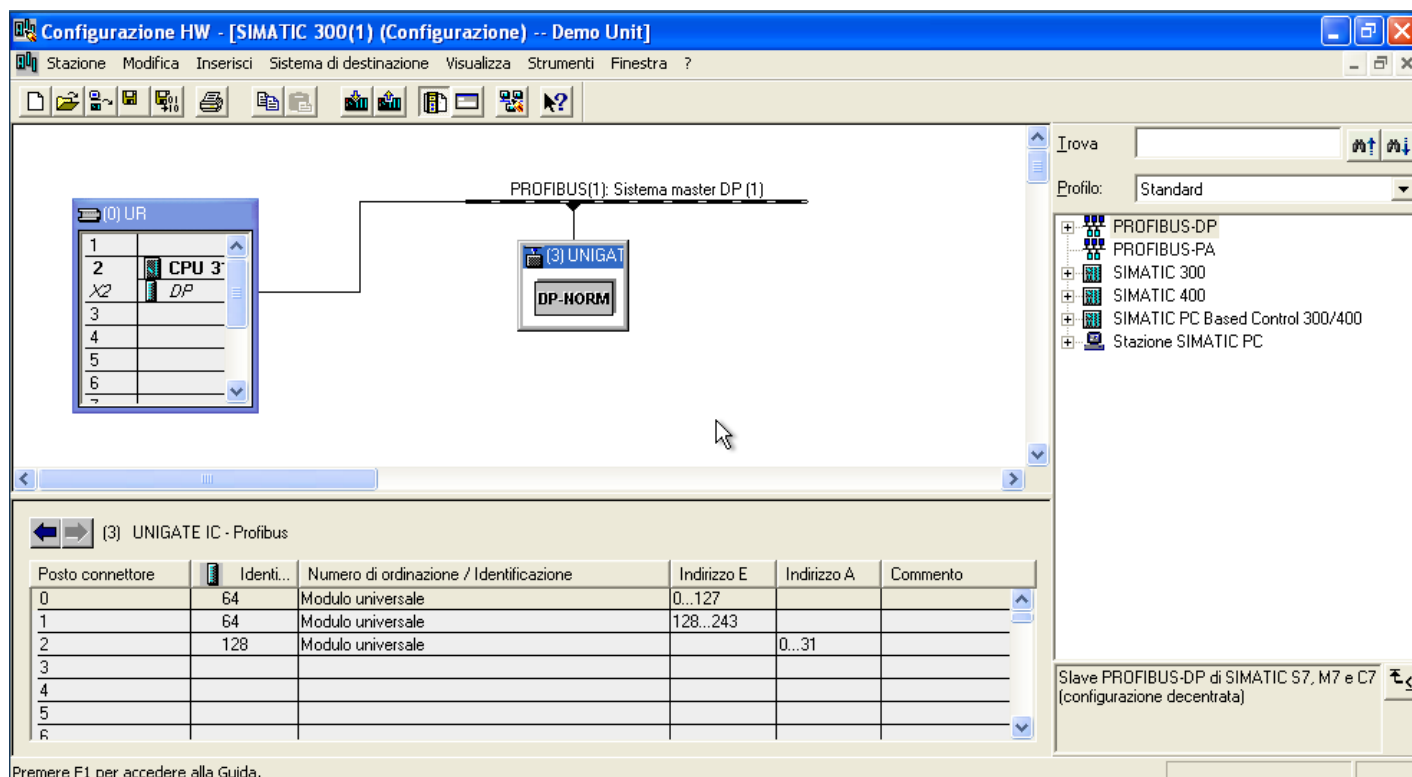


## 14.5 PLC Configuration

To work right the PLC configurator need a GSD file that are supplied with CD  
Install on developer Software the GSD file and configure hardware like follow  
You need to use only the universal module with

Input:  
length = 122  
Unit = Word – Format

Output  
length = 16  
Unit = Word – Format



### 1.1.1 To start read data

To start the read data function set the bit 0 offset 0 to 1

To stop the read data function set the bit 0 offset 0 to 0

When the communication on RS485 side is active the led 1, 2 and 3 will scroll.

When the communication on RS485 side is not active the led 1, 2 and 3 will stop scroll.

If a communication error (time out) is active the led State (near led 8) on RS485 side will light red otherwise will light green

### 1.1.2 To start write data

To be enabled to write data set the bit 2 offset 0 to 1

To be disabled to write data set the bit 2 offset 0 to 0

When a data are sent to a MODBUS device the led 4 will flash

## 14.6 Profibus data table exchange

### 14.6.1 Read Area (E)

OFFS Byte	Word	Meaning
0	0	<b>1.1.3 Tab status</b>
1	0	<b>Bit</b> 0 Error communication wit board (0=OK , 1=comm Error) 1 2 3 4 5 6 7
2	1	Internal use
3		
4	2	Internal use
5		
OFFS Byte	word	Meaning
6	3	P001 AL1
7		
8	4	P002 AL2
9		
10	5	P003 L—r
11		0=Form Analogue input ; 1=from Bus
12	6	P004 L_SP
13		0 ÷ 4095 (Rescaled 0 ÷ 100.0%)
14	7	P005 Enab Supervisor
15		0=Disable 1=Enable
16	8	P006 Internal use
17		
18	9	P007 Internal use
19		
20	10	P008 r_SP
21		0 ÷ 4095 ((Rescaled 0 ÷ 100.0%)
22	11	P009 Internal use
23		
24	12	P010 Internal use
25		
26	13	P011 V_Ln
27		0 ÷ 4095 ((Rescaled 0 ÷ 1000V)
28	14	P012 Internal use
29		
30	15	P013 Internal use
31		
32	16	P014 Internal use
33		
34	17	P015 Internal use
35		
36	18	P016 Internal use
37		
38	19	P017 Internal use
39		
40	20	P018 Internal use
41		

42	21	P019 OutN
43		0 ÷ 4095 (Rescaled 0 ÷ 100.0%)
44	22	P020 Internal use
45		
46	23	P021 Enable CL
47		0= Disabled 1= Enabled
48	24	P022 Internal use
49		
50	25	P023 Fir
51		0= BURST firing 1= ANGOLO di FASE 2= DELAY TRIGGERING
52	26	P024 rP_u
53		0 ÷ 1000 Sec
54	27	P025 rP_d
55		0 ÷ 1000 Sec
56	28	P026 Internal use
57		
58	29	P027 Internal use
59		
60	30	P028 Internal use
61		
62	31	P029 Internal use
63		
64	32	P030 Internal use
65		
66	33	P031 Vout
67		0 ÷ 4095 V
68	34	P032 Po
69		0 ÷ 4095 KW
70	35	P033 A__r
71		0 ÷ 4095 A
72	36	P034 A__s
73		0 ÷ 4095 A
74	37	P035 A__t
75		0 ÷ 4095 A
76	38	P045 Start/Stop Serial
77		0= Stop 1= Start
78	39	P046 Internal use
79		
80	40	P047 RESET Serial
81		0->1 Reset Action
82	41	P048 DI Status
83		00 = No DI Input 01 = Reset Allarm Input 02 = Start / StopInput 04 = Enable Input (Always 1 con CD3000E) 10 = External alarm Input 20 = Na 40 = Configurable input
84	42	P049 DO Status
85		00 = No DO 01 = Run Output 02 = Critical Alarmo Output 04 = Configurable Output
86	43	P050 Flag cyle
87		0= Ok 1= Inverted
88	44	P051 Current Limit active
89		0= Disabled 1= Enabled
90	45	P052 Internal use
91		

92	46	P053 Frequency
93		0 ÷ 4095
94	47	P066 HB Sens
95		0 ÷ 4095 (Rescaled 0 ÷ 160.0%)
96	48	P067 HB dealy
97		0 ÷ 4095 (Rescaled 0 ÷ 10.00Sec)
98	49	P068 Internal use
99		
100	50	P069 Internal use
101		
102	51	P070 Feed back type
103		0 = Feed-back I 1 = Feed-back V 2 = Feed-back VxI 3 = Feed-back External
104	52	P071 Internal use
105		
106	53	P072 Internal use
107		
108	54	P083 bF_n Burst Number
109		1 ÷ 255
110	55	P084 bF_r Burst Ramp
111		
112	56	P085 dt Delay triggeing
113		1 ÷ 100
114	57	P090 CL_i CL selection
115		0= From Analogueinput 1= From Bus
116	58	P091 CL Value
117		0 ÷ 4095 (Rescaled 0 ÷ 100.0%)
118	59	P098 LoAd Load Type
119		0= Star 1= Star+Neutral 2= Delta 3= Open Delta
120	60	P116 V_OP
121		100 ÷ 4095 (Rescaled 24 ÷ 1000V)
122	61	P117 Internal use
123		
124	62	P118 Internal use
125		
126	63	P119 A_Lo
127		0 ÷ 3000°
128	64	P120 Internal use
129		
130	65	P121 tipo Unit type
131		302 = RE2 318 = RE3
132	66	P122 CT installed
133		0 ÷ 4095A
134	67	P123 Max Volt
135		100 ÷ 4095 (RRescaled 24 ÷ 1000V)
136	68	P124 Fw rev
137		
138	69	P125 Comma
139		0= XXXX 1= XXX.X

**14.6.2 Write Area (A)**

OFFS Byte	word	Meaning
0	0	<b>1.1.4 Tab Comand</b> <b>Bit ID</b> 0 1= Start read , 0= Stop read 1 Internal use 2 1=Write on data madific. enabled 0= Write on data madific. disabled 3 1=Enable retransmission measure 4 5 6 7
1		<b>Bit</b> 0 1 2 3 4 5 6 7
2	1	Internal use
3		
4	2	Internal use
5		
OFFS Byte	Word	Meaning
6 H	3	Local/Remote selection
7 L	L—r	0=Form Analogue input ; 1=from Bus
8	4	Local Set-Poin
9	L_SP	0 ÷ 4095 (Riscalato in 0 ÷ 100.0%)
10	5	Enable Start/Stop from Bus
11	P005	0=Disable ; 1=Enable
12	6	Start/Stop from Bus
13	P045	0=Stop ; 1 =Start
14	7	Reset From Bus
15	P047	0 -> 1 Reset
16	8	Current Limit Value
	CL	0 ÷ 4095 (Riscalato 0 ÷ 100.0%)

## 15 Internal Fuse

The CD3000E thyristor unit have internal fuse extrarapid at low  $I^2t$  for the thyristor protection of against the short-circuits.

The fuse must have  $I^2t$  lower than the thyristor one ( $I^2t$  max)



**Caution:** USE ONLY EXTRARAPID FUSE WITH APPROPRIATE  $I^2t$

### 15.1 Fuse Code

Size	200 kARMS Symmetrical A.I.C.				Qty
	Fuse CODE	Current (A RMS)	$I^2T$ (A <sup>2</sup> sec)	Vac	
25A (S09)	FU50FE	50	600	660	3
35A (S09)	FU63FE	63	750	660	3
45A (S09)	FU80FE	80	1500	660	3
75A (S09)	FU100FE	100	2800	660	3
100A (S11)	FU2x80FE	160	6000	660	3
125A (S11)	FU2x100FE	200	11200	660	3
150A (S11)	FU2x100FE	200	11200	660	3
225A (S13)	FUURB315	315	82000	660	3
300A (S14)	FU450FMM	450	105000	660	3
350A (S14)	FU550FMM	550	215000	660	3
400A (S14)	FU550FMM	550	215000	660	3
450A (S14)	FU700FMM	700	420000	660	3
500A (S14)	FU700FMM	700	420000	660	3
600A (S14)	FU700FMM	700	420000	660	3



**Caution:** The Fuses must have  $I^2t$  20% less than thyristor's  $I^2t$ .



**Caution:** High speed fuses are used only for the thyristor protection and can not be used to protect the installation.



**Caution:** The warranty of thyristor is null if no proper fuses are used. See tab.



**Warning:** The user installation must be protected by electromagnetic circuit breaker or by fuse isolator.



## 16 Maintenance

### 16.1 Fans

The thyristor unit with forced ventilation uses fans that rotate permanently when the unit is supplied. In case of fan failure, the heat-sink can reach high temperature. In this case to give protection to thyristor there is a thermal switch properly setted. The function of this switch is to open the input signal until the heat-sink temperature falls below the setted value. This means that also with input signal in ON condition the unit is switched OFF and the system can not work at full power. For this reason is important to control periodically the fans status checking that are rotating.

### 16.2 Maintenance

For maintain a correct cooling, the consumer must clean the heat-sink and the protective grate of the fans. The frequency of these operations depends on the atmospheric local pollution. Check also that the screw of the power terminals and earth terminals are shut correctly (see Diagram of control connection).

### 16.3 Repairing procedure

- Phone to CD Automation.
- Explain to Service Engineer the problem because sometimes it can be solved with a phone call. If this is not possible, ship the unit to CD Automation or to your distributor.
- Write a fault description and give the name of your personnel to which refers.
- Use a rugged packaging to ship the unit.

### 16.4 Warranty condition

CD Automation gives a 12 months warranty to its products. The warranty is limited to repairing and parts substitution in our factory and does exclude products not properly used and fuses. Warranty does not include products with serial numbers deleted. The faulty product should be shipped to CD Automation at customer's cost and our Service will evaluate if product is under warranty terms. Substituted parts remain of CD Automation property.