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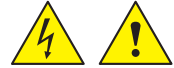


Important warnings for safety

The unit are integral part of industrial equipments.

When it is supply, the unit is subject to dangerous tensions. Don't remove the plastic cover.

Don't use this unit in aerospace and nuclear application.



Electric Shock Hazard (Rischi di scosse elettriche, Risque de choque électrique)

When thyristor unit has been connected to main supply voltage and is switched off, before to touch it be secure that the unit is isolated and wait at least one minute to allow discharging internal capacitors. Thus be secure that:

- access to thyristor unit is only permitted to specialised personnel;
- the authorised personnel must read this manual before to have access to the unit;
- the access to the unit must be denied to unauthorised personnel.

Important warnings (Avvertenze importanti, attention)

During the operations with units under tension, local regulations regarding electrical installation should be rigidly observed:

- Respect the internal safety rules.
- Don't bend components to maintain insulation distances.
- Protect the units from high temperature humidity and vibrations.
- Don't touch components to prevent electrostatic discharges on them.
- Verify that the size is in line with real needs.
- To measure voltage current etc. on unit, remove rings and other jewels from fingers and hands; also make sure that the instruments are in good condition.
- Authorized personnel that work on thyristor unit under power supply voltage must be on insulated board

This listing does not represent a complete enumeration of all necessary safety cautions

Protection (Protezione, Protection)

The protection of the REVO series units complies with international specifications with IP20 protection degree. To assess whether the IP20 protection is sufficient, consider the place where the units are installed.

Earth (Messa a terra, Terre)

For safety, the Thyristor unit with isolated heat-sink must be connected to earth.

Earth impedance should be correspondent to local earth regulation. Periodically the earth efficiency should be inspected.

Electromagnetic compatibility (Compatibilità elettromagnetica, Compatibilité électromagnétique)

Our thyristor units have an excellent immunity to electromagnetic interferences if all suggestions contained in this manual are respected. In respect to a good Engineering practice, all inductive loads like solenoids contactor coils should have a filter in parallel

Emissions (Emissioni, Emission)

All solid-state power controllers emit a certain amount of radio-frequency energy because of the fast switching of the power devices. The Thyristor unit are in accord with the EMC norms, CE mark.

In most installations, near by electronic systems will experience no difficulty with interference. If very sensitive electronic measuring equipment or low-frequency radio receivers are to be used near the unit, some special precautions may be required. These may include the installation of a line supply filter and the use of screened (shielded) output cable to the load.

Warranty condition

Producer gives a 12 months warranty to its products.

The warranty is limited to repairing and parts substitution in our factory and does exclude products not properly used and fuses.

Warranty does not include products with serial numbers deleted. The faulty product should be shipped to Producer at customer's cost and our Service will evaluate if product is under warranty terms.

Substituted parts remain of Producer property.



Return Material Authorization (RMA)

Customers wishing to return any items, whether they are incorrectly supplied, faulty or damaged in transit, must first complete a Return Material Authorisation (RMA) form to obtain an RMA number from the Service Department.

A full repair service is available for customers. Prior to submitting the RMA form and returning products, customers are recommended to contact the technical support team to determine whether the issue can be resolved with telephone support.

How the RMA service works

The RMA form and details are available on our web sites:

<https://www.cdautomation.com/returns-material-authorisation/>

When completing the RMA form, please be as specific as possible about the problem, including any pertinent application details. The more information given, the more quickly and more thoroughly the problem can be solved. The minimum information required is:

1. The Full Model Number
2. Quantity of units being returned
3. The units Serial Number(s)
4. A description of the problem ("faulty" or "unknown" is not sufficient)



Summary

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1 Characteristics

- Construction: Housing plastic molding
- Display: 4.3", 7" TFT LCD 65,536 color
- Supply: 24 ± 20% V, 250 mA a 24 V cc

1.1 Environment features

- Operating Temperature: 0° to 50° C (32° to 122° F)
- Storage Temperature -20° to 60° C (-4° to 140° F)
- Relative humidity: 10% to 90% at 40° C, no condensation
- Front panel meets: NEMA 4 / IP65

2 Order Code

Order Code									
1	2	3	4	5	6	7	8	9	10
R	K	P	3	-	-	-	-	-	-

Version	code
description	code
Version 3 for Revo C and Revex	3

Screen dimension	5	6
description	code	
4.3"	0	4
7.0"	0	7
10.0"	1	0

Communication	7	8
description	code	
MODBUS RTU + Ethernet	M	ETH

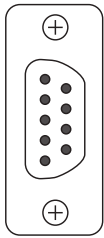
Approvals	9	10
description	code	
CE	0	0
CE + UL	U	L

3 Wiring and dimensions

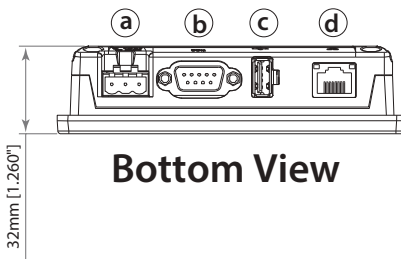
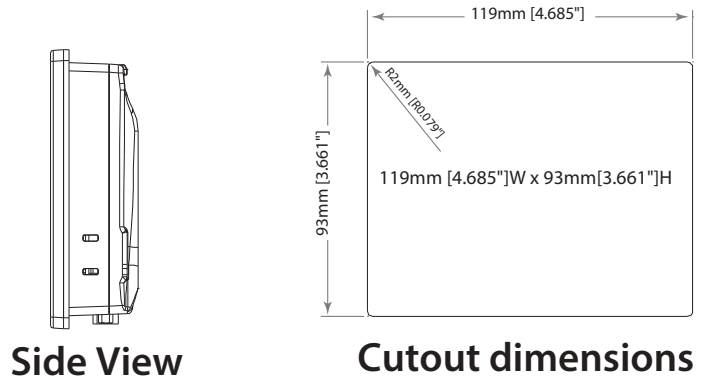
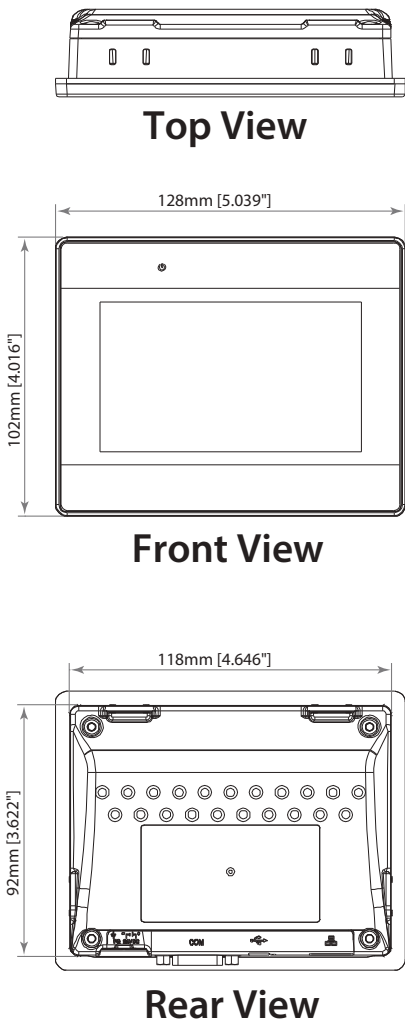
3.1 REVO-KP 4.3" (CE Version)

Pin serial Port

CN1 (D-sub 9pin, female)	Pin	Signal Name	Description
	1	Tx/Rx -	Data - (Blue)
	2	Tx/Rx +	Data + (Brown)



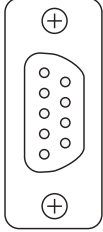
3.1.2 Dimensions and fixing holes



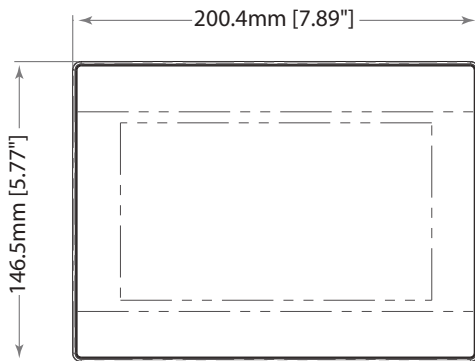
a	Power connector
b	COM1 RS-232, RS-485 2W/4W COM3 RS-485 2W
c	USB Host
d	Ethernet

3.2 REVO-KP 7" (CE Version)

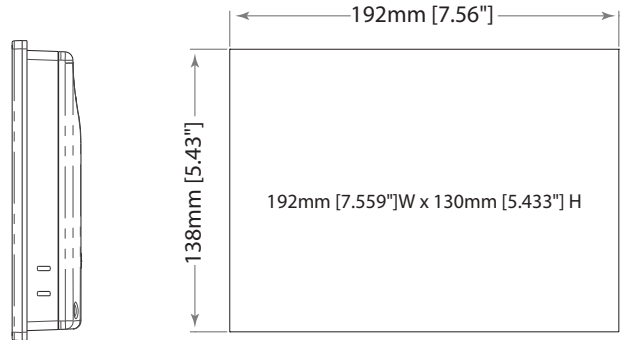
Pin serial Port

CN1 (D-sub 9pin, male)	Pin	Signal Name	Description
	1	Tx/Rx -	Data - (Blue)
	2	Tx/Rx +	Data + (Brown)

3.2.1 Dimensions and fixing holes

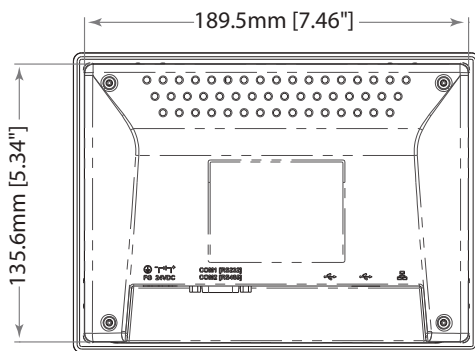


Front View

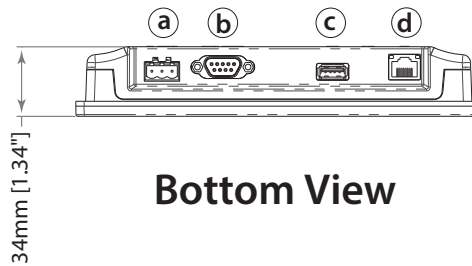


Side View

Cutout dimensions



Rear View



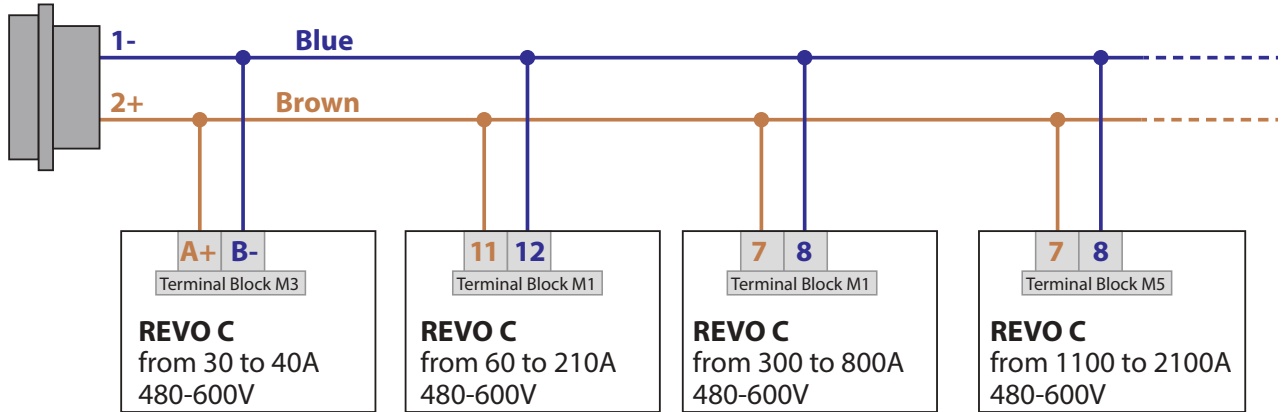
Bottom View

a	Power connector
b	COM1 RS-232 COM2 RS-485 2W/4W
c	USB Host
d	Ethernet

3.3 Wirings

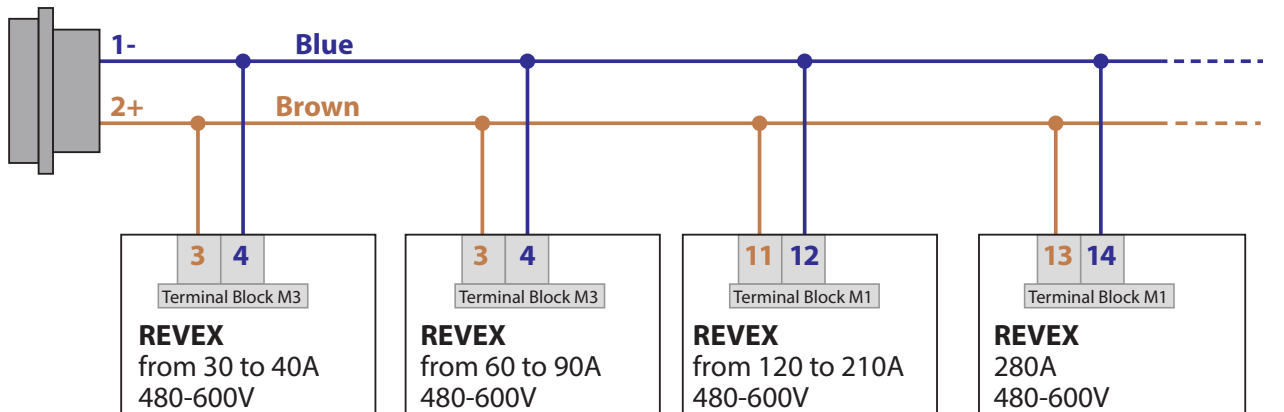
Wiring with REVO C series

D-sub 9 pin



Wiring with REVEX series

D-sub 9 pin



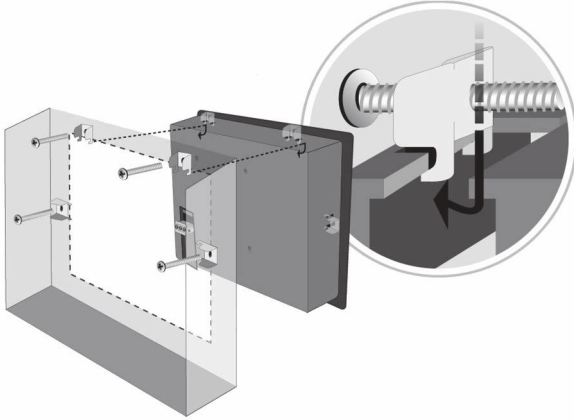
NOTE: Serial Communication Baudrate on Static Unit:
On "Communication Menu" set "Port 1 Baud" parameter to **19.2K**

4

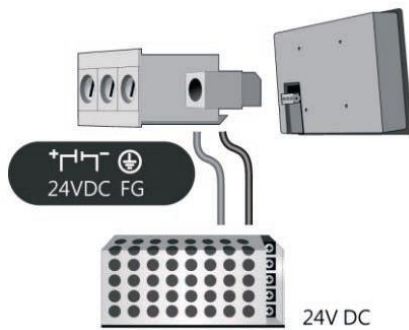
Installation

Before installation, make sure that the product has not been damaged during transport. In case of damage, notify the carrier immediately. Verify that the product is indeed the one ordered.

For mounting use the supplied brackets.



To connect the 24Vdc power supply using the supplied clamp.



5 Operation

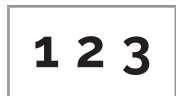
The panel is configured to communicate with the static relays CD Automation series REVO C and REVEX.

5.1 Functional description

5.1.1 Numeric fields



The BLUE values are read-only.



The BLACK values, if enabled, are read/write.

Ex: The reference parameter is read-only if it is set to "ANALOG", with read/write access if set to "REMOTE".

5.1.2 Virtual keyboards

Numeric



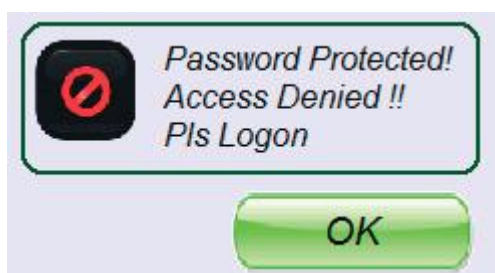
Alphanumeric



- BS = Backspace
- Clr = Clear all
- ESC = Close the window without any operation
- '_' = Minus sign
- ENTER = Confirm and submit data
- MAX = Maximum possible value
- MIN = Minimum possible value

5.1.3 Messages

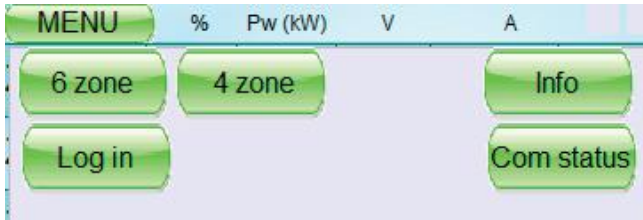
Making your login using the button on the menu



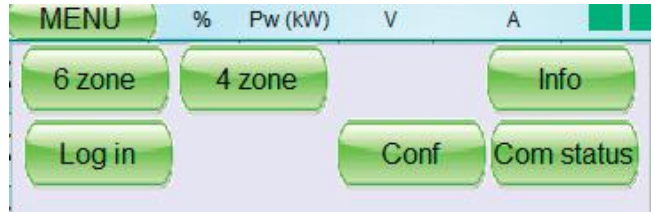
5.2 Menu

By pressing the  key the navigation Menu will appear.







Level 1



Level 2



Function keys

	6 lines display
	4 lines display
	Calls up the page to log in at a different level
	Calls up the version information page
	Calls up the Serial Communication Status page
	REVO-KP3 configuration

5.3 Home page

The home page can be 4 or 6 lines

Each line can be configured on the configuration page depending of the connected device (REVO C or REVEX) or available service (diagnostic screens communication, or reading analog inputs).

Here there are some examples:

4 zones setting

MENU	%	Pw (kW)	V	A	Status	Trend
ZONE 1	72	60	253	24.0		
ZONE 2	50	OFF	231	20.0		
ZONE 3	54	46	0	20.0		
TEMP1	TEMP2	TEMP3	TEMP4			
12.4 °C	11.6 °C	12.0 °C	0.0 °C			

6 zones setting

MENU	%	Pw (kW)	V	A	Status	Trend
ZONE 1	51	46	232	20.0		
ZONE 2	53	OFF	233	20.0		
ZONE 3	70	60	233	24.0		
ZONE 4	52	46	233	20.0		
ZONE 5	73	60	254	24.0		
TEMP1	TEMP2	TEMP3	TEMP4			
12.4 °C	11.6 °C	12.0 °C	0.0 °C			

*Only with TU-E module

5.3.1 Function description

The pages are divided into columns

First column = Zone name

% = Value of the percentage of control, which can be in analog input or panel

Pw = Power to load

V = Voltage to load

A = Average current load, in the right graph with full scale = calibration current + 10%

REVO C/REVEX

D1 = State Digital Input 1

D2 = State Digital Input 2

SC = If On, SCR short circuit

HB = If On, Heater Break alarm active

OFF = If Off, SCR NOT enabled to work (Red background)

CL = If On, Current limit alarm active

TH = If On, Thermal Alarm active

5.3.2 Actions on the main page

5.3.2.1 ZOOM on REVO C / REVEX zone

Tap the bar graph or the states and you will enter the Zoom area

MENU	%	Pw (kW)	V	A	Status	Trend
ZONE1	51	46	232	20.0	<input checked="" type="checkbox"/>	THD1D2
ZONE2	53	OFF	233	20.0	<input type="checkbox"/>	THD1D2

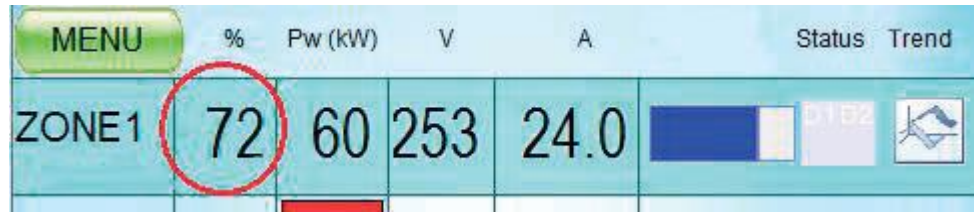
Here it's possible to

- Set input type (Level 1):
 - Digital: controlled by REVO KP3
 - Analog: controlled by analog input
 - Set the percentage value if the Digital input type is set
 - Enable and Disable the REVO Unit
 - ON: Enabled
 - OFF: Disabled
 - The values
 - Reference: Percentage request
 - Power: Average power
 - Voltage: Load Voltage
 - Current: Average current on load
 - Curr.limit: Current limit in % (appears only if enabled)
- NOTE:* The value is referred to the inner TA size

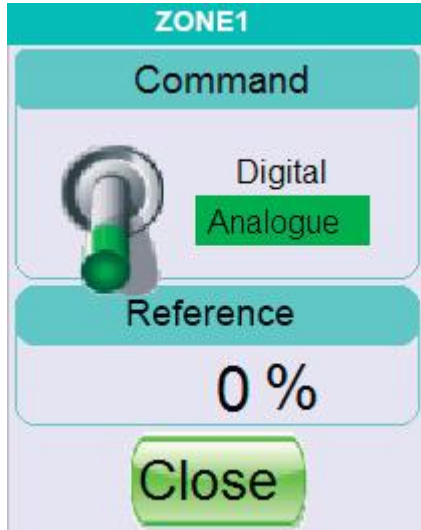
NOTE: The scale values are read directly from the unit and calculated with an abundance of 10%.

5.3.2.2 Reference Set

Tap the % value and a window will appear with



REVO C / REVEX



Here it's possible to set the input type (Level 1)

- Digital: Controlled by REVO-KP3
- Analog: Controlled by Analog Input

Set the % value when Digital

5.3.2.3 Enabling and disabling a zone

Tap the PW value and a window will appear with



REVO C / REVEX



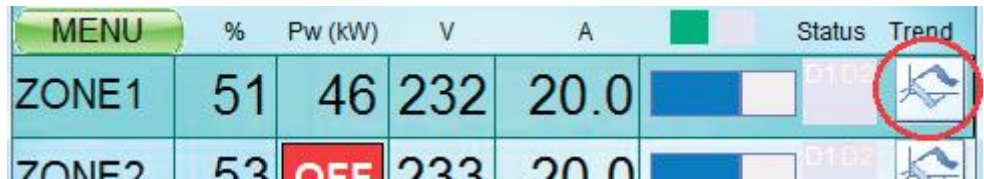
Enable and Disable

- ON: Enabled
- OFF: Disabled

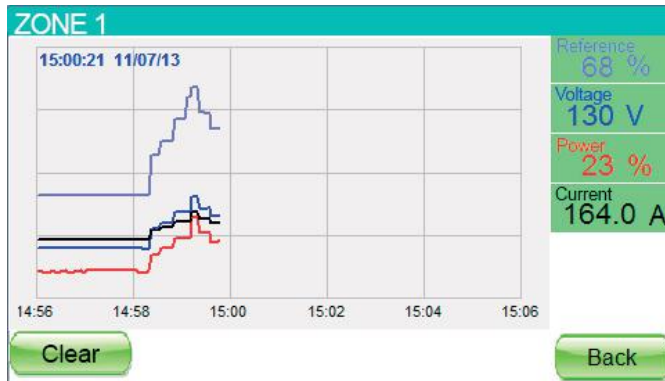
set the maximum percentage value

5.3.2.4 Trend

Tap the Trend icon a window will appear with



REVO C / REVEX

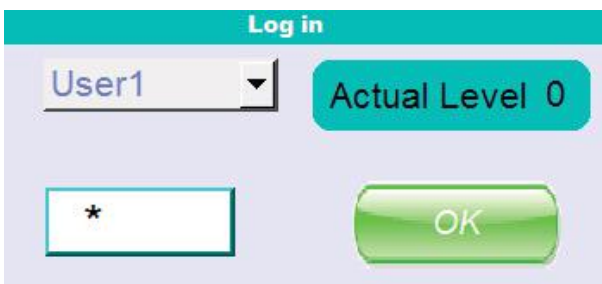


Reference: 0-100%
 Voltage: 0-operative voltage + 10%
 Power: 0-100%
 Average current: 0-load current + 10%

the trend has a 10 minute window, data out of the window can no longer be seen

5.4 Log In

Press  to access this page



Select the user and insert the password
 If the password is right the level will change to the selected ones otherwise it will go to Level 0.

5.4.1 Access levels

Level 0 (generic user - No password)

- It's possible to:
- Navigate on allowed pages
 - Set the % reference
 - Set zone On / Off
 - See the trend

Level 1 (advanced user - Standard password: 1111)

- It's possible to:
- As level 0
 - Switch the input type

Level 2 (installer user - Standard password: 2222)

- It's possible to:
- As level 1
 - Configure the REVO-KP3

5.5 Configuration/Reset Level

5.5.1 Zones configuration

Press  to access this page

Tag	Type	Start with
ZONE1	REVO C <input type="button" value="v"/>	6 Zone <input type="button" value="v"/>
ZONE2	REVO C <input type="button" value="v"/>	Language ENG <input type="button" value="v"/>
ZONE3	OFF <input type="button" value="v"/>	DEMO OFF <input type="button" value="v"/>
ZONE4	Com Statu <input type="button" value="v"/>	Info + Monitor
ZONE5	REVO C <input type="button" value="v"/>	Password ETHERNET
ZONE6	REVO C <input type="button" value="v"/>	Back

with 6 zones

MENU	%	Pw (kW)	V	A	Status	Trend
ZONE1	51	46	232	20.0	<input type="checkbox"/>	
ZONE2	53	OFF	233	20.0	<input type="checkbox"/>	
ZONE3	70	60	233	24.0	<input type="checkbox"/>	
ZONE4	52	46	233	20.0	<input type="checkbox"/>	
ZONE5	73	60	254	24.0	<input type="checkbox"/>	
TEMP1	TEMP2		TEMP3		TEMP4	
12.4 °C	11.6 °C		12.0 °C		0.0 °C	

Tag	Type
ZONE1	REVO <input type="button" value="v"/>
ZONE2	REVO <input type="button" value="v"/>
ZONE3	REVO <input type="button" value="v"/>
ZONE4	REVO <input type="button" value="v"/>
ZONE5	REVO <input type="button" value="v"/>
ZONE6	MISURE <input type="button" value="v"/>

with 4 zones

MENU	%	Pw (kW)	V	A	Status	Trend
ZONE1	72	60	253	24.0	<input type="checkbox"/>	
ZONE2	50	OFF	231	20.0	<input type="checkbox"/>	
ZONE3	54	46	0	20.0	<input type="checkbox"/>	
TEMP1	TEMP2		TEMP3		TEMP4	
12.4 °C	11.6 °C		12.0 °C		0.0 °C	

Tag	Type
ZONE1	REVO <input type="button" value="v"/>
ZONE2	REVO <input type="button" value="v"/>
ZONE3	REVO <input type="button" value="v"/>
ZONE4	MISURE <input type="button" value="v"/>
ZONE5	OFF <input type="button" value="v"/>
ZONE6	OFF <input type="button" value="v"/>

5.5.1.1 Zone names

Tap the Name to customize the 6 characters text with an alphanumeric keypad

Tag	Type	
ZONE 1	REVO	31

5.5.1.2 Type

Tap the Type to select the instrument type

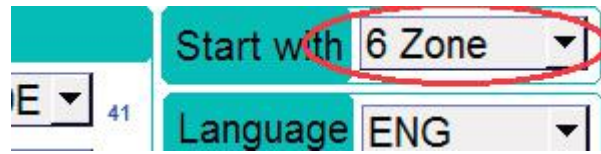
Tag	Type	
ZONE 1	REVO C	301
ZONE 2	REVO C	302
ZONE 3	OFF	0
ZONE 4	Com Statu	151
ZONE 5	REVO C	305
ZONE 6	REVO C	306

For the 6th and 3d zone is possible to set them as measures from analog input boards or serial state

Tag	Type	
ZONE 1	REVO C	301
ZONE 2	REVO C	302
ZONE 3	REVO C	0
ZONE 4	MISURE	151
ZONE 5	COM Status	305
ZONE 6	REVO C	306

5.5.1.3 Starting page

Tap "Start with" to set the starting page



Set to 4 zones

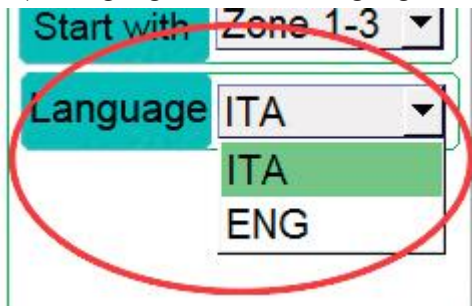
MENU	%	Pw (kW)	V	A	Status	Trend
ZONE 1	72	60	253	24.0	<input type="checkbox"/>	THD1D2
ZONE 2	50	OFF	231	20.0	<input type="checkbox"/>	THD1D2
ZONE 3	54	46	0	20.0	<input type="checkbox"/>	THD1D2
TEMP1	TEMP2		TEMP3		TEMP4	
12.4 °C	11.6 °C		12.0 °C		0.0 °C	

Set to 6 zones

MENU	%	Pw (kW)	V	A	Status	Trend
ZONE 1	51	46	232	20.0	<input type="checkbox"/>	THD1D2
ZONE 2	53	OFF	233	20.0	<input type="checkbox"/>	THD1D2
ZONE 3	70	60	233	24.0	<input type="checkbox"/>	THD1D2
ZONE 4	52	46	233	20.0	<input type="checkbox"/>	THD1D2
ZONE 5	73	60	254	24.0	<input type="checkbox"/>	THD1D2
TEMP1	TEMP2		TEMP3		TEMP4	
12.4 °C	11.6 °C		12.0 °C		0.0 °C	

5.5.1.4 Language

Tap "Language" to set the language





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