

# MULTIDRIVE-1 PH 690V THYRISTOR UNIT

850A

00003





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# 1 Important warnings for safety

This chapter contains important information for the safety. The not observance of these instructions may result in serious personal injury or death and can cause serious damages to the Thyristor unit and to the components system included.

The installation should be performed by qualified persons.



The Thyristor unit are integral part of industrial equipments. When it is supply, the Thyristor unit is subject to dangerous tensions.

- Don't remove the protection Cover.
- Don't use these unit in aerospace applications and/ or nuclear.



The nominal current corresponds to use at temperature not superior to 45°C.

- The Thyristor unit must be mounted in vertical position and without obstruction above and below to allow a good flow ventilation.
- The hot air of one thyristor unit must not invest the unit positioned above.
- For side by side placed leave a space of 15mm between the unit.



A suitable device must ensure that the unit can be electrically isolated from the supply, this allows the qualified people to work in safety.



### **Protection (Protection, Protezione)**

The unit have IP20 protection rating as defined by the specific international. Is necessary consider the place of installation.



### **Earth (Terre, Messa a terra)**

For safety, the Thyristor unit with isolated heat-sink must be connected to earth. Earth impedance should be correspondent to local earth regulation. Periodically the earth efficiency should be inspected.



### **Electronic supply (Alimentation électronique, Alimentazione elettronica)**

The electronic circuit of the Thyristor unit must be supplied by dedicated voltage for all electronic circuits and not in parallel with coil contactors, solenoids and other. It's recommended to use a shielded transformer.



### **Electric Shock Hazard (Risque de choc électrique, Rischi di scosse elettriche)**

When the Thyristor unit is energized, after the power supply is shut off, wait least a minute for allow the discharge of the internal capacitors where there is a dangerous tension. Before working, make sure that:

- Only authorized personnel must perform maintenance, inspection, and replacement operations.
- The authorized personnel must read this manual before to have access to the unit.
- Unqualified People don't perform jobs on the same unit or in the immediate vicinities.



### **Important warnings (Attention, Avvertenze importanti)**

During the operations with units under tension, local regulations regarding electrical installation should be rigidly observed:

- Respect the internal safety rules.
- Don't bend components to maintain insulation distances.
- Protect the units from high temperature humidity and vibrations.
- Don't touch components to prevent electrostatic discharges on them.
- Verify that the size is in line with real needs.
- To measure voltage current etc. on unit, remove rings and other jewels from fingers and hands.
- Authorized personnel that work on thyristor unit under power supply voltage must be on insulated board

This listing does not represent a complete enumeration of all necessary safety cautions.



### **Electromagnetic compatibility (Compatibilità elettromagnetica, Compatibilità elettromagnetica)**

Our thyristor units have an excellent immunity to electromagnetic interferences if all suggestions contained in this manual are respected. In respect to a good Engineering practice, all inductive loads like solenoids contactor coils should have a filter in parallel.



### **Emissions (Emission, Emissioni)**

All solid-state power controllers emit a certain amount of radio-frequency energy because of the fast switching of the power devices.

The Thyristor unit are in accord with the EMC norms, CE mark.

In most installations, near by electronic systems will experience no difficulty with interference. If very sensitive electronic measuring equipment or low-frequency radio receivers are to be used near the unit, some special precautions may be required. These may include the installation of a line supply filter and the use of screened (shielded) output cable to the load.

## **Note**



**Warning:** This icon is present in all the operational procedures where the Improper operation may result in serious personal injury or death



**Caution:** This icon is present in all the operational procedures where the Improper operation can cause damage for the Thyristor unit.

Producer reserves the right to modify the own products and this manual without any advise.



## 2 Introduction

A thyristor unit is semiconductor device which acts as a switch formed by two thyristors in ant parallel. To switch on the alternating current the input signal will be on and the thyristor will switch off at first Zero Crossing voltage with no input signal.

The benefits of thyristor units compared with elettromechanical contactors are numerous: no moving parts, no maintenance and capacity to switch very fast. Thyristors are the only solution to control transformers and special loads that change resistance with temperature and with age.

### 2.1 Advantages compared with analog thyristor unit

MULTIDRIVE is an universal Thyristor unit, designed to control resistive or inductive loads including three phase transformers. The electronic circuit is completely digital and is based on a powerful microprocessor with high performance that allow the use in different ways:

- Single cycle
- Burst Firing with soft start and current limit
- Delayed triggering
- Phase Angle with soft start and current limit

On same unit can be used different feed back that define the control mode:

- Voltage
- Current
- Power  $V \times I$
- External  $0 \div 10Vdc$

On same unit can be used different input:

- $4 \div 20mA$
- $0 \div 10Vdc$
- Potentiometer  $10K\Omega$
- SSR

Communication RS485 is a standard feature of MULTIDRIVE this allows the use of many information like: tension, current, power, load state and all the parameters for diagnostic and configuration. Ulterior advantages of the digital system vs the analogical is the flexibility and the possibility of implement special characteristics without change the hardware. Several strategies can be implemented and selected through the configuration parameters.

With CD-KP, you can have access to the configuration parameters without expose at the dangerous voltage inside the cabinet and without stop the plant.



## 2.2 CD-KP

The CD-KP is designed to be connected with all Thyristor units via RS485 communication. On front unit is possible to read the principal operational parameters of the unit like: power, tension, current, reference, alarms, etc.

One of these variables can be selected and retransmitted via an isolated output (4÷20mA or 0÷10V)

All the menus (except the operator menu) can be protected by password to avoid accidental change of configuration parameters by unauthorised personnel.

On front unit is also available a plug-in connector RS485 for connect a PC with the Thyristor units without open the cabinet and without stop the production process.

### Technical Specification:

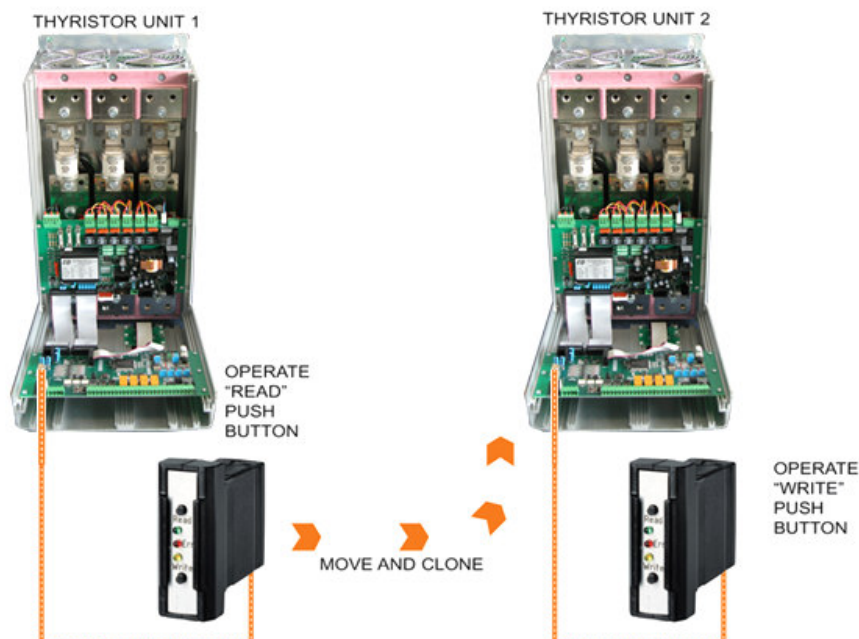
- Use in Local/Remote
- Set Point Ramp UP - Down
- Scroll selection of:
  - Set point
  - Power output
  - Current
  - Voltage
- Display indication for:
  - Heater Break alarm
  - SCR short circuit
- Password for configuration parameters
- Plug-in connector on front to use software configurator
- Retransmission (4-20mA or 0-10Vdc) of one of these parameters: Power PV, Current, Voltage.
- Dimension 48x96x92mm (LxAxP)
- Comply with EMC, CE marked



## 2.3 CD-EASY

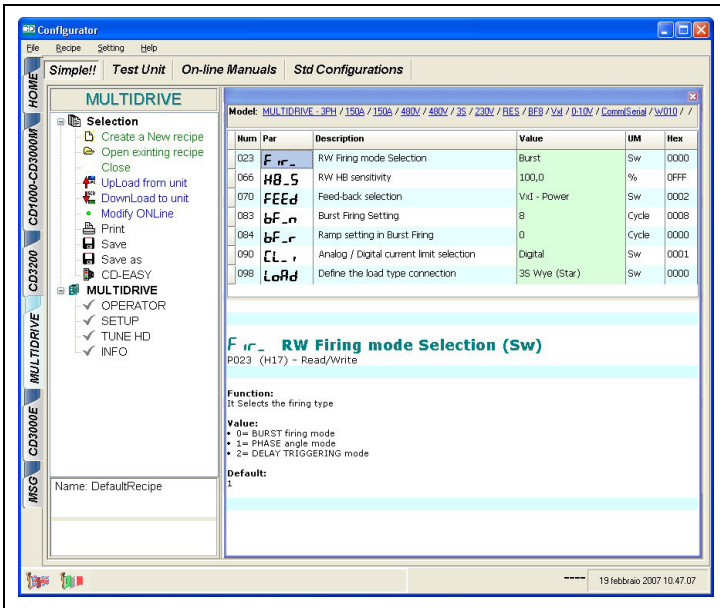
CD-EASY is a Memory of support used for maintenance people that is not confident in personal computer. With the CD-EASY is possible memorize the configuration of one Thyristor Unit and paste it into another in few seconds.

CD-EASY could be loaded with the personal configuration of the unit and stored together with the system drawings in a convenient place, enabling unit reconfiguration within seconds if require.





## 2.4 Software Configurator



The software configuration is free and is possible download it from our site.

If the Order Code is in line with requirement, then CD3000E has been already configured in Factory and it's ready to use.

You need the software only to modify the ordered configuration. Anyway we suggest to check the unit on the machine with the "Test unit" section.

For install the software, launch the program and follow the instructions on the screen.



To connect the unit at the PC, it's necessary use the programming cable connected between the PG connector (see par. 12.8) and the serial port RS232 of the PC.

The programming cable is not included.



With the CD-RS serial converter is possible configure the Thyristor unit also through the RS485 (see par. 12.9).

For this solution, the programming cable is not necessary.

Run the software configurator and set the serial port of the PC like the parameters P114 *boud* and P115 *Addr* of the Thyristor unit.

## 3 Quick Start



**Caution:** *this procedure must be performed only by qualified persons.*

If the Order Code of the Thyristor unit is in line with what you really need, then MULTIDRIVE has been already configured in Factory and you just need to do the following steps:

1. Verify the MULTIDRIVE Sizing. Making sure that:
  - The load current is equal or less than the MAX current of MULTIDRIVE.
  - The load voltage is equal or less than the MAX voltage of MULTIDRIVE.(see par. 4)
2. Verify the Order Code  
(see par. 5.2)
3. Verify the Installation  
(see par. 6)
4. Verify the Diagram of control connection:
  - All auxiliary connections must be done in line with wirings on this manual.
  - Verify that there isn't a short circuit on the load.(see par. 7.5)
5. Supply the Electronic boards  
(see Order Code)
6. If not specified in the Order Code:
  - Set the Load Voltage in the parameter P116 *U<sub>OP</sub>*.
  - Set the Load Current in the parameter P119 *A<sub>Lo</sub>*.
7. Make the Current Limit Procedure  
(see par. 11.5)
8. With Burst Firing (BF) or Heater Break Alarm (HB)  
make the Calibration procedure  
(see par. 9.4)

**The MULTIDRIVE Thyristor unit is ready to start.**

## 4 MULTIDRIVE Sizing

### 4.1.1 Wiring with resistive load

$$I = \frac{P}{V}$$

V = Nominal voltage phase to phase

I = Nominal current to the load

P = Nominal power to the load

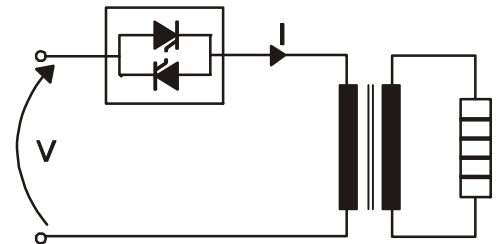
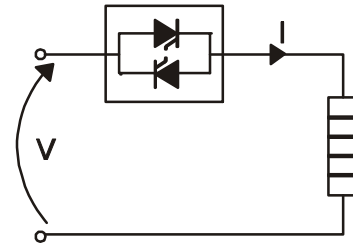
### 4.1.2 Wiring with inductive load

$$I = \frac{P}{V \cos \phi}$$

V = Nominal voltage phase to phase

I = Nominal current to the load

P = Nominal power to the load



## 5 Identification and Order Code

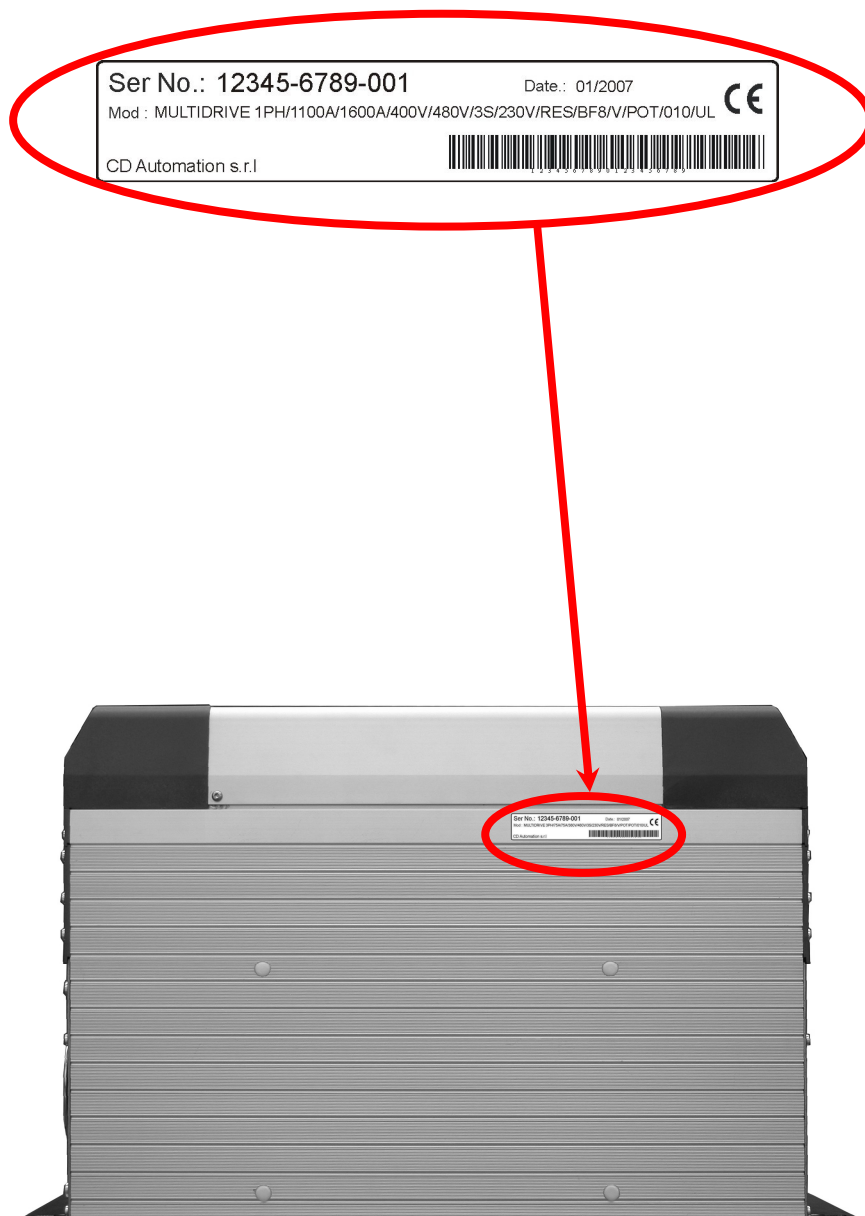
### 5.1 Identification of the unit



**Caution:** Before to install, make sure that the Thyristor unit have not damages. If the product has a fault, please contact the dealer from which you purchased the product.

The identification's label give all the information regarding the factory settings of the Thyristor unit, this label is on the unit, like represented in figure.

Verify that the product is the same thing as ordered (see par. 5.2).



## 5.2 Order Code

Note 1

<b>MULTIDRIVE 1PH</b>															
<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>11</b>	<b>12</b>	<b>13</b>	<b>14</b>	<b>15</b>	<b>16</b>
<b>M</b>	<b>1</b>	-	-	-	-	-	-	-	-	-	-	-	-	-	-

4, 5, 6 Current	
Description code	Numeric code
850A	0 8 5 0
1000A (2)	1 0 0 0
1400A	1 4 0 0
1500A (2)	1 5 0 0
1850A	1 8 5 0
2000A (2)	2 0 0 0
2400A	2 4 0 0
2700A (2)	2 7 0 0

7 Max Voltage	
Description code	Numeric code
480V	4
600V	6
690V	7

8 Aux. Voltage supply	
Description code	Numeric code
110V	1
230V	2

9 Input	
Description code	Numeric code
0:10V	V
4:20mA	A
10kPot	K
RS485	R

10 Firing	
Description code	Numeric code
Burst Firing BF	B
Soft Start + Burst Firing S+BF	J
Delayed Triggering + Burst Firing DT+BF	D
Phase Angle PA	P
Soft Start + Phase Angle S+PA	E

11 Control Mode	
Description code	Numeric code
Open Loop	0
Voltage Feed Back V	U
Power Feed Back VxI	W
Current Feed Back I	I
External Feed Back	E

12 Option	
Description code	Numeric code
4:20mA Retransmission Load Voltage, Load Current and Load Power (3)	A
0:10V Retransmission Load Voltage, Load Current and Load Power (3)	V

13 Fan Voltage	
Description code	Numeric code
Fan Voltage equal to Aux. Voltage	3

14 Approvals	
Description code	Numeric code
CE EMC For European Market	E

15 Manual	
Description code	Numeric code
None	0
Italian Manual	1
English Manual	2
German Manual	3
French Manual	4

16 Load type/Connection	
Description code	Numeric code
Resistive Load	8
Transformer Load	9

**LEGEND**

- IF = Internal Fixed Fuse
- CT = Current Transformer
- HB = Heater Break Alarm

**Note (1):** After 16th digit write current and voltage of load inside brackets Ex. (1900A-400V), this is to receive the Thyristor unit already tuned from CD Automation

**Note (2):** Rating not available at 690V

**Note (3):** In total are available 4 Analog Output.

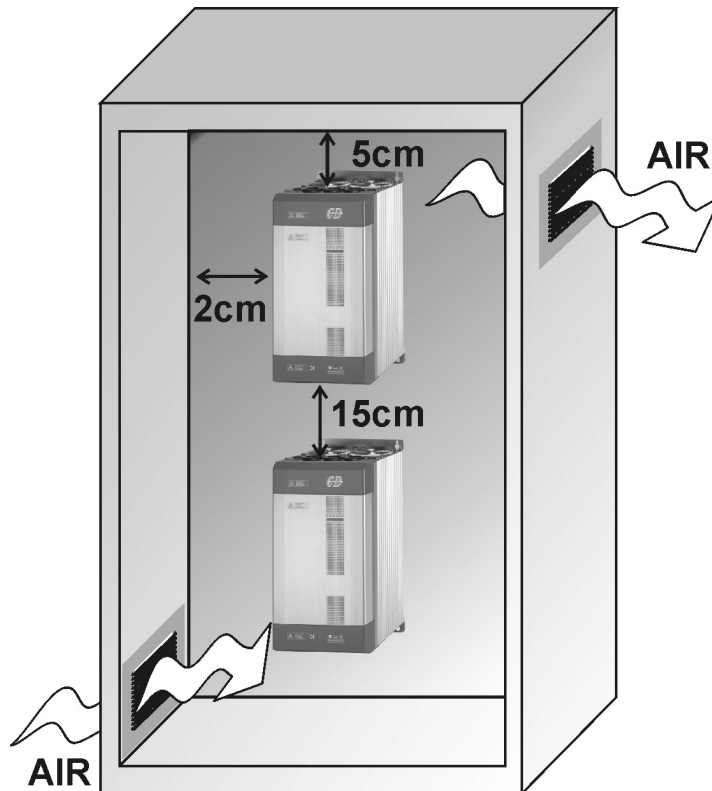
One dedicated to Control Mode and the other 3 dedicated to Current, Voltage etc. The std version is I1-I2-I3 and control mode.

## 6 Installation



**Caution:** Don't install near the hot elements or near the units that could give electromagnetic interferences.

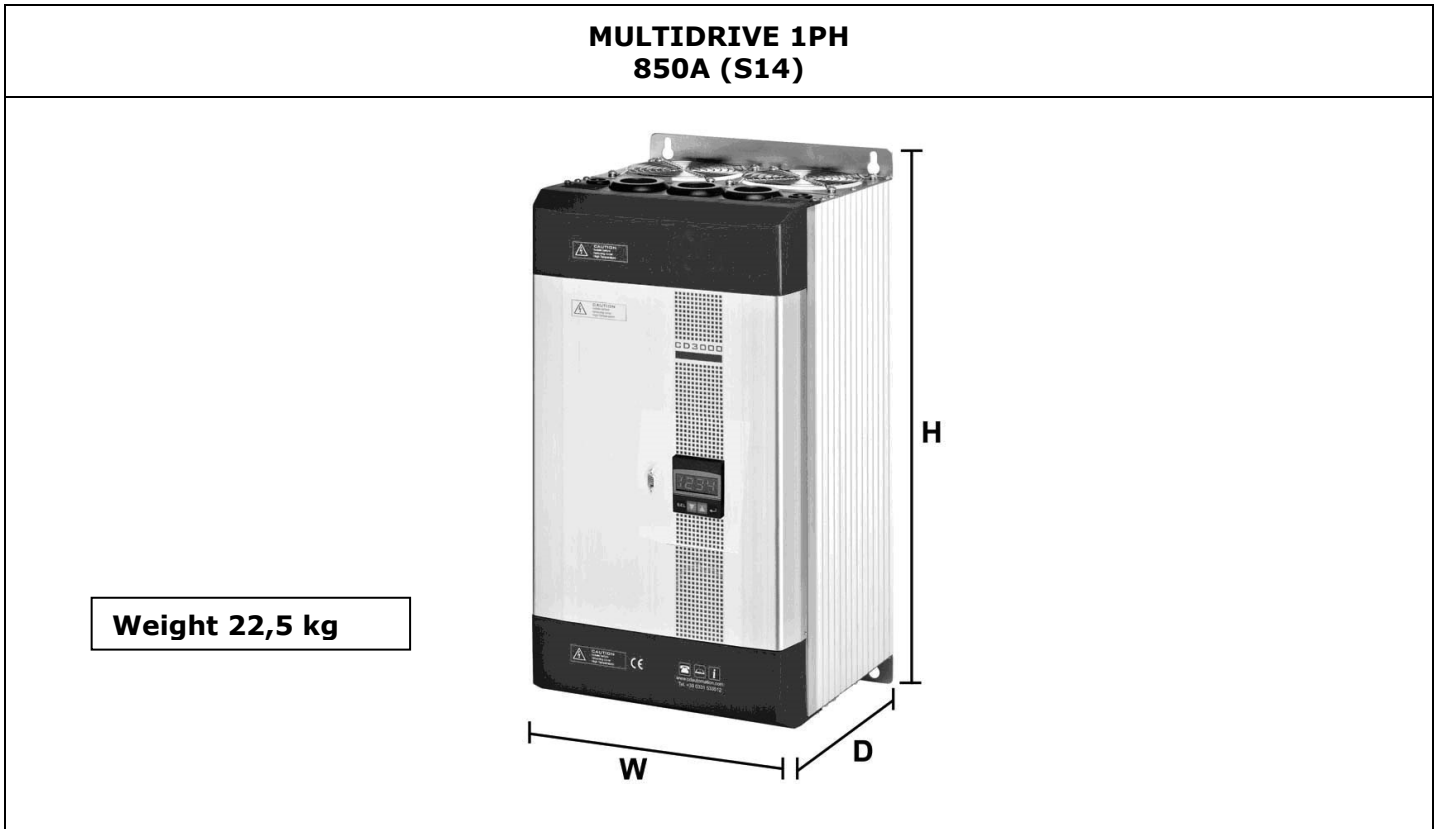
The MULTIDRIVE Thyristor unit must be always mounted in vertical position to improve air cooling on heat-sink. Maintain the minimum distances in vertical and in horizontal as represented. When more unit has mounted inside the cabinet maintain the air circulation like represented in figure. Sometimes is necessary installing a fan to have better air circulation.



### 6.1 Environmental installation conditions

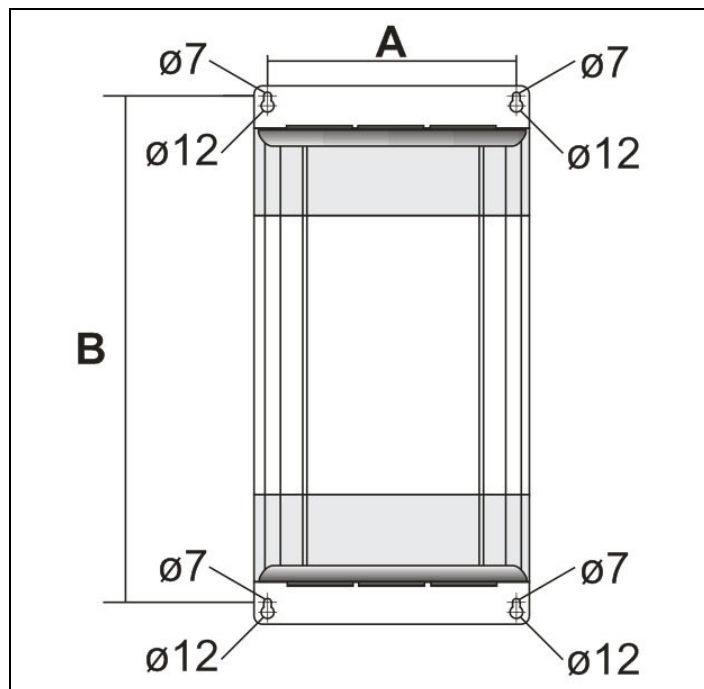
Ambient temperature	0-45°C at nominal current. Over 45°C use the derating curve (see par. 8.1)
Storage temperature	-25°C to 70°C
Installation place	Don't install at direct sun light, where there are conductive dust, corrosive gas, vibration or water and also in salty environmental.
Altitude	Up to 1000 meter over sea level. For higher altitude reduce the nominal current of 2% for each 100m over 1000m
Humidity	From 5 to 95% without condense and ice

## 6.2 Dimensions



W(mm)	H(mm)	D(mm)
262	520	270

## 6.3 Fixing holes



Size	A(mm)	B(mm)
850A (S14)	222	490

## 7 Wiring instructions



**Caution:** this procedure must be performed only by qualified persons.

The Thyristor unit could be susceptible to interferences lost by near equipments or by the power supply, for this reason in accord to the fundamental practices rules is opportune take some precautions:

- The electronic circuit of the Thyristor unit must be supplied from a dedicated voltage and not with inductive or capacitive loads. We recommend the use of a screened transformer.
- The coil contactor, the relays and other inductive loads must be equipped with opportune RC filter.
- Use shielded bipolar cables for all the input and output signals.
- The signal cables must not be near and parallel to the power cables.
- Local regulations regarding electrical installation should be rigidly observed.

For safety connect the heat-sink to the earth with his terminal.

### 7.1 Removing the cover

Instructions for open the thyristor unit



### 7.2 Wiring details

Use copper cables and wires rated for use at 75°C only.

#### 7.2.1 Power cable torque (suggested)

Current	Connector Type	Torque Lb-in (N-m)	Wire Range AWG / kcmil	Wire Terminal
850A (S14)	Bus Bar with M10 screw	505 (57.0)	Bus bar 60x6mm	850A

#### 7.2.2 Power cable dimensions (suggested)

Current	Supply			Load		
	Cable		Screw M	Cable		Screw M
	mm <sup>2</sup>	AWG		mm <sup>2</sup>	AWG	
850A (S14)	Bus Bar		60 x 6 mm	Bus Bar		60 x 6 mm

#### 7.2.3 Cable dimensions (suggested) of Earth and of the Command Terminals

Current	Earth			Command Terminals		
	Cable		Screw M	Cable		
	mm <sup>2</sup>	AWG		mm <sup>2</sup>	AWG	
850A (S14)	70	1/0	M8	0,50	18	

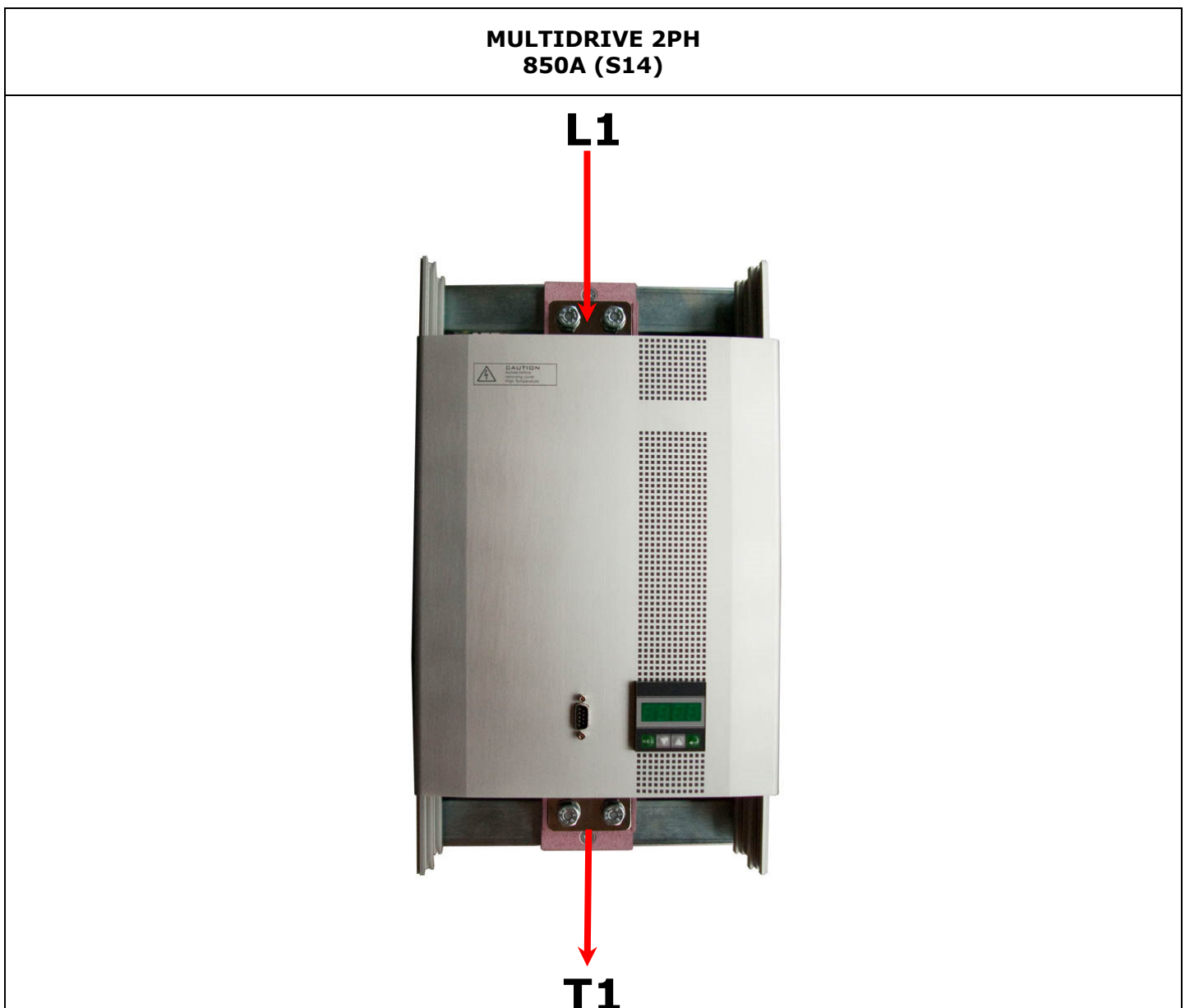


## 7.3 Power Terminals

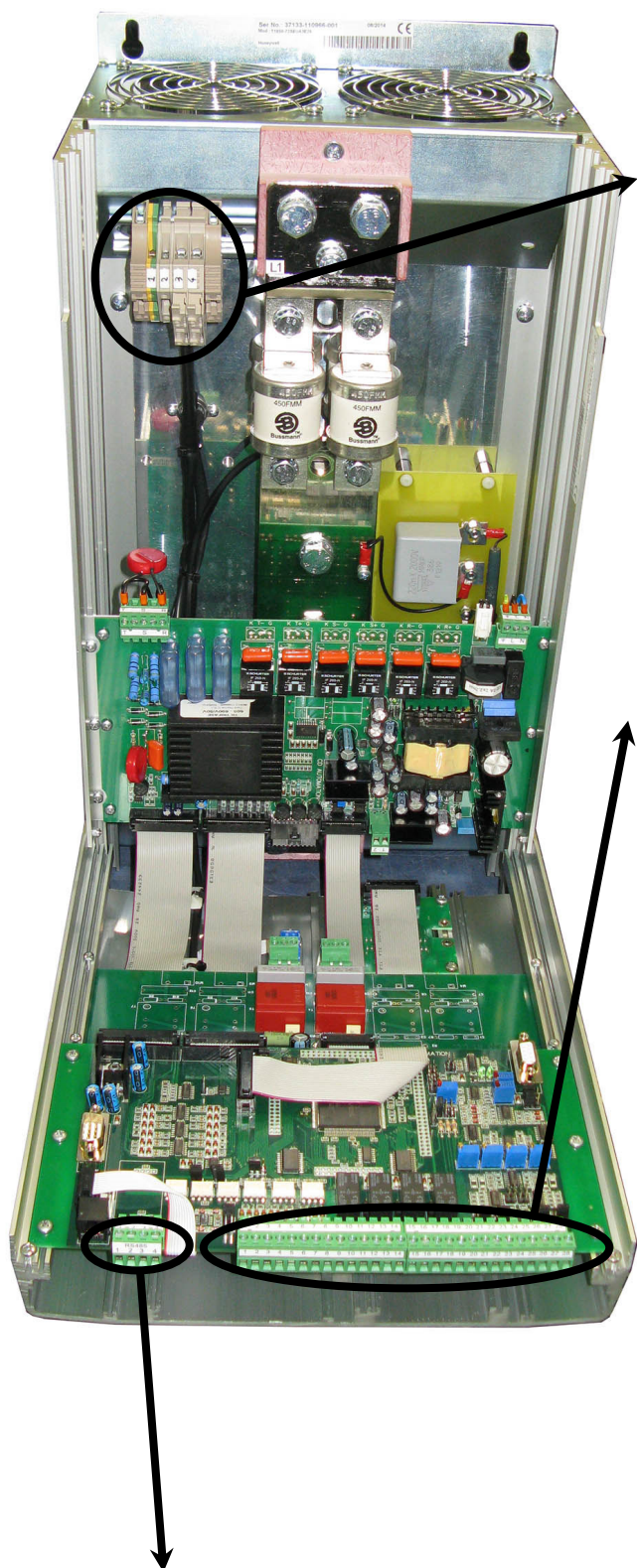


**Warning:** Before connecting or disconnecting the unit check that power and control cables are isolated from voltage sources.

Terminal	Description
L1	Line Input Phase
T1	Load Output Phase



## 7.4 Command Terminals



**FANS and SYNK Terminal**

Terminal		Description
1	Earth	Earth
2	L2	Phase L2
3	230V	Voltage Supply for Electronic
4	230V	Voltage Supply for Electronic

Terminal	Description
1	Isolated output +24Vdc MAX 20mA
2	GND for Digital Input
3	Digital Input: Reset Alarm
4	Digital Input: Start/Stop
5	Digital Input: Enable
6	Digital Input: External Alarm
7	Digital Input: Calibration
8	Digital Input: Configurable
9	Output relay: Run
10	Common of the contact relay: Run
11	Output relay 1: Critical Alarm
12	Output relay 2: Configurable
13	Output relay 3: Configurable
14	Common of the contact relay 2,3 e
15	Common for Analogue Output
16	Common for Analogue Output
17	(+)Analogue Input 1: Primary
18	(-)GND Analogue Input 1
19	(+)Analogue Input 2: Secondary
20	(-)GND Analogue Input 2
21	(+)Analogue Input 3: Ext. Current
22	(-)GND Analogue Input 3
23	Analogue Output 1: Power
24	Analogue Output 2: Voltage RMS
25	Analogue Output 3: Current RMS
26	Analogue Output 4: Line Frequency
27	Output +10Vdc MAX 5mA
28	GND for Analogue Input

Terminal	Description
1	RS485 A
2	RS485 B
3	Internal use
4	Internal use

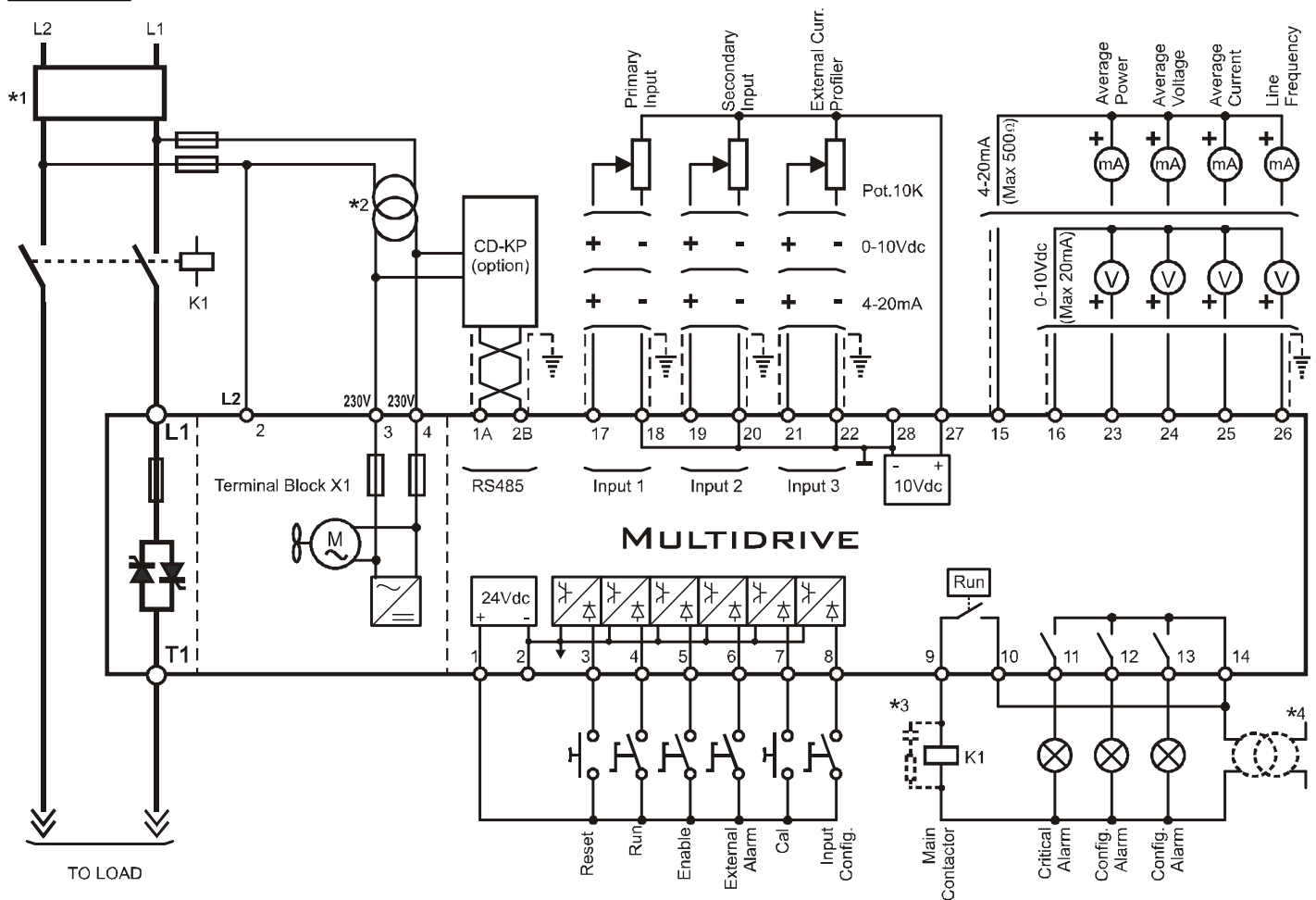
(see par. 12.9)

(see par. 12.4)

### 7.5 Diagram of control connection



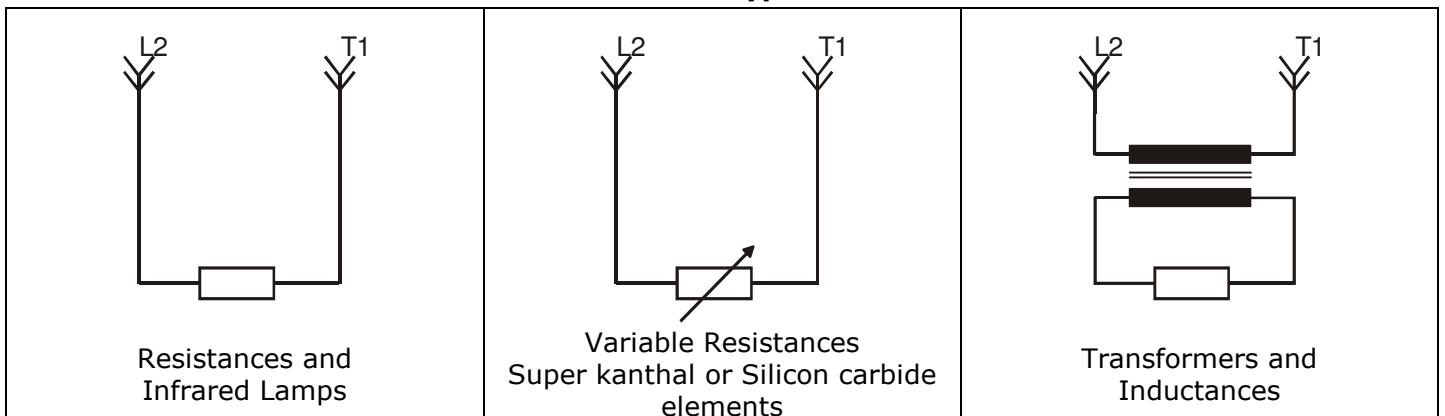
**Caution:** this procedure must be performed only by qualified persons.



**NOTE:**

- \*1 The user installation must be protecting by electromagnetic circuit breaker or by fuse isolator.
- \*2 Use an appropriate external transformer based on the voltage supply of the electronic board (see the identification label)
- \*3 The coil contactor, the relays and other inductive loads must be equipped with opportune RC filter.
- \*4 Before give the Start command supply the auxiliary voltage.

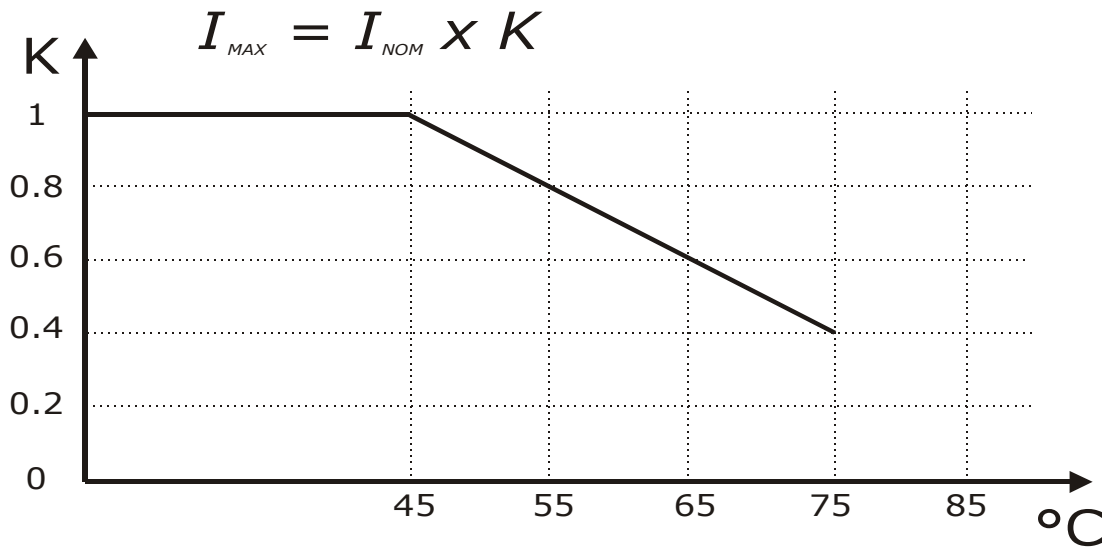
**Load Type**



## 8 Power output features

Current	Voltage range	Repetitive peak reverse voltage		Latching current	Max peak one cycle	Leakage current	I <sup>2</sup> T value max	Frequency range	Power loss	Isolation Voltage
(A)	(V)	(480V)	(690V)	(mAeff)	(10msec.) (A)	(mAeff)	tp=10msec	(Hz)	I=Inom (W)	Vac
850A	330÷690	1600	1800	1000	17800	15	1027000	47÷70	840	2500

### 8.1 Derating curve



### 8.2 Cooling fans

The MULTIDRIVE thyristor unit is equipped with a cooling fans. The supply voltage is the same of the electronic board (see par. 12.2).

The fan's power consumption is below listed:

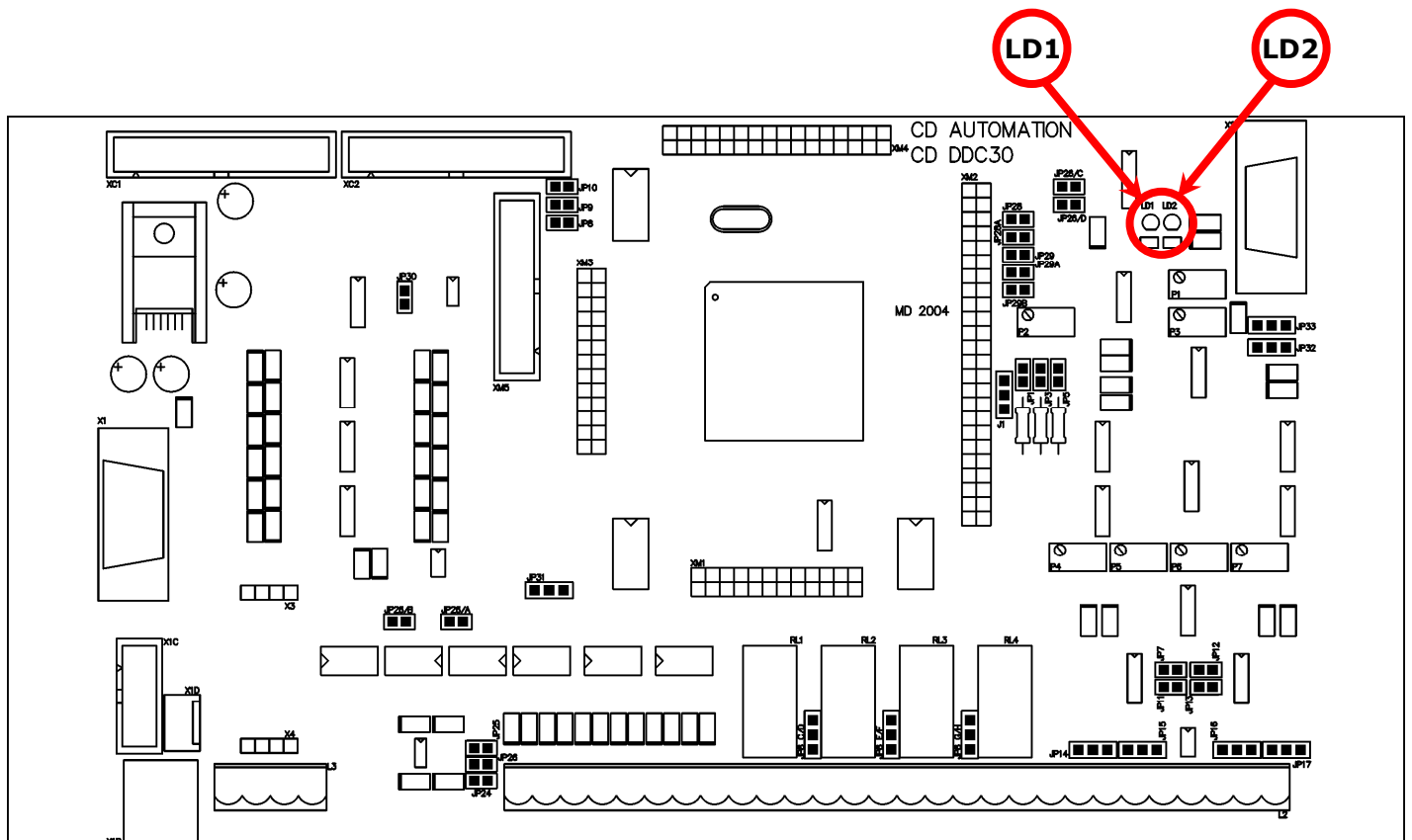
Size	CE Number of fans
850A	One Fans : 65W 50Hz - 80W 60Hz

# 9 Led status and Alarms

## 9.1 LED Status Table

On the DDC30 Electronic board there are two LED that indicates the state of the Electronic cards:

LED For All size	STATUS	DESCRIPTION
LD1	○	The power supply is not connected or fault on the electronic board
	●	Fault on the electronic board
	⦿	Electronic board is OK
LD2	○	The power supply is not connected
	●	The power supply is connected
	○	= OFF
	●	= ON
	⦿	= Flashing



## 9.2 Critical Alarms

When a critical alarm is active, it stops the MULTIDRIVE thyristor unit and activates the relative digital output (terminal 11).

The parameter P001 *AL\_1* allows to visualize the state of these alarms

### 9.2.1 Phase loss

This critical alarm is active when one of the three phases R-S-T is loss. The phase loss could be also activated by an interrupted fuse.

For restart the thyristor unit, check the presence of the line voltage on the power terminals L1, L2, L3 and check the state of the internal fuses, When the problem is solved before to restart is necessary use the digital input: "Reset Alarm" (see par. 12.6).

### 9.2.2 External Alarm

This critical alarm is active when the Digital input: "External Alarm" is activated.

For restart the thyristor unit, you must disarm the external alarm. When the problem is solved before to restart is necessary use the digital input: "Reset Alarm" (see par. 12.6).

### 9.2.3 Heat-sink Over temperature

This critical alarm is active when the thermal switch mounted on the heat-sink is activated.

For restart the thyristor unit, you must wait that the heat-sink returns at the safety temperature. When the problem is solved before to restart is necessary use the digital input: "Reset Alarm" (see par. 12.6).

If this alarm becomes active, check if the indications described in the "par. 6" of this manual are respected.



**Caution:** *this procedure must be performed only by qualified persons.*

## 9.3 Not Critical Alarm

The Not Critical Alarm, doesn't stop the MULTIDRIVE thyristor unit, but is possible to associate an digital output at these alarms (see par. 12.7).

The parameter P002  $AL_2$  allows to visualize the state of these alarms .

### 9.3.1 SCR Short Circuit

This alarm is active when MULTIDRIVE read the output current in absence of the input signal. This is possible if there are a short circuit on the thyristor or if there are a wrong wiring of the load. When the problem is solved is necessary use the digital input: "Reset Alarm" (see par. 12.6).

### 9.3.2 Antisaturation

This alarm is active when the positive load current (read on the terminal T1) differs from the negative load current more than 30%.

The Antisaturation alarm could be active also if there are a wrong wiring of the load.

When the problem is solved is necessary use the digital input: "Reset Alarm" (see par. 12.6).

### 9.3.3 Heater Break alarm (HB)

This alarm is active when the load current decrease under the threshold set on the parameter P066  $Hb_5$ . The Heater Break alarm could be active also if there are a wrong wiring of the load.

When the problem is solved is necessary use the digital input: "Reset Alarm" (see par. 12.6).

The Heater Break alarm to work properly must have an input signal more then 25% of the nominal current value.



**Caution:** *In the first start, and each time that the load is replaced, it's necessary make the Calibration procedure.*

## 9.4 Calibration Procedure

The Calibration procedure is an automatic procedure that save in memory the three different values of load current (for each phase)

This procedure is necessary if you use the Burst Firing (BF) or if you use the Heater Break Alarm.

To make the Calibration procedure follow these steps:

- Give the power supply and start the thyristor unit (see par. 12.6).
- Activate the digital input: "Cal" (terminal 6).
- The MULTIDRIVE thyristor unit give the maximum output voltage.
- After a few seconds the values of voltage and current are stored in memory.
- The MULTIDRIVE thyristor unit returns to the initial situation.
- Stop the thyristor unit.

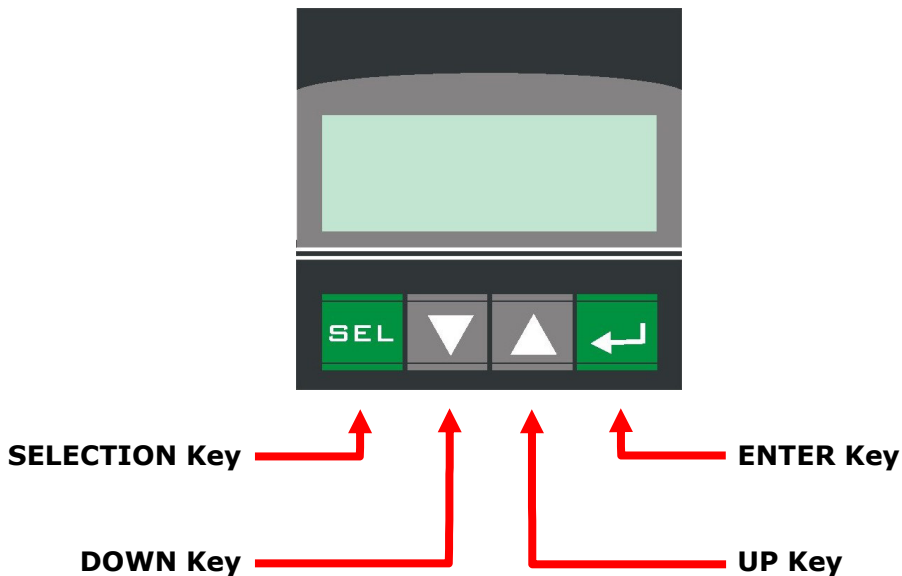
The Calibration procedure is done.

## 10 Control Panel

The Configuration Parameters are accessible from the Control Panel, from the software configurator or through the serial communication port RS485.

RS485 Communication is available on separated and dedicated manual.

The Control Panel is placed on the front of the thyristor unit, on his display you can visualize the alarms, the input and output signals and all the configuration parameters .



The function keys is the following:

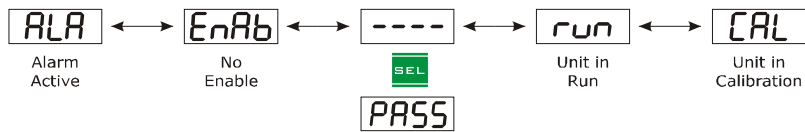
- The SELECTION key is used for enter and exit from the menu.
- The UP key and DOWN key is used to scroll the parameters in the menu and to change data.
- The ENTER key is used to edit the parameters and to save the modified values.

The Control Panel have three menu, and to enter in one of them you must set correctly the parameter P000 *PASS* :

- Operator Menu (P000 *PASS* = 0)  
This menù contains a reading parameters that give information on the state of the unit, it include also the base parameters for quick start, like the value of current and voltage load and the Set-point data.
- Hardware Menu (P000 *PASS* = 5)  
This menu contains all the configuration parameters for analogic and digital I/O, and the parameters to set the serial port like the address and the baudrate.
- Setup Menu (P000 *PASS* = 10)  
This menù contains all the setting parameters to configure the thyristor unit, like the firing type, the current limit, [ecc].



### 10.1 Scroll the parameters



Operator Menu	Hardware Menu	Setup Menu
0000	0005	0010
PASS	PASS	PASS
Status code Alarm 1: AL_1	Save value min input 1: L_A1	Set Firing type: Fir
Status code Alarm 2: AL_2	Save value max input 1: H_A1	Set HB sensitivity: HB_S
Setpoint select Analog/Digital: L--r	Save value min input 2: L_A2	Set feed-back type: FEED
Set digital setpoint value: L_SP	Save value max input 2: H_A2	Set Burst Firing cycles: bf_n
Read analog setpoint value: r_SP	Save value min input 3: L_A3	Set ramp cycles of Burst: bf_r
Read voltage power supply: U_Ln	Save value max input 3: H_A3	Set delay triggering: dt
Set max output: OutN	Set Offset Analog Output: o4NA	Current limit select Analog/Digital: CL_1
Set ramp up: rP_u	Configure Digital input: C_d1	Set Current Limit value: CL
Set ramp down: rP_d	Set Gain Analog output 1: G_A1	End
Read Average Voltage Output: Uout	Set Gain Analog output 2: G_A2	
Read Average Power Output: Po	Set Gain Analog output 3: G_A3	
Current rms value: Rout	Set Gain Analog output 4: G_A4	
Set Load Voltage: U_OP	Configure Digital output 2: do_2	
Set Load Current: A.Lo	Configure Digital output 3: do_3	
End	Set Baud rate Serial port: bAud	
	Set Address Serial port: Addr	
	End	

## 10.2 Operator Menu

- **Code of Critical alarm:** This parameter read only gives information on the following alarms that they stop the MULTIDRIVE.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
AL_1	AL-1	Code of Critical alarm	ALM	-	0	1	0	1	R

### Sample Values and Note

Phase Loss           01  
 External Alarm       20  
 Heat Sink Over Temp. 40

- **Code of Not Critical alarm:** This parameter read only gives information on the following alarms that don't stop the MULTIDRIVE.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
AL_2	AL-2	Code of Not Critical alarm	ALM	-	0	1	0	1	R

### Sample Values and Note

Thyristor Failure    01  
 Heater Break Alarm   02  
 Unbalanced Load     04

- **Setpoint selection Analog / Digital:** This parameter determines the use of the analog setpoint (terminal 17-18) or of the digital setpoint setted in the parameter P004 L<sub>SP</sub>.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
L--r	L--r	Local/Remote setpoint selection	Sw	0	0	1	0	1	R/W

### Sample Values and Note

Analog Set Point     00  
 Digital Set Point    01

- **Setpoint Digital Value:** This parameter contains the digital setpoint value, active with P003 L<sub>--r</sub> = 1

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>L_SP</b>	L_SP	Setpoint Digital Value	%	0	0	4095	0	100,0	R/W

- **Remote Set-point value:** This parameter read only contains the analog setpoint value present at the terminals 17-18 of the command terminals.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>r_SP</b>	r_SP	Remote Setpoint value	%	0	0	4095	0	100,0	R

#### Sample Values and Note

With input 4÷20mA:

Input 4mA P008  $r\_SP = 0$

Input 12mA P008  $r\_SP = 50$

Input 20mA P008  $r\_SP = 100$

- **Voltage Supply:** This parameter read only contains the voltage value of the power supply.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>U_Ln</b>	V_Ln	Voltage Supply	V	-	0	4095	0	1000	R

- **Maximum Output:** This parameter set in % the maximum output voltage.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>OutN</b>	OutN	Maximum Output	%	100,0	2048	4095	50,0	100,0	R/W

- **Setpoint Ramp Up:** This parameter set the Setpoint Ramp Up.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>rP_u</b>	Rp_u	Set Ramp Up	sec	2	0	1000	0	1000	R/W

- **Setpoint Ramp Down:** This parameter set the Setpoint Ramp Down.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>rP_d</b>	Rp_d	Set Ramp Down	sec	2	0	1000	0	1000	R/W

- **Voltage Output:** This parameter read only show the voltage output .

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<i>U<sub>out</sub></i>	Vout	Voltage Output	V	-	0	1000	0	1000	R

- **Power Output:** This parameter read only show the power output .

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<i>P<sub>o</sub></i>	Po	Power Output	KW	-	0	1000	0	1000	R

- **RMS Current Output:** This parameter read only shows the RMS current present on the power terminal.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<i>R<sub>out</sub></i>	Aout	RMS Current Output	A	-	0	1000	0	1000	R

- **Set Operative Voltage:** This parameter is used to set in volt the operative voltage of the load.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<i>U<sub>OP</sub></i>	U_OP	Operative Voltage	V	400*	100	4095	24	1000	R/W

\* if not specified in the Order Code

- **Load Nominal Current:** This parameter is used to set the Load nominal Current.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<i>A<sub>Lo</sub></i>	A_Lo	Load Nominal Current	A	Multi-drive Max Current	0	3000	0	3000	R/W

## 10.3 Hardware Menu

- **Calibration MIN value of analog input 1:** This parameter saves in memory the min value of the primary analog input.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>LiA1</b>	LiA1	Save value Minimum input 1	Sw	0	0	1	0	1	R/W

### Sample Values and Note

Default Value	<b>00</b>	The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.
Save Value	<b>01</b>	

- **Calibration MAX value of analog input 1:** This parameter saves in memory the Max value of the primary analog input.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>HiA1</b>	HiA1	Save value Maximum input 1	Sw	0	0	1	0	1	R/W

### Sample Values and Note

Default Value	<b>00</b>	The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.
Save Value	<b>01</b>	

- **Calibration MIN value of analog input 2:** This parameter saves in memory the min value of the secondary analog input.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>LiA2</b>	LiA2	Save value Minimum input 1	Sw	0	0	1	0	1	R/W

### Sample Values and Note

Default Value	<b>00</b>	The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.
Save Value	<b>01</b>	

- **Calibration MAX value of analog input 2:** This parameter saves in memory the Max value of the secondary analog input.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
H.A2	HiA2	Save value Maximum input 1	Sw	0	0	1	0	1	R/W

#### Sample Values and Note

Default Value	00	The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.
Save Value	01	

- **Calibration MIN value of analog input 3:** This parameter saves in memory the min value of the External Current Profiler analog input.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
L.A3	LiA3	Save value Minimum input 3	Sw	0	0	1	0	1	R/W

#### Sample Values and Note

Default Value	00	The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.
Save Value	01	

- **Calibration MAX value of analog input 3:** This parameter saves in memory the max value of the External Current Profiler analog input.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
H.A3	HiA3	Save value Maximum input 3	Sw	0	0	1	0	1	R/W

#### Sample Values and Note

Default Value	00	The input Calibration procedure is necessary only if you change the input type (ex. from 0÷10V to 4÷20mA) and must be performed only by qualified persons.
Save Value	01	

- **Offset of the Analog Outputs:** This parameter is used to set the offset for the Analog Outputs.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
o4NA	o4NA	Analogue Output Type (Retransmission)	Sw	0*	0	1	0	1	R/W

\* if not specified in the Order Code

#### Sample Values and Note

0 ÷ 10Vdc / 0 ÷ 20mA    00  
4 ÷ 20mA                01

- **Digital input configuration (terminal 8):** This parameter selects the function of digital input.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
C_di	C_di	Digital input configuration	ALM	Sw	1	0	4	0	R/W

#### Sample Values and Note

Additional Reset Alarm    00  
Setpoint Zero             01  
Feed-back Selection        02  
Setpoint Analog/Digital    03  
External Alarm              04

- **Full scale of Analog Output 1 (Power):** This parameter is used to adjust the full scale value of the analog output.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
G_A1	G_A1	Analog Output 1 Scaling	Kw	1000	0	3000	0	3000	R/W

- **Full scale of Analog Output 2 (RMS Voltage Output):** This parameter is used to adjust the full scale value of the analog output.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
G_A2	G_A2	Analog Output 2 Scaling	V	1000	0	3000	0	3000	R/W

- **Full scale of Analog Output 3 (RMS Current):** This parameter is used to adjust the full scale value of the analog output.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
G_A3	G_A3	Analog Output 3 Scaling	A	1000	0	3000	0	3000	R/W

- **Full scale of Analog Output 4 (Feed-Back Output):** This parameter is used to adjust the full scale value of the analog output.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
G_A4	G_A4	Analog Output 4 Scaling	Hz	100,0	0	3000	0	300,0	R/W

- **Digital output configuration 2 (terminal 12):** This parameter selects the function of the digital output.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
do_2	do_2	Digital output 2 configuration	ALM	Sw	1	0	3	0	R/W

#### Sample Values and Note

Thyristor Failure	00
Heater Break Alarm (HB)	01
Unbalanced Load	02
Current limit active	03

- **Digital output configuration 3 (terminal 13):** This parameter selects the function of the digital output.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
do_3	do_3	Digital output 3 configuration	ALM	0	0	3	0	3	R/W

#### Sample Values and Note

Thyristor Failure	00
Heater Break Alarm (HB)	01
Unbalanced Load	02
Low Voltage	03



- **Baud Rate:** This parameter selects the Baud rate on the serial port.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<i>bAud</i>	bAud	Baud Rate on serial port	Sw	2	0	2	0	2	R/W

Sample Values and Note
------------------------

4800 = 00

9600 = 01

19200 = 02

- **Address number:** This parameter selects the Address on the serial port for the thyristor unit.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<i>Addr</i>	Addr	Address number	Hd	1	1	127	1	127	R/W

## 10.4 Setup Menu

- **Firing mode Selection:** This parameter selects the Firing Type.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>F<sub>ir</sub></b>	Fir	Firing mode Selection	Sw	1*	0	2	0	2	R/W

\* if not specified in the Order Code

### Sample Values and Note

Burst Firing = **00**  
 Phase Angle = **01**  
 Delay Triggering + Burst Firing = **02**

- **HB sensitivity:**

This parameter defines the threshold of current that activates the HB alarm  
 This value is in percentage respect the nominal load value.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>Hb<sub>S</sub></b>	Hb_S	HB sensitivity	%	100,0	0	4095	0	160,0	R/W

### Sample Values and Note

Nominal Current 100A P066 **Hb<sub>S</sub>** = 20. This means that the Heater Break Alarm became active when the current goes below 80A.

- **Feed-back selection:** This parameter selects the Feed-back type.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>FEEd</b>	Fir	Feed-back selection	Sw	1*	0	3	0	3	R/W

\* if not specified in the Order Code

### Sample Values and Note

Current feed-back (rms value) = **00**  
 Voltage feed-back (rms value) = **01**  
 Power feed-back VxI = **02**  
 External feed-back = **03**

### ▪ Burst Firing Setting:

It defines the number of voltage cycles in ON condition at 50% of power demand.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>bF_n</b>	bF_n	Burst Firing Setting	Cycle	8 *	1	255	1	255	R/W

\* if not specified in the Order Code

### ▪ Ramp setting in Burst Firing:

In Burst Firing is possible to have a soft start ramp. With this parameter you can define how much cycles are necessary to reach the complete wave form. You must set a value between 0 and the number of cycles setted in the parameter P083 **bF\_n** . If you set 0 value the ramp is disabled

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>bF_r</b>	bF_r	Ramp setting in Burst Firing	Cycle	0 4 With S+BF	0	100	0	100	R/W

### ▪ Burst Firing Setting:

This parameter set firing delay in °.

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>dt</b>	dt	Delay Triggering	°	80	0	100	0	100	R/W

### ▪ Analog / Digital current limit selection:

This parameter determines the use of the analog or digital Current Limit

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>CL_i</b>	CL_i	Analog / Digital current limit selection	Sw	1	0	1	0	1	R/W

#### Sample Values and Note

Analog, Current Limit from analog input (terminals 21-22) = **00**

Digital, Current Limit from parameter **CL** = **01**

### ▪ Internal current limit value:

This parameter contains the digital Current Limit value, active with **CL\_i** = 1

Parameter Display	Parameter Name	Contents	UM	Default Value UM	Min Value DEC	Max Value DEC	Min Value UM	Max Value UM	Par. Type
<b>CL</b>	CL	Internal current limit value	%	100,0	0	4095	0	100,0	R/W

## 11 Firing type

Choose an correct firing type allows to optimize the thyristor unit for the installed load.

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

### 11.1 Single Cycle (SC)

Single Cycle it's the faster zero crossing switching method in relationship of the power demand from a temperature regulator or from an external signal.

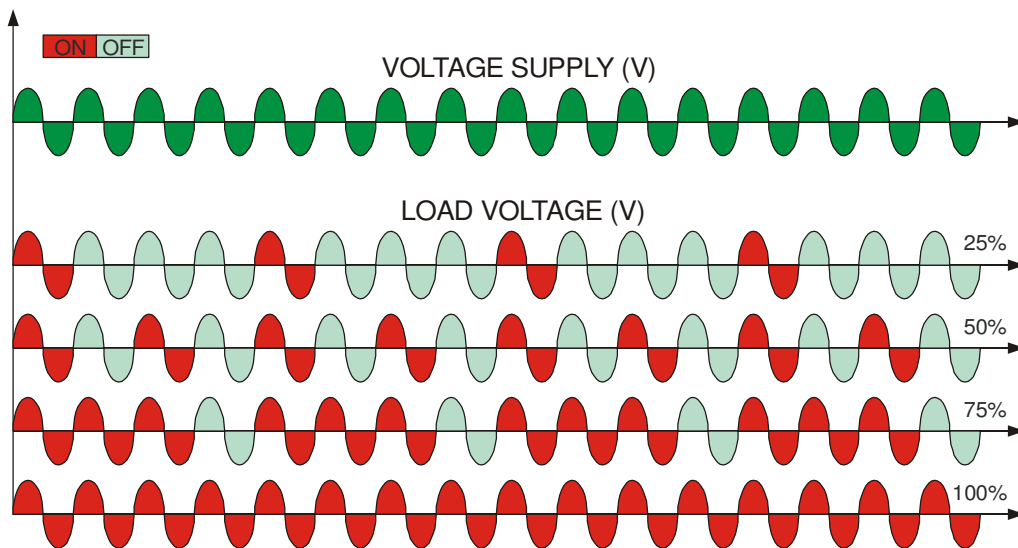
With input signal at 25% the output is one cycle ON and three cycles OFF

With input signal at 50% the output is one cycle ON and one cycle OFF

With input signal at 75% the output is three cycles ON and one cycle OFF

With input signal at 76% the output is the same of 75% but for each ON cycle the microprocessor divides  $76/75$ , and when the sum of rests is one, the unit does one more cycle ON. For this firing is necessary to have analog input.

The Single Cycle is used to control the loads with low inertia or for infrared lamps to short wave.



### 11.1.1 Suggested recipe for Single Cycle

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	Outn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	R_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	F <sub>ir</sub>	0	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n	1	Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r	0	Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0	Delay triggering	°	R/W
P090 (H5A)	IL <sub>i</sub>	1	Limit current Analog/Digital		R/W
P091 (H5B)	IL	0÷100,0□	Digital Limit current value	%	R/W

= modification is not necessary  
 = modification is necessary

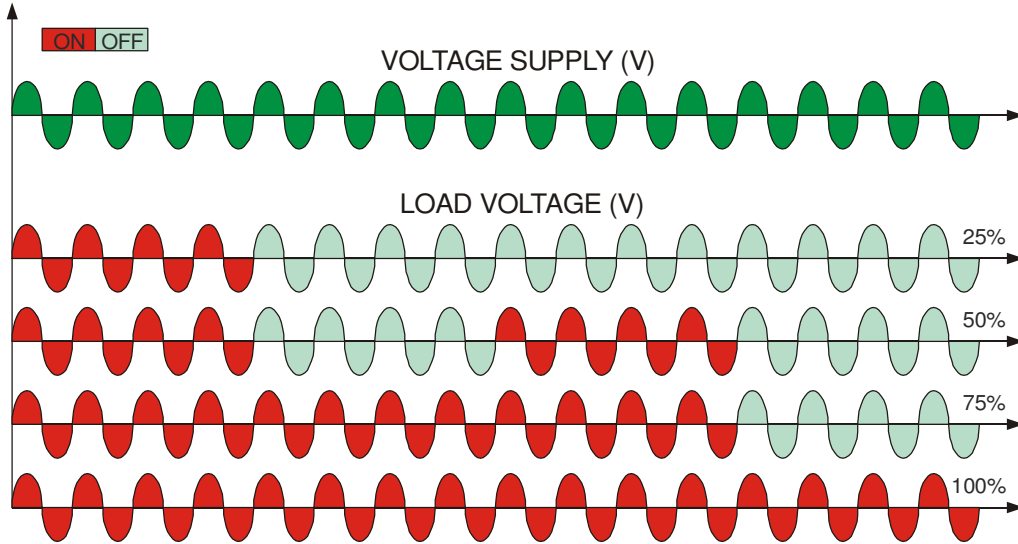
□ If the current limit is not used set this value to 100,0%

### 11.2 Burst Firing (BF F<sub>ir</sub> 00)

The Burst Firing is similar to the Single Cycle, but consecutive cycles ON are selectable between 2 and 255, with input signal equal at 50%.

Burst Firing is a method zero crossing that it reduces the electromagnetic interferences because the thyristor switches at zero voltage crossing.

The example show the Burst Firing with Burst cycles: P083 bF<sub>n</sub> = 4

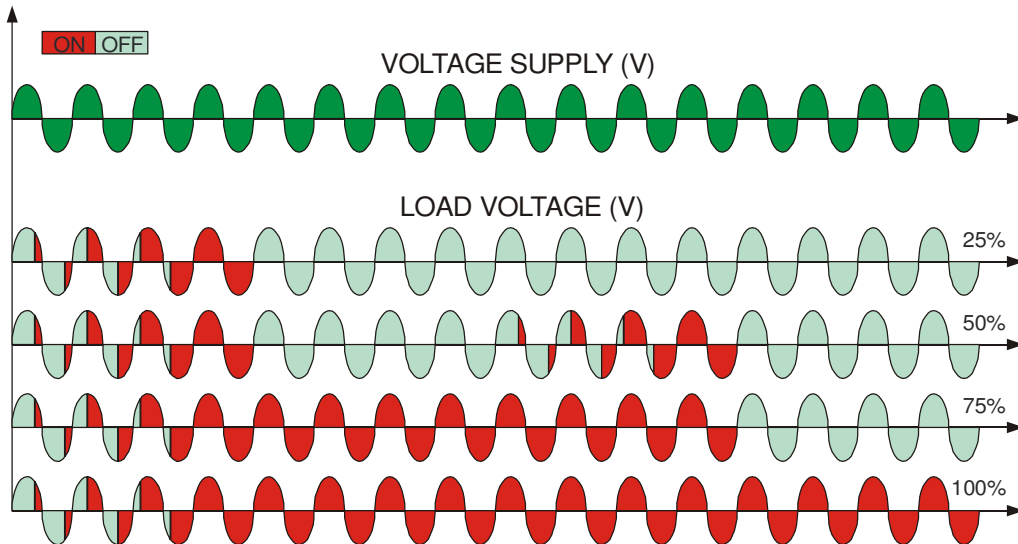


#### 11.2.1 Soft Start with Burst Firing (S+BF)

This is an additional function to the Burst Firing. The unit start in phase angle mode with a ramp starting from zero up to the full tension in the cycles number set in the parameter P084 bF<sub>r</sub>.

When the ramp is over, the thyristor unit will stay in conduction at full voltage up to the end of cycles of burst. The S+BF firing is used to control small inductive loads to avoid inrush surge current and to reduce the electromagnetic interferences.

The example show the firing with Burst cycles: P083 bF<sub>n</sub> = 4 and ramp cycles: P084 bF<sub>r</sub> = 3



### 11.2.2 Suggested recipe for Burst Firing

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	Outn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	R_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	F_ir	0	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n	8	Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r	<P083 bF_n <sup>2</sup>	Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0	Delay triggering	°	R/W
P090 (H5A)	IL_1	1	Limit current Analog/Digital		R/W
P091 (H5B)	IL	0÷100,0□	Digital Limit current value	%	R/W

= modification is not necessary  
 = modification is necessary

□ If the current limit is not used set this value to 100,0%.

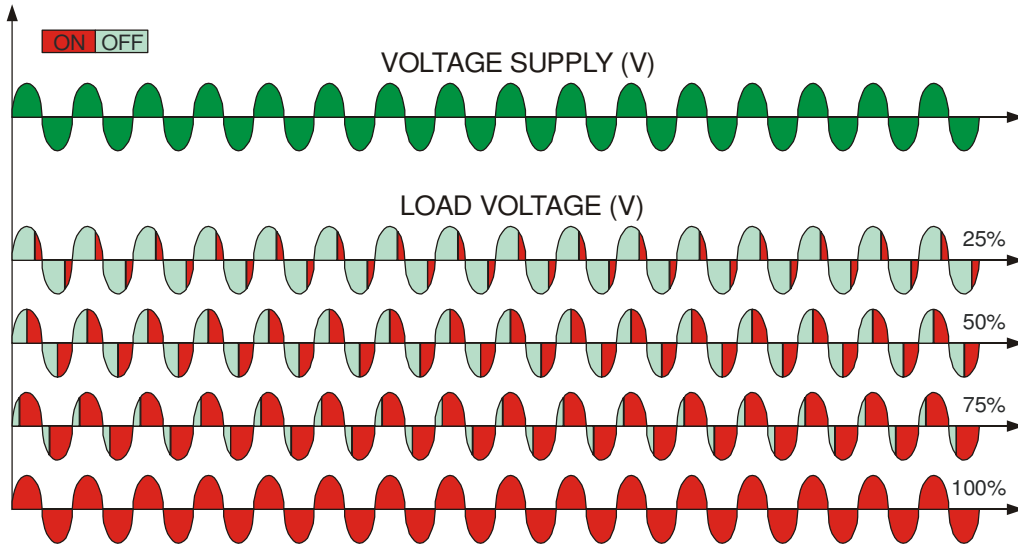
<sup>2</sup> If don't use the ramp soft start (S+BF) set this value to 0.

### 11.3 Phase Angle (PA Firing 01)

The Phase Angle firing allow the control of the power on the load, for this firing the thyristor can be in conduction only for a part of the voltage cycle.

This part of the voltage cycle is adjustable in function of the input signal from 0 at 100%.

The PA firing is normally used for control the inductive loads, and is also possible control a primary of transformer coupled with the cold resistances like: Superkanthal, Molybdenum, Platinum, Tungsten or Quartz Lamp. The only disadvantage with phase angle is the possible generation of interferences that however can be reduced with oportune filters.



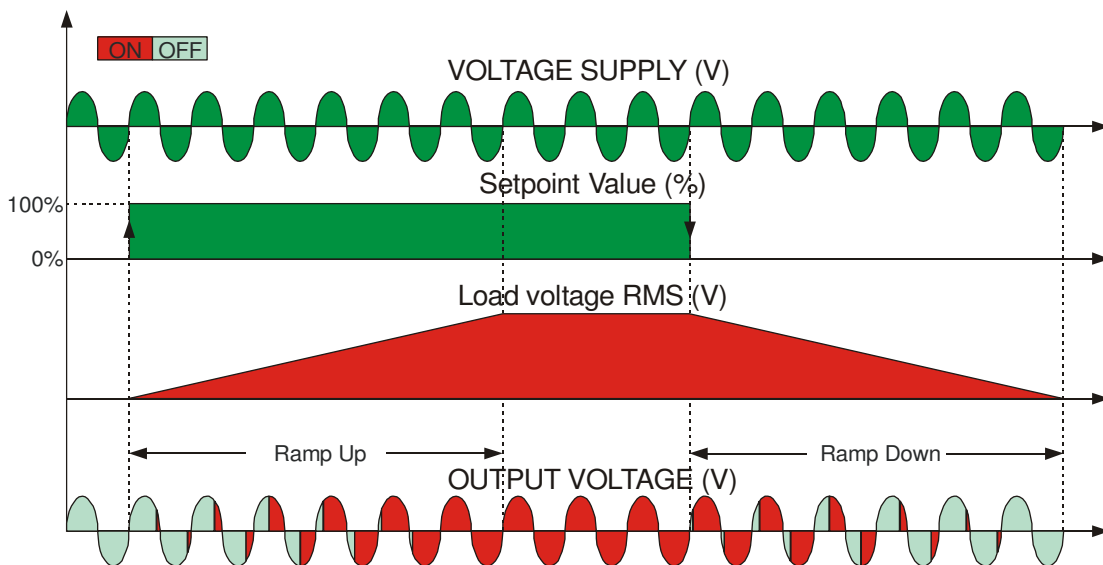
#### 11.3.1 Soft Start with Phase Angle (S+PA)

This is an additional function to the Phase Angle. The firing angle of the thyristor increase or decrease up to the final setpoint value.

The Soft start ramp is an important feature to reduce the inrush current with transformers during the during the cycle of magnetization or with cold resistance that are near to the short circuit when they are supplied.

Setpoint Ramp Up : P024  $rP_u$

Setpoint Ramp Down: P025  $rP_d$





### 11.3.2 Suggested recipe for Phase Angle

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	Outn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0÷1000 <sup>2</sup>	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0÷1000 <sup>2</sup>	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	R_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	F <sub>ir</sub>	1	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n		Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r		Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0	Delay triggering	°	R/W
P090 (H5A)	IL <sub>1</sub>	1	Limit current Analog/Digital		R/W
P091 (H5B)	IL	0÷100,0□	Digital Limit current value	%	R/W

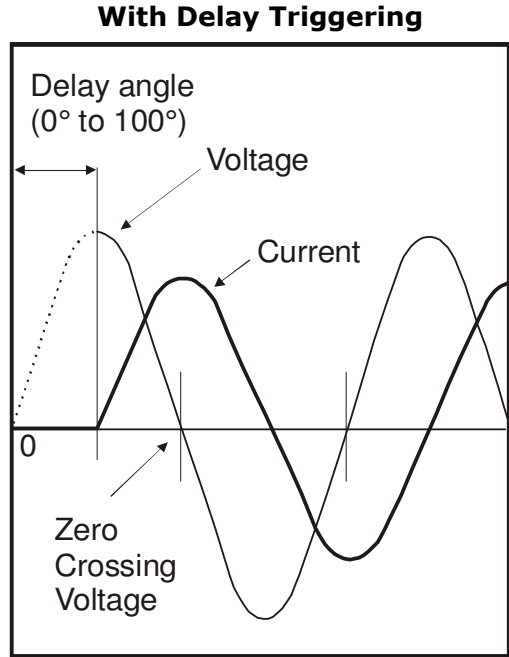
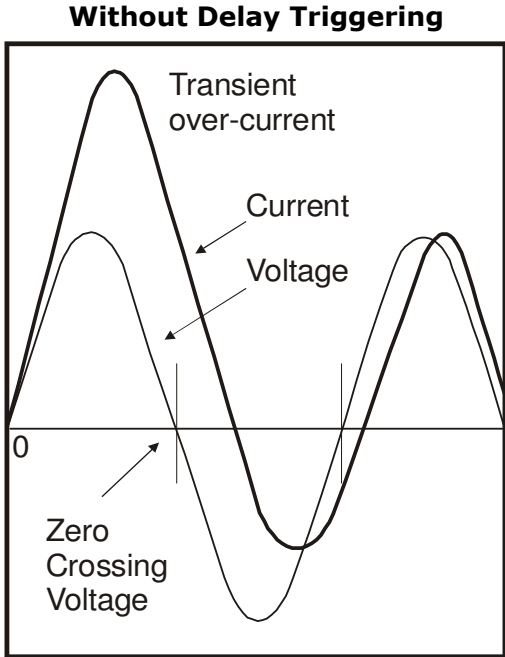
= modification is not necessary  
 = modification is necessary

- If the current limit is not used set this value to 100,0%.  
<sup>2</sup> If don't use the ramp soft start (S+PA) set this value to 0.

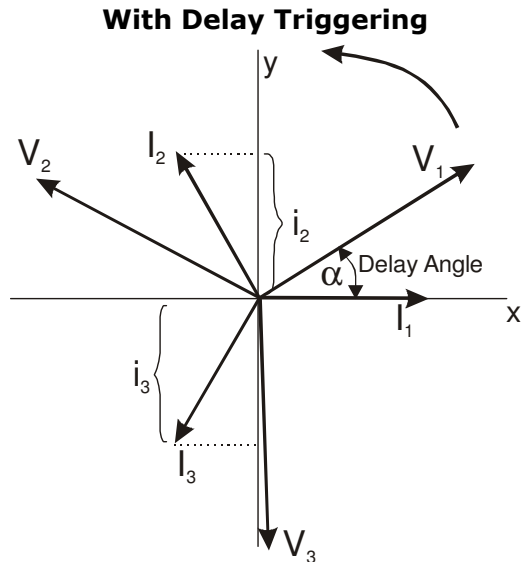
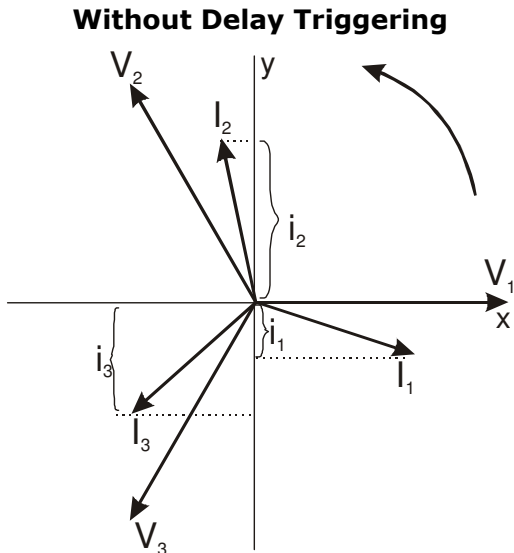
### 11.4 Delay Triggering (DT F<sub>ir</sub> 02)

The Delay Triggering firing is used the control a primary of transformer coupled with the normal resistances on the secondary (N.B. don't connect cold resistances on the secondary like: Superkanthal, Molybdenum, Platinum, Tungsten, Quartz Lamp).

For an inductive load (ex transformer), switching the thyristors at zero crossing can generates transient over currents that can blow the fuses, to avoid this problem you must use the Delay Triggering. This firing delay the first half cycle of Burst for an angle from 0 to 100° relative to the zero, besides all the first burst start with soft start ramp to reduce the inrush current during the cycle of magnetization.



For understand the Delay Triggering firing, we have represented the waves generate by vectors that rotates in counterclockwise:



Without delay at zero crossing when V1 is to zero (projected on the X axis) the unit switch On. In this case the instantaneous value of the currents are  $i_1$ ,  $i_2$  and  $i_3$  and this condition, for the curve of magnetization, could generate transient over currents that can blow the fuses.

With Delay Triggering the firing of the thyristor are triggered with a delay until the instantaneous value of the curret  $i_1=0$ ,  $i_2$  positive and  $i_3$  negative like represented.

In this case the risk of transient over currents is reduced and the fuses don't blow.

The angle alpha is the delay to have  $i_1=0$  and this angle depends on the power factor.

The delay angle suggest for most applications is 80°

### 11.4.1 Suggested recipe for Delay Triggering

The firing type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the firing type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** this procedure must be performed only by qualified persons.

OPERATOR MENU					
Parameter	Name	Value	Description	UM	Mode
P003 (H03)	L--r	0	Setpoint selection Analog/Digital		R/W
P004 (H04)	L_SP		Digital Setpoint value	%	R/W
P019 (H13)	Outn	100	Maximum Output	%	R/W
P024 (H18)	rP_u	0÷1000 <sup>2</sup>	Setpoint Ramp Up	Sec	R/W
P025 (H19)	rP_d	0÷1000 <sup>2</sup>	Setpoint Ramp Down	Sec	R/W
P116 (H74)	U_OP	V Load	Operative load voltage	V	R/W
P119 (H77)	R_Lo	I Load	Load nominal current	A	R/W

SETUP MENU					
Parameter	Name	Value	Description	UM	Mode
P023 (H17)	F_ir	2	Firing Type		R/W
P066 (H42)	Hb_S	20	HB sensitivity	%	R/W
P070 (H46)	FEEd	1	Feed back selection		R/W
P083 (H53)	bF_n	8	Burst Firing Cycles (Not used in Phase Angle)	Cycles	R/W
P084 (H54)	bF_r	0	Ramp Cycles of Burst (Not used in Phase Angle)	Cycles	R/W
P085 (H55)	dt	0÷100 <sup>3</sup>	Delay triggering	°	R/W
P090 (H5A)	IL_1	1	Limit current Analog/Digital		R/W
P091 (H5B)	IL	0÷100,0□	Digital Limit current value	%	R/W

= modification is not necessary  
 = modification is necessary

□ If the current limit is not used set this value to 100,0%.

<sup>2</sup> If don't use the setpoint ramp set this value to 0.

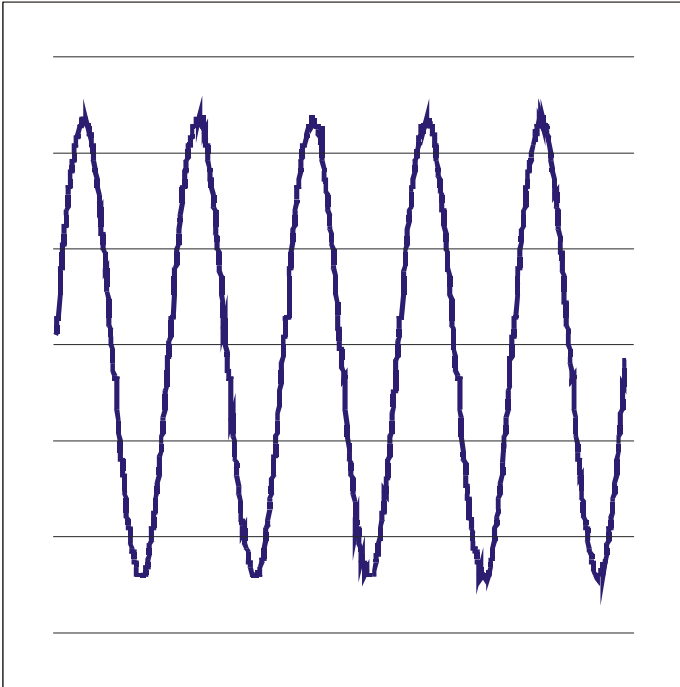
<sup>3</sup> The delay angle suggest for most applications is 80°

## 11.5 Action of the Limit Current

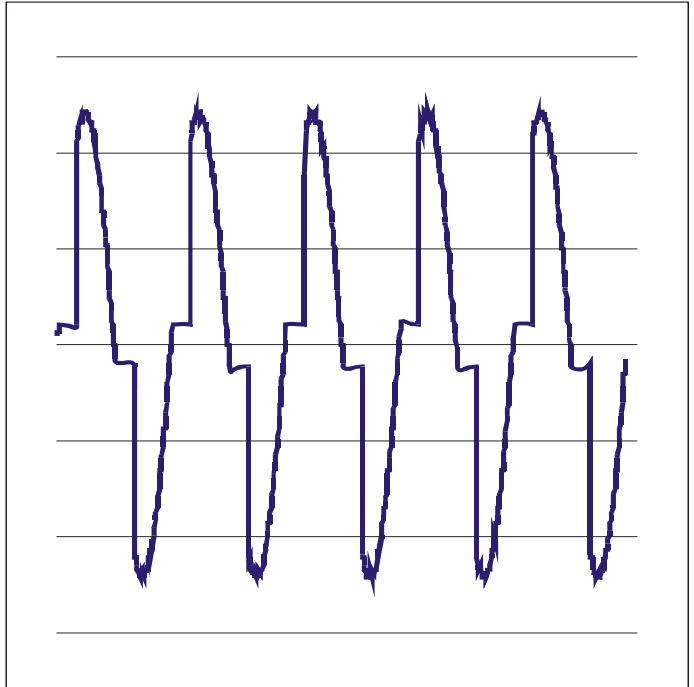
The Current Limit is available for each firing type.

It control the firing angle of the thyristor to maintain the three RMS current under the set value. When the current exceeds this value, the voltage is decreased up to reach the current limit set.

**I Load  $\leq$  I Limit Set**



**I Load  $>$  I Limit Set**



### 11.5.1 Current Limit Procedure

The current limit could be set through the analogic input 3: External Current Profiler, or in digital mode through the parameter P091  $\llcorner L$ .

To select Analog/Digital mode use the parameter P090  $\llcorner L_{\text{mode}}$ .

To make Current Limit Procedure follow these steps:



**Caution:** this procedure must be performed only by qualified persons.

- Give the power supply and set the current limit to zero:
  - In analog mode, set the analog input 3 at the min value (ex. 0V for 0÷10Vdc or 4 for 4÷20mA)
  - In digital mode, set the parameter P091  $\llcorner L = 0$
- Start the MULTIDRIVE thyristor unit (see par. 12.6).
- Set the primary input or the setpoint value at 100% (see par. 12.4).
- Increase the current limit until to reach the desired value.
- Stop the thyristor unit.

The Current Limit Procedure is done.

## 11.6 Feed-back type

The Feed-back type has already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label. However, if you wish to change the Feed-back type you can use the software configurator or the Control Panel (see par. 10).



**Caution:** *this procedure must be performed only by qualified persons.*

The Feed-back type is defined by the parameter P070 *FEEd*.

If the configurable digital input has set like Feed-Back Selection (see par. 12.6), it's possible to change the select Feed-Back with the Voltage Feed-Back (V) simply activating the input.

The feed-back defines the Control Mode. It's possible to have:

- V=Voltage feed-back.  
The input signal is proportional to the output voltage. This means that input signal becomes a voltage demand. This control mode compensates the voltage fluctuation of the incoming line supply.
- I=Current feed-back.  
The input signal is proportional to the current output. This means that input signal becomes a current demand. This control mode maintain the current also if the load impedance changes.
- W=Power feed-back.  
The input signal is proportional to the power output. This means that input signal becomes a power demand. The power remains constant also if voltage and load impedance change. This control mode is used with silicon carbide elements that change its resistive value with temperature and with age. In addition it compensates the voltage fluctuation of the incoming line supply.
- EX=External feed-back (0÷10Vdc).  
The input signal is proportional to an external signal. This means that input signal becomes a demand to maintain this signal always constant. This control mode is used for example with galvanic systems, where it's necessary to control the current value through the electrodes.

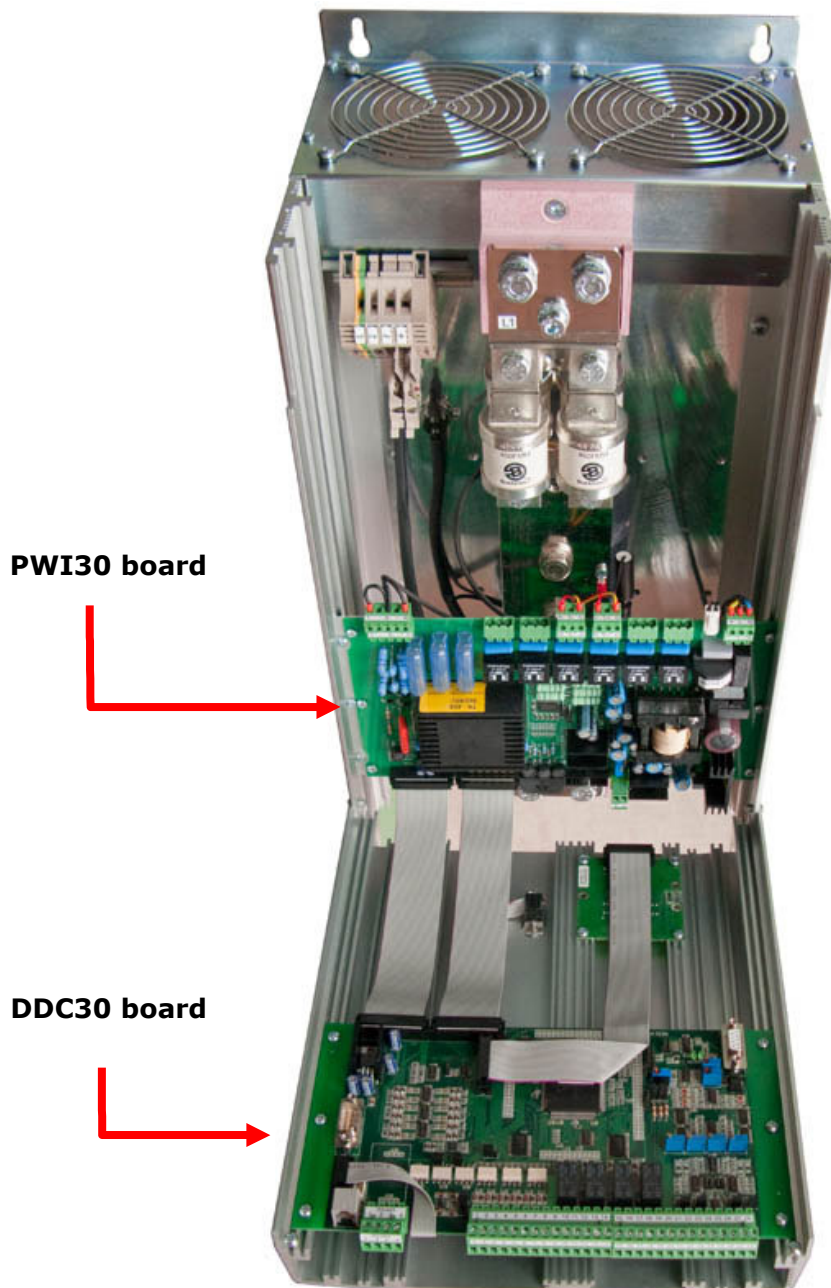
## 12 Connection description

### 12.1 Access to the Electronic boards

To have access to the electronic boards the user must removing the unit's cover (see par.7.1)



**Warning:** Before operate, be sure that power and control cables are isolated from voltage sources



## 12.2 Supply the Electronic Board PWI30

The MULTIDRIVE thyristor unit, to work, requires a voltage supply for the electronic boards. This voltage is used also to supply the internal fans.

The consumption is 20VA max, at this you must add the consumption of the internal fans (see par. 8.2). The voltage supply for the electronic boards is configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

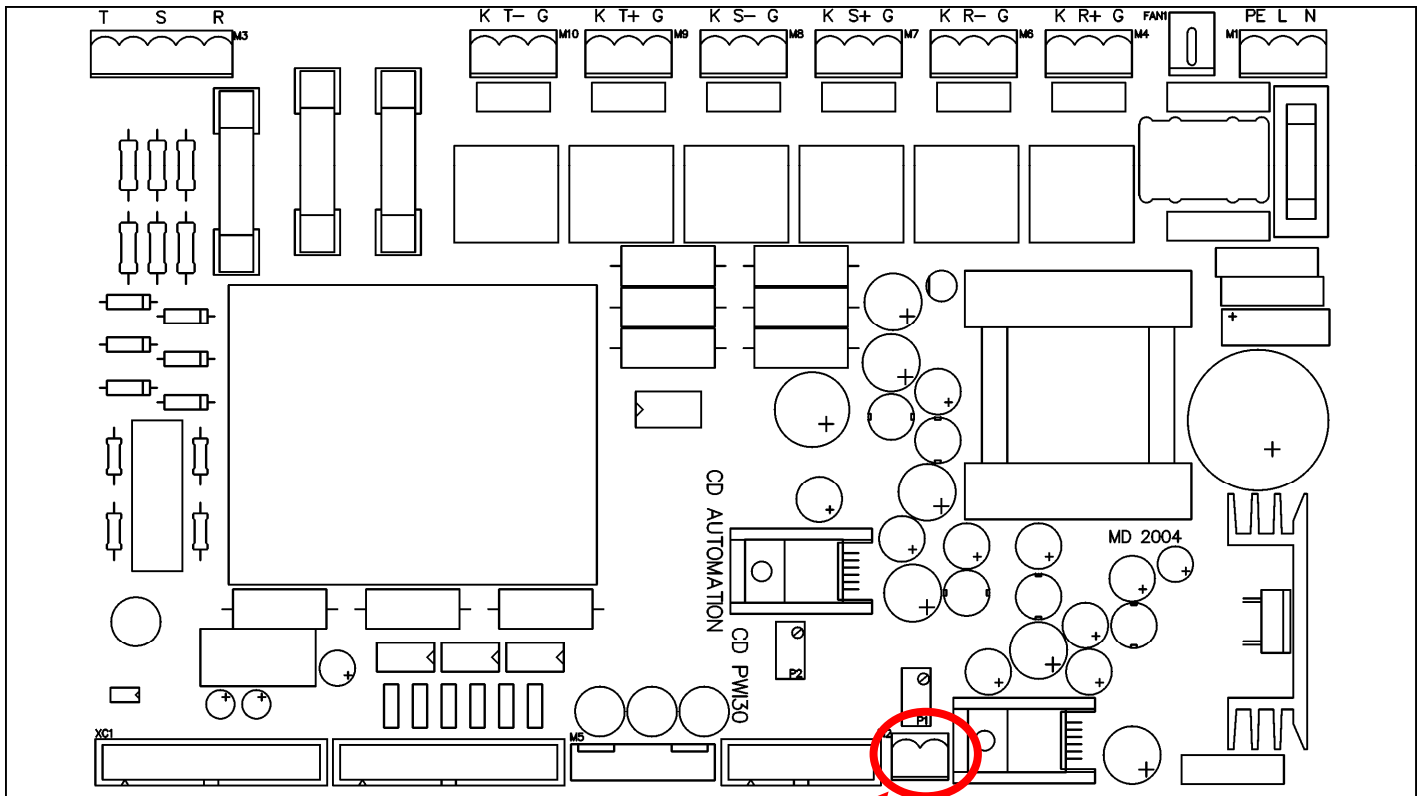


**Warning:** Before connecting or disconnecting the unit check that power and control cables are isolated from voltage sources.

Terminal	Description
1	Earth
2	Voltage Supply for Electronic Boards
3	Voltage Supply for Electronic Boards

(see terminal block X1)

## 12.3 External Feed-Back



Terminal	Description
1	(+)Input External Feed-Back (0÷10Vdc)
2	(-)Input External Feed-Back (0÷10Vdc)

The MULTIDRIVE thyristor unit has an input for external Feed-Back. It can be activated by the Feed-Back select (see par. 11.6)

## 12.4 Analog Inputs

The MULTIDRIVE thyristor unit has 3 configurable analog inputs (0÷10V, 4÷20mA, ecc):  
The primary input for the analog setpoint, the secondary input for the setpoint correction and the External Current Profiler for the current limit.

### 12.4.1 Primary Input (Terminals 17 and 18 - see par. 7.4)

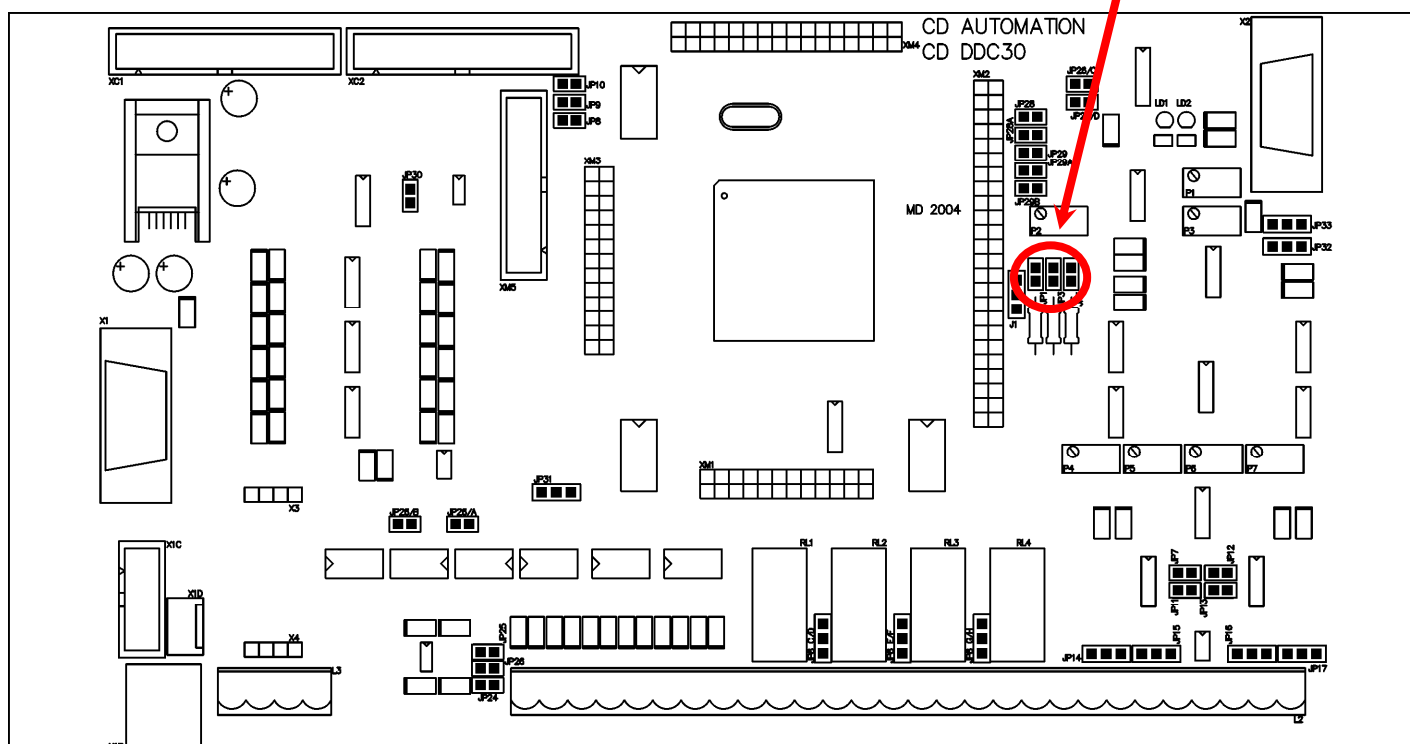
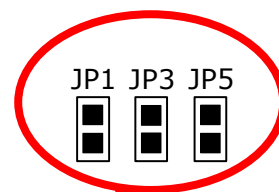
The primary input is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the primary input (ex. from 0÷10V to 4÷20mA) proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

Type	Input features		JP1
0÷10V	Impedance	47KΩ	Open
POT	Impedance	10KΩ min	Open
4÷20mA	Impedance	470Ω	Close



### Primary Input calibration procedure

When you change the hardware setting is necessary make the Input calibration procedure.

To make the Input calibration procedure follow these steps:

- Give the power supply.
- With Control Panel go in the Hardware menu (P000 *PASS* = 5)
- Set the input signal to the min value (ex. 0V for 0÷10V or 4mA for 4÷20mA)
- Set the parameter P057 *L iR I* = 1
- Press ENTER key
- Set the input signal to the max value (ex.10V for 0÷10V or 20mA for 4÷20mA)
- Set the parameter P058 *H iR I* = 1
- Press ENTER key

The Input calibration procedure is done.



### 12.4.2 Secondary Input (Terminals 19 and 20 - see par. 7.4)

The secondary input for the setpoint correction is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the secondary input (ex. from 0÷10V to 4÷20mA) proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

Type	Input features		JP3
0÷10V	Impedance	47KΩ	Open
POT	Impedance	10KΩ min	Open
4÷20mA	Impedance	470Ω	Close

#### Secondary Input calibration procedure

When you change the hardware setting is necessary make the Input calibration procedure.

To make the Input calibration procedure follow these steps:

- Give the power supply.
- With Control Panel go in the Hardware menu (P000 *PASS* = 5)
- Set the input signal to the min value (ex. 0V for 0÷10V or 4mA for 4÷20mA)
- Set the parameter P059 *L* *AR2* = 1
- Press ENTER key
- Set the input signal to the max value (ex.10V for 0÷10V or 20mA for 4÷20mA)
- Set the parameter P060 *H* *AR2* = 1
- Press ENTER key

The Input calibration procedure is done.

### 12.4.3 External Current Profiler (Terminals 21 and 22 - see par. 7.4)

The External Current Profiler input is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the External Current Profiler input (ex. from 0÷10V to 4÷20mA) proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

Type	Input features		JP5
0÷10V	Impedance	47KΩ	Open
POT	Impedance	10KΩ min	Open
4÷20mA	Impedance	470Ω	Close

#### External Current Profiler Input calibration procedure

When you change the hardware setting is necessary make the Input calibration procedure.

To make the Input calibration procedure follow these steps:

- Give the power supply.
- With Control Panel go in the Hardware menu (P000 *PASS* = 5)
- Set the input signal to the min value (ex. 0V for 0÷10V or 4mA for 4÷20mA)
- Set the parameter P061 *L* *AR3* = 1
- Press ENTER key
- Set the input signal to the max value (ex.10V for 0÷10V or 20mA for 4÷20mA)
- Set the parameter P062 *H* *AR3* = 1
- Press ENTER key

The Input calibration procedure is done.

## 12.5 Analog Outputs

The MULTIDRIVE thyristor unit has 4 configurable analog outputs (0÷10V, 4÷20mA, ecc). The output 1 is for retransmitting the average power on the three phases, and the others 3 is for the retransmitting the RMS current on the phases L1, L2 and L3

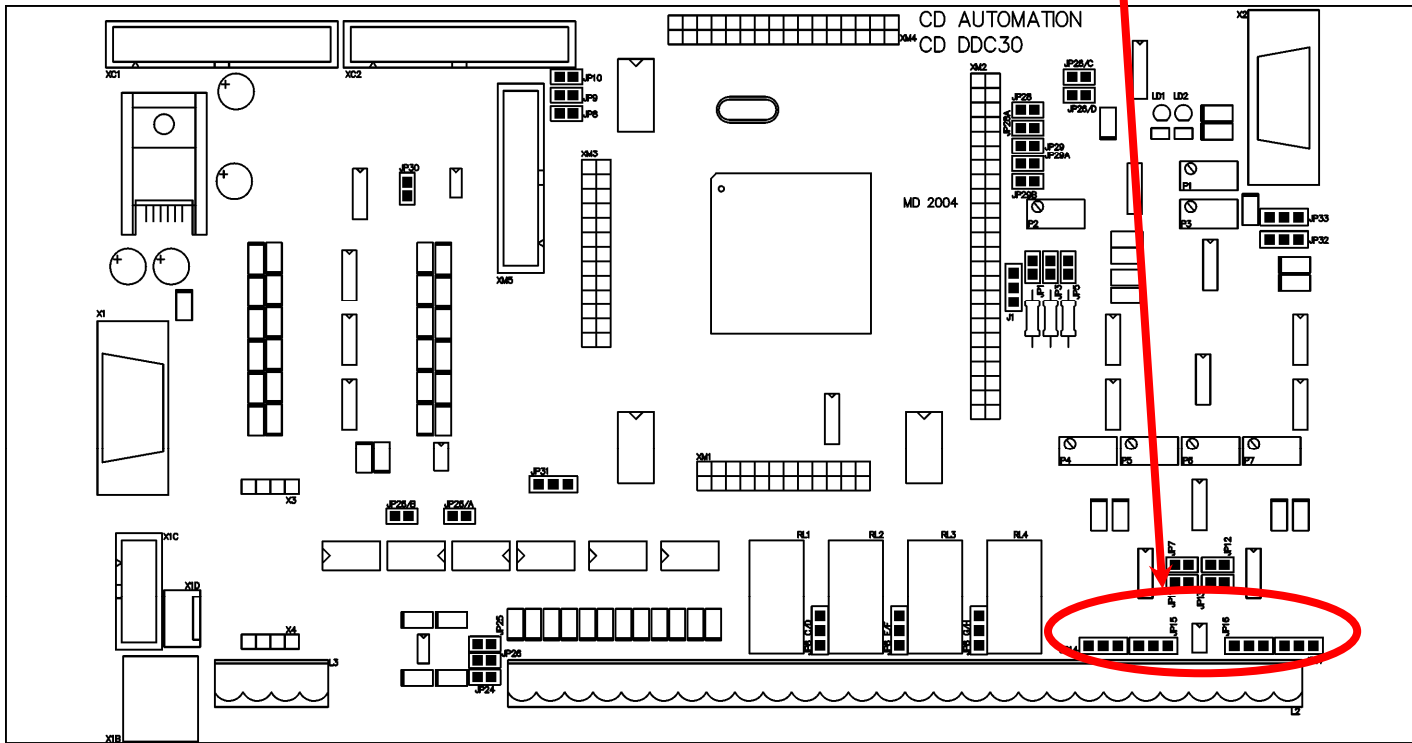
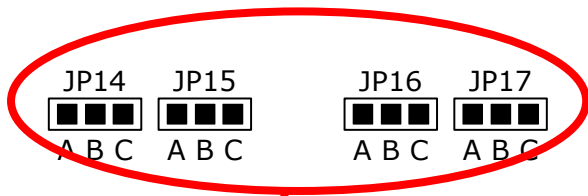
### 12.5.1 Output 1: Average Power (Terminals 15 and 23 or 16 and 23 - see par. 7.4)

The average power output is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label. However, if you wish to change the average power output (ex. from 0÷10V to 4÷20mA) proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

Type	Output features	P097 04PA	JP14
0÷10V	20mA Max	0	A-B
0÷20mA	500Ω Max	0	B-C
4÷20mA	500Ω Max	1	B-C



### Setting the Output 1 Value

The parameter P104  $G_{R1}$  allows to set the full scale value to have the maximum output, for example if you use an indicator with full scale 50Kw set the parameter P104  $G_{R1}$  = 50.

### 12.5.2 Output 2: Voltage Output (Terminals 15 and 24 or 16 and 24 - see par. 7.4)

The Voltage output is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.  
However, if you wish to change the Voltage output (ex. from 0÷10V to 4÷20mA) proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

Type	Output features	P097 047A	JP15
0÷10V	20mA Max	0	A-B
0÷20mA	500Ω Max	0	B-C
4÷20mA	500Ω Max	1	B-C

#### Setting the Output 2 Value:

The parameter P106  $\bar{C}_{R2}$  allows to set the full scale value to have the maximum output, for example if you use an indicator with full scale 400V set the parameter P106  $\bar{C}_{R2} = 400$ .

### 12.5.3 Output 3: RMS current (Terminals 15 and 25 or 16 and 25 - see par. 7.4)

The RMS current output is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the RMS current output (ex. from 0÷10V to 4÷20mA) proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

Type	Output features	P097 047A	JP16
0÷10V	20mA Max	0	A-B
0÷20mA	500Ω Max	0	B-C
4÷20mA	500Ω Max	1	B-C

#### Setting the Output 3 Value:

The parameter P108  $\bar{C}_{R3}$  allows to set the full scale value to have the maximum output, for example if you use an indicator with full scale 50A set the parameter P108  $\bar{C}_{R3} = 50$ .

### 12.5.4 Output 4: Line Frequency Output (Terminals 15 and 26 or 16 and 26 - see par. 7.4)

The Line Frequency output is already configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label.

However, if you wish to change the Feed\_back output (ex. from 0÷10V to 4÷20mA) proceed as follows:



**Caution:** this procedure must be performed only by qualified persons

Type	Output features	P097 047A	JP17
0÷10V	20mA Max	0	A-B
0÷20mA	500Ω Max	0	B-C
4÷20mA	500Ω Max	1	B-C

#### Setting the Output 4 Value:

The parameter P110  $\bar{C}_{R4}$  allows to set the full scale value to have the maximum output, for example if you use an indicator with full scale 100Hz set the parameter P110  $\bar{C}_{R4} = 100$ .

## 12.6 Digital Input

The MULTIDRIVE thyristor unit has 6 digital inputs opto-isolated to 24Vdc. You can activate the inputs with the internal supply (see par. 7.5) or with an external source for example the PLC.

### 12.6.1 Reset alarm (Terminal 3 see par. 7.4)

The Reset Alarm is used for restore the unit after an alarm occurs. Before using this input you must resolve the fault or the alarm status come back.

### 12.6.2 Start/Stop (Terminal 4 see par. 7.4)

This is the start command of the MULTIDRIVE thyristor unit and active the relative digital output (terminal 9 and 10) connected to the main contactor, if no alarm occurs, the MULTIDRIVE thyristor unit give an output proportional at the input signal.

If you Remove the Start command the MULTIDRIVE thyristor unit will be stopped and the output will return at zero following the ramp. When the ramp is over the contact at the terminals 9 and 10 will be reopened and the main contactor goes down.

If the Enable input is not active, the Start/Stop command have not effect

### 12.6.3 Enable (Terminale 5 see par. 7.4)

The MULTIDRIVE thyristor unit, to work, must have this digital input active. When the unit is in Run and you remove the Enable command the unit will be stopped and the output goes at zero without follow the ramp. The contact at the terminals 9 and 10 will be immediately reopened and the main contactor goes down.

### 12.6.4 External Alarm (Terminal 6 see par. 7.4)

The MULTIDRIVE thyristor unit, to work, must not have this digital input active. When the unit is in Run and you active the External Alarm, the unit will be stopped and the output goes at zero without follow the ramp. The contact at the terminals 9 and 10 will be immediately reopened and the main contactor goes down. The External Alarm activates also the Critical Alarm digital output.

### 12.6.5 Calibration (Terminal 7 see par. 7.4)

The Calibration input activates the Calibration procedure that is necessary if you use the Burst Firing (BF) or the Heater break alarm (see par. 9.4).

### 12.6.6 Configurable Input (Terminal 8 see par. 7.4)

This digital input is configured by the parameter P103  $\underline{L\_d}$  , and could perform different functions:

- Additional Reset Alarm:  
This function is the same of the Reset Alarm command.
- Setpoint zero:  
This function forces the output at zero maintaining the contact at the terminals 9 and 10 closed.
- Feed-Back Selection:  
With this function, when you active the input, the feed-back setted in the parameter P070  $\underline{FEED}$  change in Voltage Feed-Back (V).
- Analog/Digital Setpoint:  
With this function, when you active the input, the setpoint reference change from Analog input to Digital value, setted in the parameter P004  $\underline{L\_SP}$  .

## 12.7 Digital Output

The MULTIDRIVE thyristor unit has 4 digital output with relay contact (Max 500mA, 125Vac), an output control the main contactor and is a normally open (NO) fixed contact, and the others output gives indications of the alarms state, the contacts can be (NO or NC).

### 12.7.1 Run Relay (Terminals 9 and 10 see par. 7.4)

This digital output is used to control the main contactor, when the thyristor unit is in run the output is active and the contact is closed.

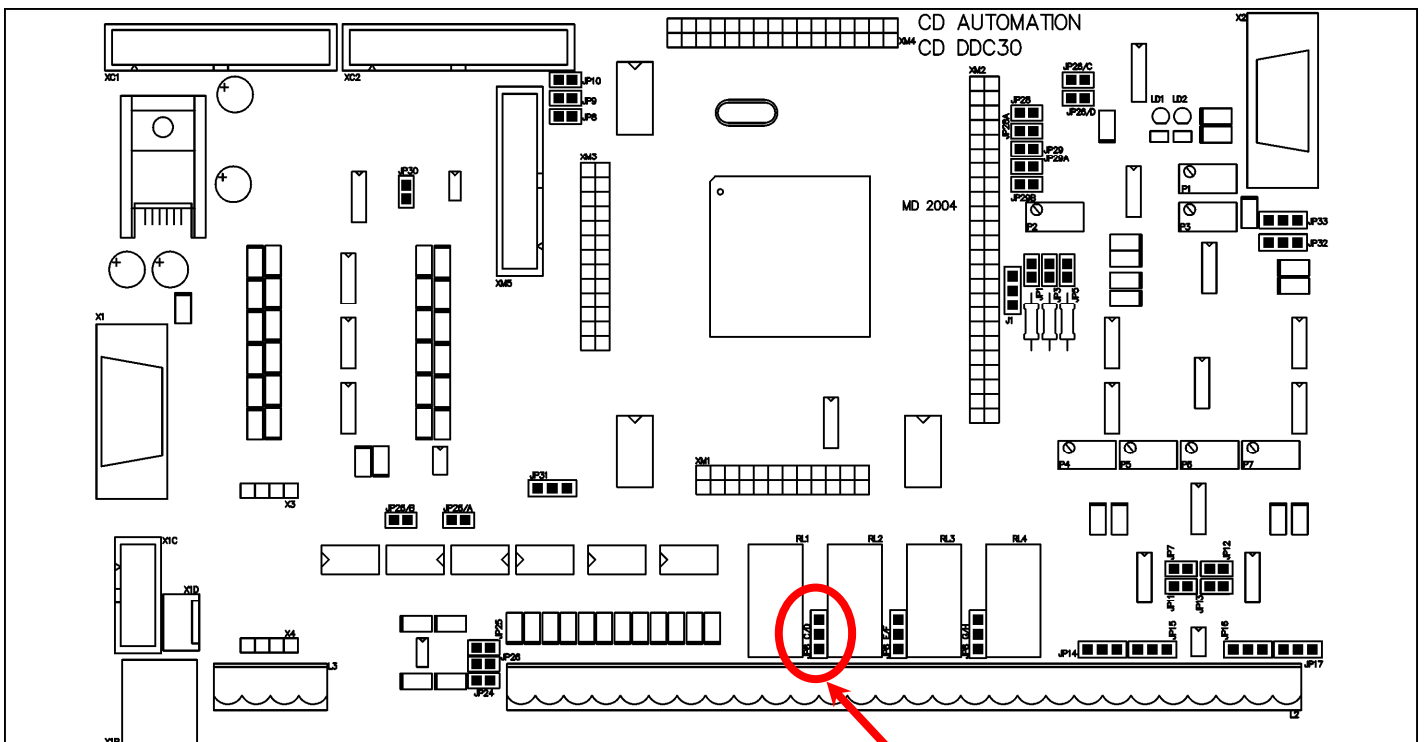
### 12.7.2 Critical Alarm (Terminals 11 and 14 see par. 7.4)

This digital output is active when a critical alarm occurs (see par. 9.2).

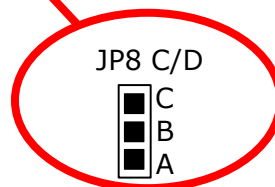
The standard contact used for this output is normally open (NO), but is possible change the contact type:



**Caution:** this procedure must be performed only by qualified persons



Type	JP8 C/D
NO (standard)	A-B
NC	B-C



**12.7.3 Configurable Digital Output 2 (Terminals 12 and 14 see par. 7.4)**

This digital output can be configured in order to activate itself after that one of these alarms occurs:

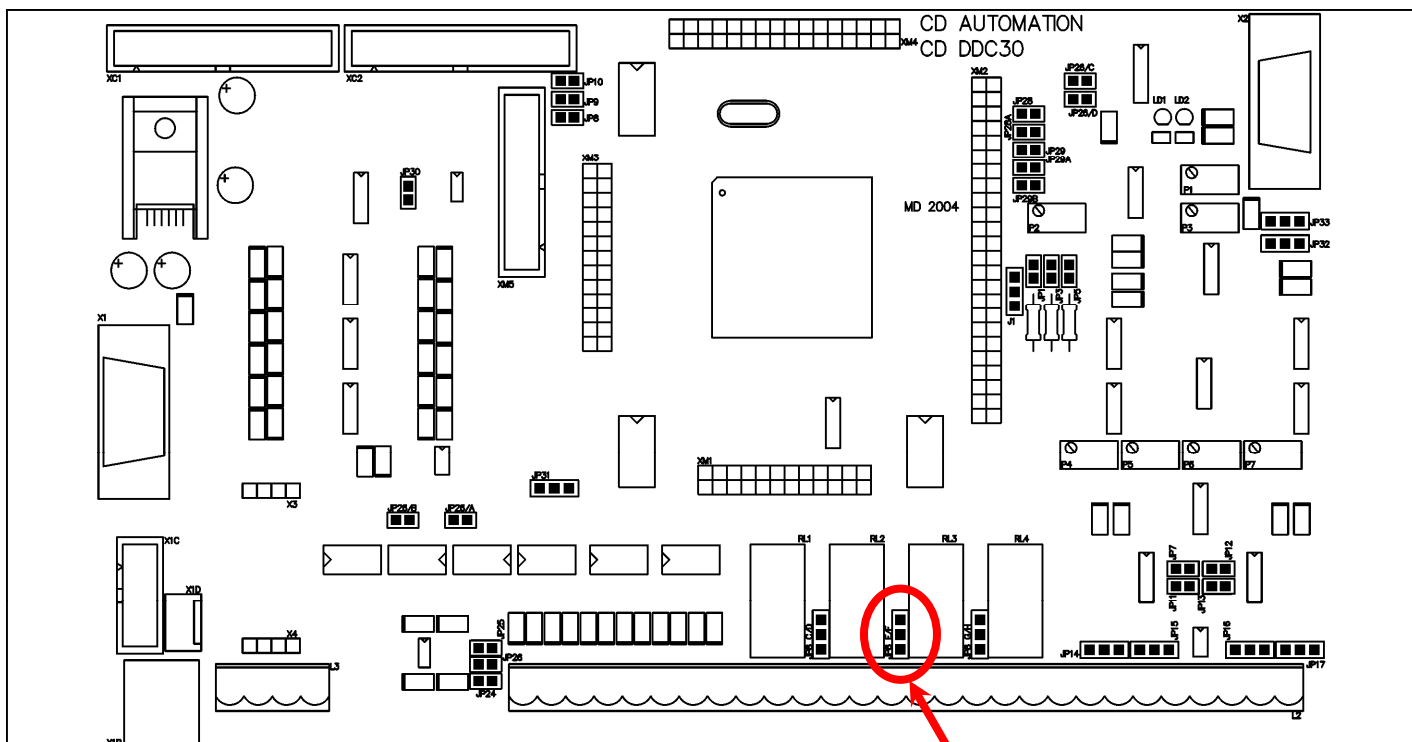
- SCR in short circuit
- Unbalanced Load
- Heater Break Alarm (HB)
- Current Limit active

The parameter for configurate the output is the P112 *do\_2*.

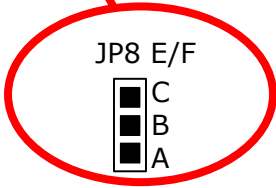
The standard contact used for this output is normally open (NO), but is possible change the contact type:



**Caution:** this procedure must be performed only by qualified persons



Type	JP8 E/F
NO (standard)	A-B
NC	B-C



**12.7.4 Configurable Digital Output 3 (Terminals 13 and 14 see par. 7.4)**

This digital output can be configured in order to activate itself after that one of these alarms occurs:

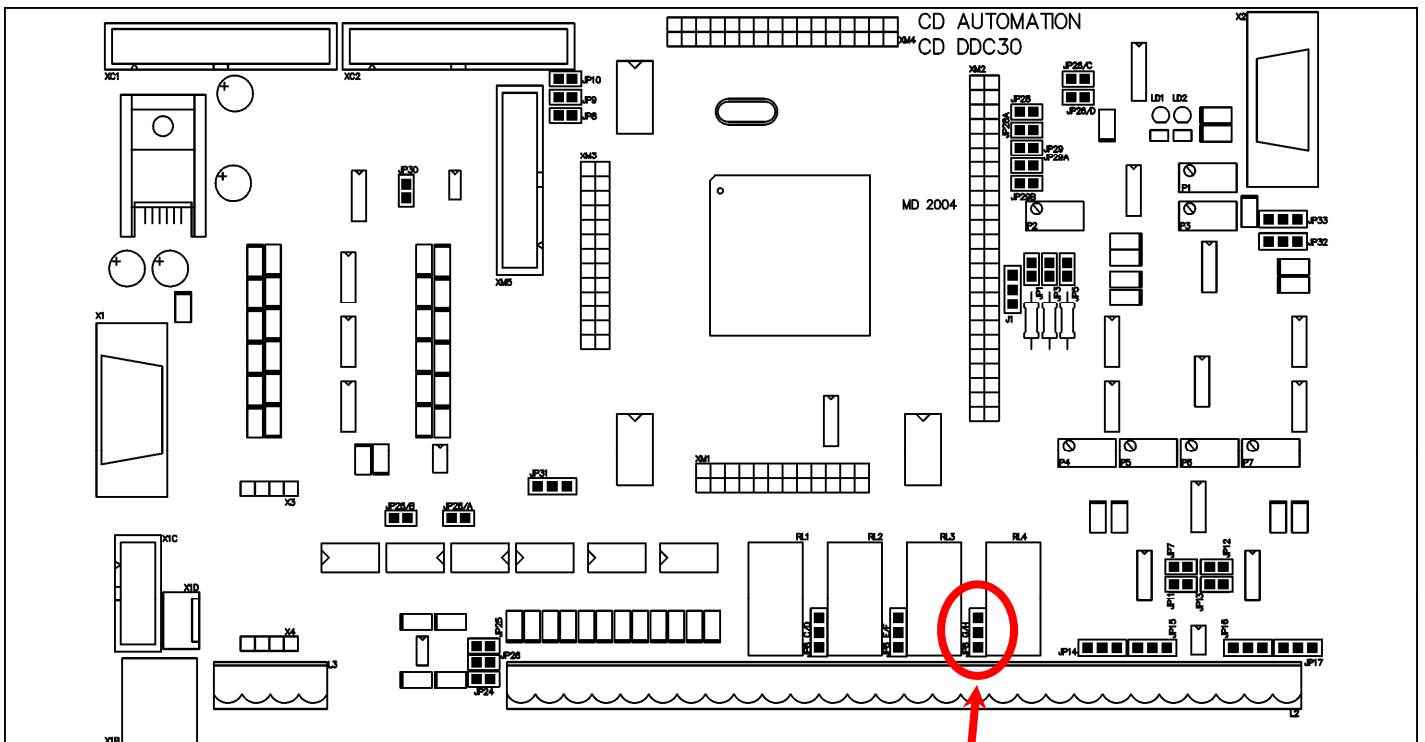
- SCR in short circuit
- Unbalanced Load
- Heater Break Alarm (HB)
- Low Voltage

The parameter for configure the output is the P113 *do\_3*

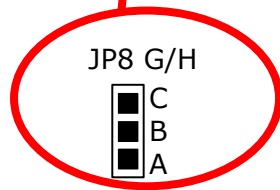
The standard contact used for this output is normally open (NO), but is possible change the contact type:



**Caution:** this procedure must be performed only by qualified persons



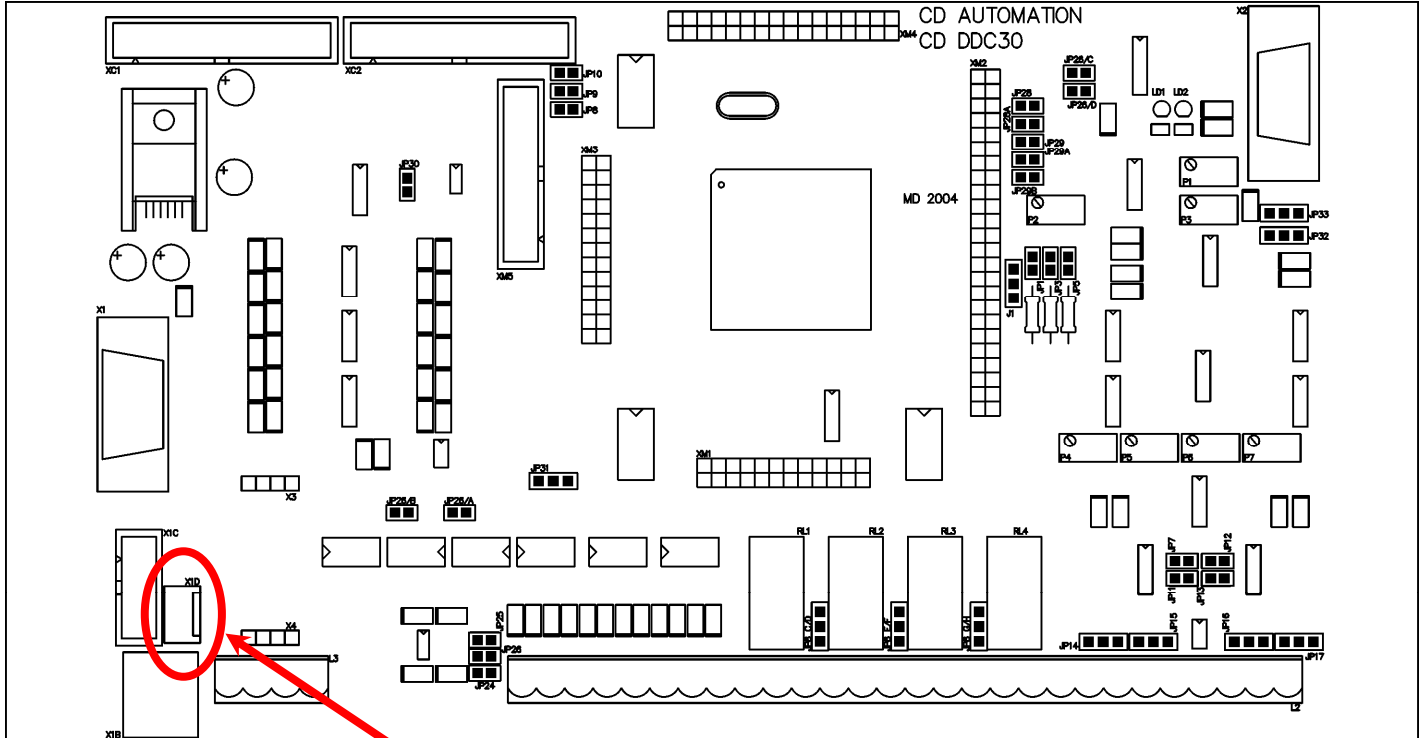
Type	JP8 G/H
NO (standard)	A-B
NC	B-C



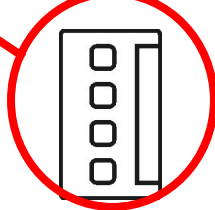
## 12.8 PG Connector

The PG Connector is used to configure the thyristor unit with the configuration software and with the programming cable.

The programming cable is not included.



PG Connector



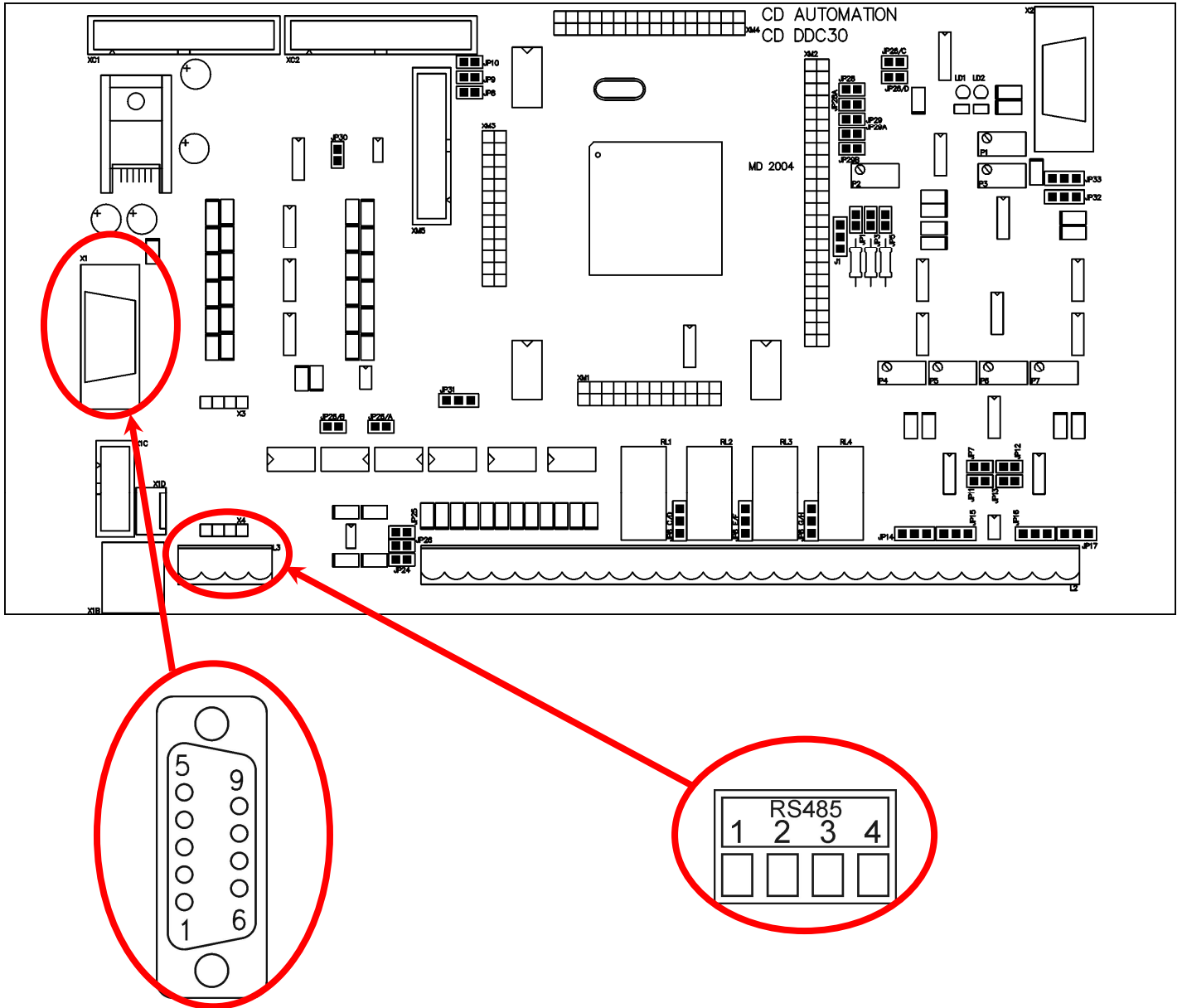


## 12.9 RS485 Serial Port

The serial communication port RS485 is available on the Command Terminals and on the 9pin DIN male connector.

On this port may be done a network up to 127 MULTIDRIVE.

On the 9pin DIN male connector is also possible connect the CD-EASY (see par. 2.3)



Pin	Description
1	PMS5 (+5V)
2	GND 0V
3	GND 0V
4	Reserved (Rxd0)
5	GND 0V
6	RS485 A
7	RS485 B
8	nc
9	Reserved (Txd0)

Terminal	Description
1	RS485 A
2	RS485 B
3	For internal use
4	For internal use

## 13 Internal Fuse

The MULTIDRIVE thyristor unit have internal fuse extrarapid at low  $I^2t$  for the thyristor protection of against the short-circuits.

The fuse must have  $I^2t$  lower than the thyristor one ( $I^2t$  max)



**Caution:** USE ONLY EXTRARAPID FUSE WITH APPROPRIATE  $I^2T$

### 13.1 Fuse Code

Size	200 kARMS Symmetrical A.I.C.				Qty
	Fuse CODE	Current (A RMS)	$I^2T$ (A <sup>2</sup> sec)	Vac	
850A	FU2x550FMM	900	420000	660	2



**Caution:** The Fuses must have  $I^2t$  20% less than thyristor's  $I^2t$ .



**Caution:** High speed fuses are used only for the thyristor protection and can not be used to protect the installation.



**Caution:** The warranty of thyristor is null if no proper fuses are used. See tab.



**Warning:** The user installation must be protected by electromagnetic circuit breaker or by fuse isolator.



## 14 Maintenance

### 14.1 Fans

The thyristor unit with forced ventilation uses fans that rotate permanently when the unit is supplied. In case of fan failure, the heat-sink can be reach high temperature. In this case to give protection to thyristor there is a thermal switch properly setted. The function of this switch is to open the input signal until the heat-sink temperature falls below the setted value. This means that also with input signal in ON condition the unit is switched OFF and the system can not work at full power. For this reason is important to control periodically the fans status checking that are rotating.

### 14.2 Maintenance

For maintain a correct cooling, the consumer must clean the heat-sink and the protective grate of the fans. The frequency of these operations depends on the atmospheric local pollution. Check also that the screw of the power terminals and earth terminals are shut correctly (see Diagram of control connection).

### 14.3 Repairing procedure

- Phone to supplier.
- Explain to Service Engineer the problem because sometimes it can be solved with a phone call. If this is not possible, ship the unit to supplier or to your distributor.
- Write a fault description and give the name of your personnel to which refers.
- Use a rugged packaging to ship the unit.

### 14.4 Warranty condition

Producer gives a 12 months warranty to its products. The warranty is limited to repairing and parts substitution in our factory and does exclude products not properly used and fuses. Warranty does not include products with serial numbers deleted. The faulty product should be shipped to Producer at customer's cost and our Service will evaluate if product is under warranty terms. Substituted parts remain of Producer property.